

SAJID HUSSAIN

Electrochemical reduction of oxygen
on supported Pt catalysts



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Electrochemical reduction of oxygen
on supported Pt catalysts



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To all those who made me the person that I am today.

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1. LIST OF ORIGINAL PUBLICATIONS

This dissertation is based on the following original publications, which will be referred to by the corresponding Roman numerals (I–VII) in the text.

- I. **S. Hussain**, H. Erikson, N. Kongi, M. Merisalu, M. Rähn, V. Sammelselg, G. Maia, K. Tammeveski, Platinum particles electrochemically deposited on multi-walled carbon nanotubes for oxygen reduction reaction, *Journal of The Electrochemical Society* 164 (2017) F1014–F1021.
- II. **S. Hussain**, N. Kongi, L. Matisen, J. Kozlova, V. Sammelselg, K. Tammeveski, Platinum nanoparticles supported on nitrobenzene-functionalised graphene nanosheets as electrocatalysts for oxygen reduction reaction in alkaline media, *Electrochemistry Communications* 81 (2017) 79–83.
- III. **S. Hussain**, H. Erikson, N. Kongi, A. Treshchalov, M. Rähn, M. Kook, M. Merisalu, L. Matisen, V. Sammelselg, K. Tammeveski. Oxygen electroreduction on Pt nanoparticles deposited on reduced graphene oxide and N-doped reduced graphene oxide prepared by plasma-assisted synthesis in aqueous solution, *ChemElectroChem* 5 (19) (2018) 2902–2911.
- IV. **S. Hussain**, H. Erikson, N. Kongi, M. Merisalu, P. Ritslaid, V. Sammelselg, K. Tammeveski, Heat-treatment effects on the ORR activity of Pt nanoparticles deposited on multi-walled carbon nanotubes using magnetron sputtering technique, *International Journal of Hydrogen Energy* 42 (9) (2017) 5958–5970.
- V. **S. Hussain**, H. Erikson, N. Kongi, A. Tarre, P. Ritslaid, M. Rähn, L. Matisen, M. Merisalu, V. Sammelselg, K. Tammeveski. Pt nanoparticles sputter-deposited on TiO₂/MWCNT composites prepared by atomic layer deposition: Improved electrocatalytic activity towards the oxygen reduction reaction and durability in acid media, *International Journal of Hydrogen Energy* 43 (2018) 4967–4977.
- VI. **S. Hussain**, H. Erikson, N. Kongi, A. Tarre, P. Ritslaid, M. Rähn, M. Merisalu, V. Sammelselg, K. Tammeveski. Improved ORR activity and long-term durability of Pt nanoparticles sputter-deposited on TiO₂/MWCNT composite prepared by atomic layer deposition (manuscript submitted).
- VII. **S. Hussain**, H. Erikson, N. Kongi, M. Rähn, L. Matisen, M. Merisalu, P. Paiste, J. Aruväli, V. Sammelselg, L.A. Estudillo-Wong, K. Tammeveski, N. Alonso-Vante, Platinum nanoparticles photo-deposited on SnO₂-C composites; an active and durable electrocatalyst for the oxygen reduction reaction, *Electrochimica Acta* 316 (2019) 162–172.

Author's contribution

- Paper I:** The author has performed synthesis of the electrocatalysts, carried out all electrochemical measurements, analysed the data and is mainly responsible for writing the paper.
- Paper II:** The author has contributed to the synthesis of the electrocatalysts, electrochemical measurements, data analysis and writing the paper.
- Paper III:** The author has performed all electrochemical measurements, analysed the data and is mainly responsible for writing the paper.
- Paper IV:** The author has contributed to the preparation of electrocatalysts, performed all electrochemical measurements, analysed the data and is mainly responsible for writing the paper.
- Paper V:** The author has contributed to the preparation of electrocatalysts, performed all electrochemical measurements, analysed the data and is mainly responsible for writing the paper.
- Paper VI:** The author has contributed to the preparation of electrocatalysts, performed all electrochemical measurements, analysed the data and is mainly responsible for writing the paper.
- Paper VII:** The author has performed synthesis of electrocatalysts, carried out all electrochemical measurements, analysed the data and is mainly responsible for writing the paper.

2. ABBREVIATIONS AND SYMBOLS

AC	activated carbon
ADT	accelerated durability test
ALD	atomic layer deposition
A_r	real electroactive surface area
BE	binding energy
CCR	carbonyl chemical route
CNF	carbon nanofiber
CNT	carbon nanotube
$C_{O_2}^b$	concentration of oxygen in the bulk solution
CV	cyclic voltammetry
CVD	chemical vapour deposition
DFT	density functional theory
D_{O_2}	diffusion coefficient of oxygen
E	potential
E_{onset}	onset potential
$E_{1/2}$	half-wave potential
E°	standard potential
ECSA	electrochemically accessible surface area
EDX or EDS	energy dispersive X-ray spectroscopy
F	Faraday constant
GC	glassy carbon
HAADF	high-angle annular dark field
hcd	high current density
HR-SEM	high resolution scanning electron microscopy
HR-TEM	high resolution transmission electron microscopy
ICP-MS	Inductively coupled plasma mass spectrometry
j	measured current density
j_d	diffusion-limited current density
j_{lim}	limited current density
j_k	kinetic current density
k_i	heterogeneous electron transfer rate constant
K-L	Koutecky-Levich
lcd	low current density
MA	mass activity
MWCNT	multi-walled carbon nanotube
n	number of electrons transferred per O_2 molecule
NB	nitrobenzene
NG	nitrogen-doped graphene
ORR	oxygen reduction reaction
PD	photo-deposition
PEMFC	proton exchange membrane fuel cell
Pt/C	carbon-supported platinum catalyst

NP	nanoparticle
R	universal gas constant
RDE	rotating disk electrode
RRDE	rotating ring-disk electrode
rGO	reduced graphene oxide
rGO-N	nitrogen-doped reduced graphene oxide
RHE	reversible hydrogen electrode
SA	specific activity
sccm	standard cubic centimetres per minute
SCE	saturated calomel electrode
SEM	scanning electron microscopy
SMSI	strong metal-support interaction
SWCNT	single-walled carbon nanotube
T	temperature
TEM	transmission electron microscopy
TGA	thermogravimetric analysis
TOF	turnover frequency
UPD	under-potential deposition
ν	potential scan rate
XPS	X-ray photoelectron spectroscopy
XRD	X-ray diffraction
ν	kinematic viscosity of the solution
ω	electrode rotation rate

3. INTRODUCTION

The rapid increase in the consumption of conventional energy around the globe and its detrimental environmental impacts pose serious threats to human health and environmental protection. Finding sustainable and eco-friendly energy resources has become one of the main challenges for the 21st century scientists. Several technologies have been introduced in the past years for the production of energy from renewable and sustainable resources in order to minimise the consumption of hydrocarbon fuels. Low-temperature fuel cell such as proton exchange membrane fuel cell (PEMFC) is considered as one of the most promising, 21st century renewable energy conversion devices for future vehicles and portable power sources. Fuel cells directly convert the chemical energy of fuel and oxidant into electricity with high efficiency through complex electrochemical processes.

The slow kinetics of oxygen reduction reaction (ORR) at the fuel cell cathode, rare availability and high cost of platinum, and durability of the Pt nanoparticles (NPs) in the fuel cell operating conditions are the main obstacles in the industrial development of PEMFC. Owing to their remarkable activity towards the sluggish ORR, platinum is used as preferred and effective cathode catalyst. However, due to the high cost of the Pt metal, the cost of the fuel cell is decidedly dependent on the price of platinum in the stock market. In order to minimise the loading and increase the efficiency of the Pt catalysts, carbon-based support materials are preferably used due to their remarkable structural properties and electrical conductivity. Degradation of the deposited Pt NPs and/or the carbon support in the fuel cell operation condition is another serious issue. Owing to the high cost and rare availability of the Pt metal, considerable efforts are made to substitute or to increase lifetime of the Pt electrocatalysts. Engineering advanced carbon-based support materials, core-shell structures, Pt-transition metal alloys, and Pt bimetallic surfaces are some of the well-known strategies developed recently to improve the activity and long-term durability of the electrocatalyst. One of the most effective approaches is to incorporate corrosion resistant metal oxides such as TiO₂, SnO₂ and WO₃ into the carbon support. Introducing metal oxides at the interface increases lifetime of the Pt catalyst because of their capability to inhibit degradation. Such oxide-carbon nanocomposites also enhance electrocatalytic activity of the Pt catalysts by increasing the electronic density over the catalytic centres because of the strong metal-support interaction (SMSI).

The main objectives of this research were to investigate the surface morphology and electronic modification of the catalytic centres at the interface of various Pt-based catalysts and their effect on the electrocatalytic activity and durability of the catalysts. In the first part of this work Pt particles of various sizes and shapes were generated electrochemically on the surface of acid-treated multi-walled carbon nanotubes (MWCNT). The ORR activity of the prepared catalysts was investigated in acid media [I]. In the second part, Pt deposited on

nitrobenzene-functionalised graphene nanosheets, reduced graphene oxide and nitrogen-doped reduced graphene oxide were synthesised and investigated for ORR activity and durability [II, III]. As a continuation, ORR activity of the Pt NPs sputter-deposited on MWCNT was investigated after heat-treatment at various temperatures [IV]. In the next part, ORR activity and long-term durability of the Pt nanoparticles deposited on TiO₂ coated MWCNT catalysts were investigated in acid and alkaline media [V, VI]. The final work was devoted to investigating ORR activity and long-term durability of Pt NPs photo-deposited on Vulcan carbon, SnO₂ nanopowder and SnO₂-C nanocomposites in acid media [VII].

4. LITERATURE OVERVIEW

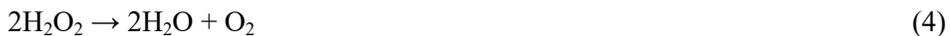
4.1 The oxygen reduction reaction

Oxygen electroreduction is one of the most important and extensively studied electrocatalytic reactions [1]. In general, the efficiency of a PEMFC is defined by the rate of the oxygen reduction reaction (ORR) in comparison to that of hydrogen oxidation. The electrochemical reduction of oxygen includes a complex multielectron process with many elementary steps proceeding through different reaction intermediates. The sustainable development and commercialisation of fuel cell technology mainly depends on the fabrication of more efficient and durable electrocatalysts for oxygen reduction at cathode [1, 2]. Therefore, it is essential to identify and understand the fundamental aspects governing the ORR mechanism in fuel cell operating conditions. Ideally, the O₂ reduction reaction proceeds either via a direct four-electron pathway (from O₂ to H₂O) or via two-electron pathway (from O₂ to H₂O₂) in both acid and alkaline media.

The four-electron pathway is more efficient producing water in acid media, as given below:



The two-electron pathway (also called partial reduction) produce hydrogen peroxide in acid media (2) that can further reduce to water (3) and/or catalytically decompose (4):



The four-electron pathway in alkaline media is given below:



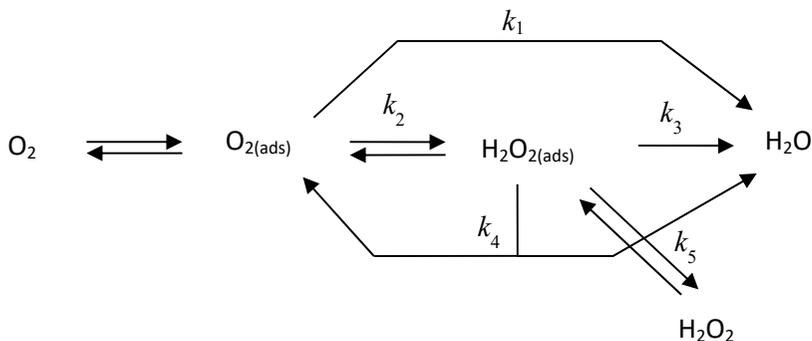
The two-electron pathway in alkaline media yields HO₂⁻ intermediate (6) that is further reduced to OH⁻ (7) or can catalytically decompose (8):



[3–7].

Electrochemical O_2 reduction is a surface sensitive reaction and is influenced by various parameters such as pH of the electrolyte solution, size and shape of the catalysts nanoparticles and the chemical nature of the support.

The overall reaction pathways in acid media is presented in scheme 1 [7].



Scheme 1. Schematic representation of O_2 reduction in acidic media. The rate constant for each individual reaction pathway is denoted by (k_i) while the adsorbed species are represented by (ads).

The standard potential for the O_2/H_2O couple is 1.23 V but the working potential of oxygen cathode in the fuel cell is below 0.8 V, which means that there is a potential loss of 400 mV [8]. This potential loss is about 10 times higher in comparison to H_2 oxidation on anode and is attributed to the sluggish kinetics of the ORR.

4.2 Oxygen reduction on platinum electrodes

According to the classical Sabatier principle, the activity of a catalyst for a particular reaction is defined by the optimum “bond strength” between the catalyst and the reacting species [9]. Density functional theory (DFT) calculations revealed that the ORR activity of a catalyst largely depends on the binding energy between the oxygen intermediate and the adsorption sites at catalyst surface [10, 11]. It has been demonstrated earlier that Pt occupy the most optimum position on the volcano plot constructed for the ORR activity on various electrocatalysts, confirming Pt as the most active catalyst for the electrochemical reduction of oxygen [12]. The ORR activity and stability of Pt-based electrocatalysts has been comprehensively investigated and reported by various research groups in the past few decades [13–19]. The research is mostly focused on investigating the surface morphology of the catalyst, reaction mechanism at the interface and physical parameters such as particle-size/shape effect and support effect. The objectives include minimising Pt loading with maximum

possible efficiency and increasing lifetime of the catalyst for practical fuel cell applications. Investigating O₂ reduction on single-crystal Pt electrocatalysts provides insight into the effects of the Pt structure on the reaction kinetics [20–25]. Therefore, the oxygen reduction behaviour on single-crystal Pt surfaces such as Pt(111), Pt(100), and Pt(110) have been extensively studied by many research groups. For instance, Shao et al. reported that the ORR activity on single-crystal Pt surface is defined by the orientation of the steps and terrace on the catalyst surface [26]. The ORR activity of single-crystal Pt catalysts in a weakly adsorbed electrolyte such as HClO₄ solution, follows the order of Pt(100) ≪ Pt(111) ≈ Pt(110). These results are in good agreement to the ones reported previously [27]. The decrease in the ORR activity of Pt(100) facets is due to the relatively strong adsorption of Cl⁻ ions on this surface as compared to Pt(111) and Pt(110). However, in case of strongly adsorbed electrolyte such as H₂SO₄ solution, the ORR activity on Pt(111) is considerably lower as compared to Pt(100) and Pt(110) because of the relatively stronger adsorption of tetrahedrally bonded (bi)sulphate anions on the (111) facets [20].

Feliu's group has concluded that O₂ reduction is a structure-sensitive reaction in both perchloric and sulphuric acid media [23]. The results showed that the adsorption of anions and formation of oxides on the electrode surface contribute to the structure sensitivity of the ORR, while the adsorption energy of O₂ on the different adsorption sites plays a secondary role in the ORR activity of the catalysts. The ORR process is also structure sensitive in the H_{UPD} region [20]. For instance, the ORR activity on the H_{ads}-modified Pt electrodes follows the order of Pt(111) < Pt(100) < Pt(110) indicating that the adsorbed hydrogen decreases the number of sites available for the O-O bond breaking that leads to the formation of peroxide. Markovic et al. summarised that the ORR kinetics on Pt(*hkl*) surfaces depends on the structure sensitive adsorption of spectator species such as OH_{ads}, HSO_{4(ads)}, Cl_{ads}, etc. [17]. Following significant research on single-crystal Pt surfaces for ORR activity, considerable efforts have been devoted to investigate the structural effects of shape-controlled Pt nanostructures on the ORR activity [26]. It was observed that octahedral platinum nanoparticles (NPs) bound by (111) facets are more active towards O₂ reduction than cubic Pt NPs bound by (100) facets [28]. The main problem regarding such shape-controlled Pt NPs is their stability in the O₂ reduction conditions since they have a tendency to evolve to the most stable, thermodynamically equilibrated shape [29]. In general, reducing particle size leads to the exposure of more Pt atoms on surface that improves utilisation efficiency of the catalyst by increasing the active surface area. However, it has been revealed that the intrinsic properties of the catalyst changes dramatically with particle size [30]. For example, if the Pt particle size is reduced from 5 to 1 nm, the distributions of Pt(111) and Pt(100) terrace sites decrease considerably and the low coordination number edges and kinks become more predominant [26]. The ORR activity is lower in the latter case because of the relatively stronger O₂ bonding energies. According to Markovic et al., decreasing the particle size of cubo-octahedral Pt particles below 6 nm leads to a decrease in

the relative fraction of particle surface terminated by (100) faces and becomes zero when the Pt particle size is 1.8 nm [8]. It has been observed that an increase in the Pt particle size decreases the onset potential that in turn, increases the specific current density [31]. The maximum mass activity is observed for the nanoparticles in the range of 3.5 to 4 nm diameter. The O₂ reduction activity of thin-film Pt electrodes (0.25–20 nm) prepared by vacuum evaporation, has been investigated earlier [32]. It was found that the specific activity of the catalyst was higher in 0.1 M HClO₄ solution and increased with the increasing thickness of the Pt film while in 0.05 M H₂SO₄ solution, the specific activity was independent of the Pt film thickness.

Several remarkable investigations have been reported regarding the kinetics of the ORR on Pt-based electrocatalysts [33–39]. In general, it is desirable to have O₂ reduction reaction occurring at potentials as close as possible to the reversible electrode potential with a satisfactory reaction rate. Studies have shown that the electrode surface is a mixture of Pt and PtO at higher potentials (> 0.8 V), while at lower potentials, the surface is pure Pt, indicating that the ORR kinetics on Pt electrode is not the same in different potential ranges. For example, at high potential, the Tafel slope value of -60 mV is obtained, while at low potential, a value of -120 mV is observed [40–42]. This indicates that the ORR kinetics depends on the coverage of surface oxides. On a Pt/PtO surface the ORR mechanism is different from that on a pure Pt surface. Briefly, on a Pt/PtO surface, pseudo 2-electron reaction is the rate-determining step, resulting in a Tafel slope value of -60 mV [40]. However, on a pure Pt surface, the first electron transfer to the adsorbed O₂ molecule is the rate-determining step, which gives the Tafel slope value of -120 mV. Damjanovic's group has demonstrated that the enthalpy of activation in the low current density with a Tafel slope value of -60 mV is the same as that in the high current density with the Tafel slope value of -120 mV revealing that the first charge-transfer is the rate-determining step in both regions [43, 44]. Moreover, change in the Tafel slope values is due to the change in the adsorption conditions associated with reaction intermediates and adsorbed oxygen species at the critical coverage.

4.3 Oxygen reduction on carbon-supported Pt electrocatalysts

To enhance the utilisation efficiency of Pt electrocatalyst, it is important to disperse Pt nanoparticles uniformly on a suitable support material [45]. Carbon-based materials (e.g. carbon black, graphene, carbide-derived carbons, carbon nanotubes and carbon nanofibers) offer a variety of properties such as high chemical stability and mechanical strength, high surface area and excellent electronic conductivity, making them promising support for Pt NPs [46–52]. Before the use of carbon as a support material, it was not very practical to use metal nanoparticles as electrocatalysts because of their tendency to aggregate in the absence of a suitable support. Hence, fabrication of the uniformly dispersed Pt

NPs on carbon-based support in the past few decades brought significant progress in the fuel cell technology [18, 53–55]. Carbon black is one of the most widely used support materials, because of its high surface area and electronic conductivity [52, 56, 57]. Pt nanoparticles can interact and get attached to various functional groups such as $-\text{CO}$, $-\text{COOH}$ and $-\text{CN}$, present at the surface of carbon black [16, 58–60]. Therefore, it is possible to obtain highly dispersed Pt NPs on the porous carbon surface which can be used as fuel cell cathode catalyst with reduced Pt loading and increased power density.

Watanabe and co-workers have investigated dependence of the ORR activity on the loading of highly dispersed Pt NPs on carbon black [56]. They demonstrated that the area-specific ORR activity of the Pt/C catalyst in 0.1 M HClO_4 solution does not depend on the Pt-loading in the range of 19.2 to 63.2%. Jiang and Yi investigated the thickness effect on the ORR activity of Pt deposited on carbon [61]. They reported significant influence of the catalyst layer thickness on the ORR activity and Pt utilisation efficiency. It was concluded that the optimum thickness of the catalyst layer should be around 2–4 μm for reasonable ORR activity. Leontyev et al. investigated the particle size effect on the ORR activity of Pt nanoparticles (1.8–5.4 nm) supported on carbon [62]. They concluded that the overall shape of the nanoparticles changes with decreasing particle size and the fraction of Pt(111) facets increases.

Loading effect of the high surface area carbon-supported platinum nanocubes synthesised by oleylamine/oleic acid method has been investigated for the ORR activity in acidic and alkaline media [63]. Cyclic voltammetry measurements revealed hydrogen adsorption/desorption peaks in the H_{UPD} region, attributed to the Pt(100) facets. The specific and mass activities of the catalysts were found independent of the Pt loadings in both acidic and alkaline media. However, the half-wave potential increased consistently with increasing Pt loading. The electrocatalytic activity of thin film electrodes based on novel high surface area carbon from Johnson Matthey (56 wt% Pt/AC01 Hispec 9100) was compared to that of the conventional 40 wt% Pt/Vulcan XC-72 catalyst [64]. Due to the smaller particle size and better Pt utilisation, the novel catalyst material showed much higher electrochemically active surface area and mass activity than the conventional Pt/C. However, Tasaka and co-workers reported the effect of agglomeration on the ORR activity of 20 wt.% Pt/C catalysts, using the rotating ring-disk electrode (RRDE) technique [65]. They revealed two-electron reduction pathway on Pt/C catalysts by the formation of H_2O_2 , which is negligible on bulk Pt electrode.

In addition to carbon black/Vulcan carbon, graphene has also shown significant properties as a catalyst support for PEMFC. It has been demonstrated that Pt nanoparticles supported on functionalised graphene are more active towards O_2 reduction and more durable than Pt/C [66]. The functional groups present at the graphene surface interact strongly with the catalyst nanoparticles and therefore inhibit agglomeration and degradation. In order to prevent stacking, ultrafine carbon black is usually added to graphene sheets [67]. Adding carbon black to the graphene sheets also enhances the ORR activity of the catalyst by

facilitating diffusion of the O₂ molecules through the sheets [68]. Durability measurement revealed that Pt deposited on rGO/C composite are more durable than commercial Pt/C retaining 95% electrochemical surface area after 20,000 ADT cycles. Mechanism of the ORR on Pt NPs deposited on defective graphene has been investigated by Wilcox and Lim [69]. They reported that graphene support promote charge transfer from platinum to oxygen and limit the degree of relaxation of Pt NPs by lowering the oxygen dissociation activation energy from 0.37 to 0.16 eV. It also reduces stability of the HO* intermediate species that in turn, decreases the energy barrier of the rate-determining step.

It has been demonstrated that doping graphene sheets with heteroatom also prevents aggregation of the supported nanoparticles and greatly improves their distribution on the support surface [70, 71]. Zhou et al. concluded that incorporating heteroatoms in the sp² lattice of graphitic carbon can modify the electronic structure of the support and improve the ORR activity of the catalyst by offering favourable sites for O₂ adsorption or splitting [72]. Various heteroatom-doped graphene materials have been used as support for Pt-based ORR electrocatalysts [73–75]. The electronic interaction between the heteroatom-doped nanocarbon materials and Pt clusters appears to be the main factor for improved electrocatalytic activity towards the ORR [75–77]. Nitrogen-doped graphene supported Pt nanoparticles were employed as a cathode catalyst in polymer electrolyte fuel cells [78].

Multi-walled carbon nanotubes (MWCNT) have some outstanding properties such as high surface area, remarkable electrical conductivity, high chemical stability, corrosion resistance and mechanical strength, which make them a promising support material for fuel cell electrocatalysts [79–82]. However, it is more challenging to get high Pt loading on nanotubes because of their high crystalline structure and presence of fewer functional groups on the surface [59]. Pt/MWCNT has recently been prepared through chemical procedure using a mixture of chloroplatinic acid, polyvinylpyrrolidone and ethylene glycol [46]. Electrochemical measurements showed improved ORR activity of the Pt/MWCNT catalyst, which was attributed to the dispersion of Pt NPs on the pyrenecarboxylic acid functionalised MWCNTs. Rahsepar et al. synthesised Pt/MWCNT electrocatalysts for ORR by impregnation method using microwave heating [79]. Electrochemical measurements of the prepared catalysts showed high ORR activity with typical four-electron O₂ reduction pathway. Another approach for the dispersion of Pt NPs on MWCNTs is the in situ decomposition of platinum acetylacetonate in liquid polyols [83]. Pt NPs sputter-deposited on MWCNT have been investigated for O₂ reduction and durability [82]. It was demonstrated that magnetron sputtering technique can be utilised for the preparation of efficient fuel cell catalysts. The prepared Pt/MWCNT electrodes showed higher ORR activity than that of bulk Pt electrode. Sahoo et al. prepared a hybrid carbon structure of partially reduced-exfoliated MWCNTs as a support material for Pt NPs [84]. The specific and mass activities of the prepared catalyst were compared and found to be higher

than those of commercial Pt/C. Recently, the electrochemical stability of Pt NPs deposited on the surface modified MWCNTs has been studied [46]. A uniform dispersion of Pt NPs was observed by modifying the surface of MWCNTs, which also improved the ORR activity of the Pt/MWCNT electrocatalyst. Various chemical and physical methods have been used for the synthesis of Pt/MWCNT electrocatalysts to improve its ORR activity and long-time durability.

Electrochemical deposition is one of the most efficient and versatile methods used for the direct growth of Pt NPs in a controlled manner [85–90]. Chen et al. deposited porous Pt NPs on a carbon nanotube (CNT) film in 0.5 M H₂SO₄ solution using the electrodeposition technique [91]. They succeeded to prepare Pt aggregates of different shapes and morphology by tailoring the deposition parameters. The prepared electrocatalysts showed higher ORR activity and durability than commercial Pt/C in acidic medium. Pt NPs have been electrodeposited on MWCNT/carbon paper using H₂PtCl₆ (10 g L⁻¹) and HCl (60 g L⁻¹) bath [92]. It was found that the particle size distribution mainly depends on the electrodeposition potential, uniform distribution of Pt NPs was observed at -0.6 V vs saturated calomel electrode (SCE). Magnetron sputtering is a contemporary physical vapour deposition technique used to achieve highly dispersed and rather uniformly distributed nanoparticles on carbon supports [93–96].

4.4 Oxygen reduction on Pt/MO_x-C electrocatalysts

Despite their unique properties and successful applications, carbon-based materials have some serious drawbacks as catalyst support for the electrochemical reduction of oxygen. One of the main problems regarding carbon-based support material is their degradation in the PEMFC operating environment [72, 97]. Several research groups have reported important investigations on the degradation of various carbon supports in fuel cell conditions [98–101]. It has been concluded that degradation of the high surface area carbon support is basically triggered by the corrosion of the disordered carbon sites present in the core of the support particles [102].

In order to inhibit degradation of the catalysts nanoparticles and carbon-based support, several important strategies such as engineering advanced carbon-based support materials, Pt-transition metal alloys, core-shell structures, and Pt bimetallic surfaces have been developed by many research groups [17, 18, 26, 54, 103, 104]. According to Lewera et al., the thermodynamic degradation of carbon support that takes place at $E > 0.9$ V, can be (partially) inhibited by incorporating metal oxide at the interface [105]. Based on their chemical stability, metal oxides can be used as promising alternative support materials for the Pt catalysts in PEMFC [106].

Several metal oxides such as MoO_x, NbO_x, W_xO_y, Ti_xO_y, CeO_x and SnO_x have been introduced by many research groups as supplementary coating to inhibit catalyst degradation [106–109]. Metal-oxide support is known for its

higher stability in the oxidative electrochemical environment [107]. However, one critical issue regarding metal oxide-based supports is that the electrical conductivity of most metal oxides is not comparable to that of the carbon supports [26]. One possible approach is to incorporate metal oxides into the carbon-based support [108]. The influence of the support and the interaction between the Pt nanoparticles and the metal oxide in the oxide-carbon nanocomposites has been investigated [109–111]. Particularly, semiconducting metal oxides with large band-gap such as TiO_2 , SnO_2 and WO_3 , are investigated by many research groups as catalyst support because of their remarkable corrosion resistance properties [112–118]. Oxide-carbon composites improve the ORR activity and durability of the catalyst by electronic modification of the catalytic centre induced by the strong metal-support interaction at the interface [119, 120]. Shul and co-workers have recently reported a more active and durable cathode catalyst by depositing Pt on CNF/ TiO_2 composite using the microwave polyol method [121]. Moreover, Pt NPs sputter-deposited on TiO_2 -coated MWCNT have shown improved ORR activity in acid media [81]. Durability measurement confirmed that Pt- TiO_2 /MWCNT catalyst is more durable than commercial Pt/C.

It has been demonstrated by many groups that TiO_2 -based support material enhances the ORR activity and durability of the Pt catalysts mainly because of the metal-support interaction [122–129]. For example, Ji et al. have recently reported better durability of the Pt/ TiO_2 catalyst supported on CNTs as compared to that of the commercial Pt/C, which can be attributed to the strong metal-support interaction [130]. Matsumoto and co-workers have recently reported Pt NPs anchored on TiO_2 /cup-stacked CNTs with enhanced ORR activity and durability [126]. The catalyst nanoparticles were anchored to TiO_2 matrix by photo-deposition (PD). It was found that the induced electronic interaction between the TiO_2 and Pt NPs resulted into increased ORR activity. Moreover, the durability of the electrocatalyst was attributed to the inhibition of agglomeration of the nanoparticles due to TiO_2 support. Another group used different TiO_2 phase composition as support by applying heat-treatment at different temperatures followed by deposition of Pt NPs through colloidal method [122]. They reported higher ORR activity of Pt deposited on TiO_2 annealed at 800 °C than that of the Pt supported on anatase TiO_2 . Moreover, long-term stability test was performed by potential cycling between 0 and 1.0 V vs reversible hydrogen electrode (RHE) at a scan rate of 20 mV s^{-1} . It was confirmed that more than 60% of the electrochemically accessible surface area (ECSA) was retained by Pt/ TiO_2 -800 even after 20,000 potential cycles. Zhao et al. reported Pt supported on TiO_2 modified graphitised nanodiamond as a more durable catalyst than Pt/C [131]. Additive-treated TiO_2 has been studied as an alternative to carbon-based support [123]. Briefly, three types of additives namely urea, thiourea and hydrofluoric acid were added through hydrothermal process and the results were compared to those of non-additive-treated TiO_2 . It was observed through transmission electron microscopy (TEM), X-ray diffraction (XRD) and cyclic voltammetry that the TiO_2 support treated with

additives affects the Pt particle size distribution and thus changes the surface area of the catalyst. Furthermore, the ORR activity of the Pt supported on HF-treated TiO₂ was higher as compared to the others because of the formation of highly reduced electronic state. Deposition of thin films of TiO₂ and Pt on Nafion membrane has been carried out by thermal evaporation [124]. The prepared electrode was examined in PEM fuel cell. The ORR measurements showed that the activity of the catalyst increases by incorporating TiO₂ between Pt and Nafion membrane. Rajalakshmi and co-workers also studied durability of TiO₂ as a support for Pt catalyst [125]. The catalyst showed higher electrochemical activity and thermal stability as compared to Pt/C, which was attributed to the highly dispersed Pt atoms and controlled nanostructure of the catalyst on the TiO₂ layer.

Atomic layer deposition (ALD) is one of the most promising techniques used by many groups for the deposition of TiO₂ [81, 132–135]. For instance, Fisher et al. grew vertically-aligned carbon nanotubes by the chemical vapour deposition (CVD) method followed by TiO₂ deposition using the ALD technique and annealing in a tube-furnace at 600 °C for 4 h [136]. The effect of various defect sites on the vertically aligned CNTs on the formation of TiO₂ nanoparticles has recently been studied [135]. Various mass fractions of TiO₂ were grown on the pristine CNTs, plasma-treated CNTs and N-doped CNTs using the ALD technique and the surface morphology, compositions and structure was studied by TEM, X-ray photoelectron spectroscopy (XPS), thermogravimetric analysis (TGA) and Raman spectroscopy. It was observed that the nucleation of the TiO₂ is affected by the distribution of the carbon-heteroatoms defect sites rather than structural defects. Utke and co-workers reported that the surface morphology of the anatase layer can be controlled by tailoring the deposition temperature during the ALD process. Moreover, complete coverage of the MWCNTs with continuous TiO₂ layer was achieved by applying a temperature of 60 °C during nucleation and 220 °C in the growth phase [137].

Several groups have recently investigated the electrocatalytic activity and durability of Pt nanoparticles deposited on SnO₂-based support materials [138–141]. Mohamed et al. studied metal-support interactions for Pt NPs deposited on Sb-doped SnO₂ using modified organometallic chemical deposition method [142]. XPS analysis showed that the fraction of oxidised Pt species in the Pt 4f doublet is dependent on the Pt loading in the catalyst, which can be attributed to the electronic modification of the catalytic centres. Investigation of the physicochemical properties of the support for Pt sputter-deposited on SnO₂ has shown a direct influence on the electrochemical properties for the CO oxidation and the ORR [143]. In general, SnO₂ support was found to facilitate adsorption of OH species on Pt that has a positive support influence on the CO oxidation activity, but a negative effect on the ORR activity. Sasaki et al. prepared carbon-free electrocatalysts by depositing Pt NPs on SnO₂ and Nb-doped SnO₂ [144]. They demonstrated that Nb doping increased the electronic conductivity of the catalyst's support that enhanced its ORR activity. According to Labbé et al. the low electrocatalytic activity of Pt/SnO_x/C catalyst, after durability test, can be

either related to the degradation of the uncovered carbon or to the formation of amorphous layer of tin oxide on the surface with poor electrical conductivity [145]. Yin et al. reported that Pt/SnO₂/C catalyst prepared by chemical route is twice more durable than commercial Pt/C [146]. According to them, the high durability of the catalysts is attributed to the SMSI induced by the triple junction nanostructure that inhibits migration and agglomeration of the nanoparticles at the electrode surface.

Among the various possible chemical and physical deposition techniques developed so far, photo-deposition is one of the most efficient and cost-effective approaches for the deposition of Pt NPs, preferably on the metal oxides-carbon support [119]. Maicu et al. reported photo-deposition as an efficient method for Pt, Au and Pd on the surface of TiO₂-based support materials with the maximum yield of ~100% for Pt [147]. The mechanism of Pt photo-deposition via UV irradiation has been reported by some groups [148, 149]. According to Timperman et al. photo-deposition of the Pt nanoparticles on the oxide-carbon composites results in alloy formation at the interface that in turn, modifies electronic properties of the catalytic centre [150]. XPS analysis of Pt/TiO₂/C and Pt/WO₃/C electrocatalysts prepared by photo-deposition have shown increased electronic density on the catalytic centre that improved the ORR activity of the two catalysts [105].

5. EXPERIMENTAL

5.1 Preparation of GC electrodes

Glassy carbon (GC) electrodes were cut from rods (GC20-SS, Tokai Carbon, Japan), pressed in Teflon holders and polished with 1.0 and 0.3 μm alumina slurries (Buehler) in Milli-Q water (Millipore Inc.). After polishing the electrodes to mirror finish, they were sonicated twice for 5 min in isopropanol and Milli-Q water to remove polishing residues. Afterwards, the polished GC electrodes were dried in the oven for 5 min.

5.2 Modification of GC electrodes with acid-treated MWCNT

Multi-walled carbon nanotubes (MWCNT) (purity >95%, diameter 30 ± 10 nm, Nanolab, Inc., Brighton, MA, USA) were purified by acid-treatment [151]. Briefly, MWCNTs were refluxed in a mixture of concentrated H_2SO_4 and HNO_3 (1:1, v/v) at 55 °C for 2 h and then at 80 °C for 3 h. The refluxed MWCNTs were then washed thoroughly with Milli-Q water by centrifugation (3000 rpm, 10 min) followed by vacuum filtration until the filtrate became neutral. Finally, the MWCNTs were dried in vacuum for 15 h. A known amount of acid-treated MWCNTs was then dispersed in 2-propanol (1 mg mL^{-1}). The MWCNT dispersion was then put into the ultrasonic bath for 30 min to get a homogenous suspension. Calculated volume of the suspension was transferred onto the polished GC electrode with a pipette. The loading of MWCNTs on the GC was 0.1 mg cm^{-2} .

5.3 Electrodeposition of Pt NPs on MWCNT/GC electrode

The electrodeposition experiments were carried out in Ar-saturated 0.05 M H_2SO_4 solution containing 1 mM of H_2PtCl_6 (Sigma-Aldrich), using conventional 3-electrode cell configuration. MWCNT-modified GC electrode was connected as working electrode. The deposition potential were applied with respect to SCE, while Pt wire separated by a glass frit from the working solution was used as counter electrode. A series of experiments were performed using two different deposition potentials namely at 0 and -0.35 V vs SCE, which were denoted as procedure A and B, respectively. In each procedure, different number of pulses from 100 to 1500 was applied to observe change in the surface morphology and ORR electrocatalytic activity of the Pt/MWCNT catalysts. However, the pulse time for deposition was kept constant at 250 ms during the whole range of experiments, while the interval at 1.0 V between two consecutive pulses was 3 s. For adequate mass transfer, the electrode was rotated at

1000 rpm in all deposition experiments. The prepared electrodes were then designated as Pt/MWCNT- X_y where “X” denotes the deposition procedure and the subscript “y” is the number of pulses.

5.4 Synthesis of Pt-NB/G catalysts

Graphene nanoplatelets ($S_{\text{BET}} = 750 \text{ m}^2 \text{ g}^{-1}$, oxygen content of $< 2 \text{ wt.}\%$ and carbon content of $> 98 \text{ wt.}\%$) purchased from Strem Chemicals were stirred in 10 mM 4-nitrobenzenediazonium tetrafluoroborate (Sigma-Aldrich) aqueous solution for 30 min, filtered and dried in air. Further decoration of nitrobenzene (NB)-modified graphene nanosheets by Pt nanoparticles was performed using a simple ethylene glycol method described elsewhere [128], yielding a 20 wt.% Pt catalyst supported on NB-graphene (Pt-NB/G). For comparison, Pt electrocatalyst on NB-modified Vulcan carbon XC-72R (Cabot Corp.) was also prepared (Pt-NB/C). Polished GC electrodes were modified with the catalyst ink using the procedure mentioned in sub-section 5.2. Pt loading was calculated to be $32 \mu\text{g cm}^{-2}$.

5.5 Preparation of Pt/rGO and Pt/rGO-N modified electrodes

Stock 1 mM solution of Pt(IV) complexes was prepared by dissolving chloroplatinic acid (H_2PtCl_6 , 99.95 %, Alfa Aesar) in water. Aqueous solutions of NaOH (0.1 M) and HCl (0.1 M) were prepared with analytical-grade reagents. Graphene oxide (GO) was prepared by chemical oxidation of natural graphite powder by the modified Hummer’s method [152, 153]. The powder of as-prepared GO was dispersed in water by sonication for 30 min, then centrifuged (2500 g, 15 min) to precipitate the non-exfoliated large GO flakes. The supernatant of this solution was a stable yellow colloidal suspension of predominantly single-layer graphene oxide flakes with the concentration of 2 mg mL^{-1} . For comparison a powder of nitrogen-doped reduced graphene oxide (rGO-N) (Graphitene Ltd., UK) was used. The rGO-N material was poorly dispersible in water and therefore the suspension of rGO-N was used immediately after the sonication procedure. He and H_2 gases with a purity of 6.0 and 5.0, respectively, were used in experiments with plasma-assisted processing. rGO and rGO-N supported Pt NPs were synthesised by a method similar to that reported earlier [154]. An atmospheric pressure bipolar pulsed discharge in He/ H_2 (95/5) gas jet with a continuous gas flow of 100 sccm was used for the net transfer of the plasma active species into the aqueous solution of 0.1 mM of H_2PtCl_6 with small additives of rGO or rGO-N. The current flow (peak value of about 2 mA) was arranged from a thin metal capillary through a plasma jet and over the electrolyte to a grounded Pt wire counter electrode immersed in the liquid. Pt nanocomposites were produced in plasma-liquid interface layer due to reduction

of PtCl_6^{2-} anions by solvated electrons e_{aq} and H^\bullet radicals, which are the strongest and cleanest chemical reducing agents known. The volume of the processing solution in a sealed silica cell was 4 mL. The overall temperature of the liquid did not exceed 40 °C during the plasma treatment. In order to decrease the concentration of N_2 and O_2 , the solution was deaerated by bubbling helium gas with a flow of 100 sccm during 10 min before plasma ignition. To minimise agglomeration and precipitation of nanocomposites during the plasma processing, vigorous stirring of the solution was arranged by a low-power (~1 W) ultrasonic (113 kHz) transducer contacted the bottom of the silica cell. Before the deposition of graphene-supported Pt catalysts onto the polished GC electrode, the concentration of the as-prepared colloidal solution was increased by about 20 times by simple centrifugal enrichment (10000 g, 10 min) and washing several times with water. Polished GC electrodes were then modified with the prepared catalysts using the procedure mentioned in 5.2. The upper limit of Pt loading on the GC electrode is about 45 $\mu\text{g cm}^{-2}$, based on the assumption of 100% efficiency of the plasma-assisted reduction of PtCl_6^{2-} anions and centrifugation enrichment.

5.6 Preparation and heat-treatment of Pt/MWCNT catalysts

Pt nanoparticles were sputter-deposited onto MWCNT-modified GC electrodes [82, 93, 155]. Briefly, Pt deposition was performed at room temperature by DC-magnetron sputtering technique using 99.99% pure planar round platinum target of 25 mm in diameter and pure argon (99.999%, AGA). The pressure during the sputtering process was 3×10^{-3} mbar, the DC-power was 2 W, and the distance between target and substrate was 6 cm. Nominal thickness of the Pt layer (calculated from the mass deposited per geometric area of GC) for all the experiments was 15 nm. The GC disk loaded with Pt/MWCNT catalysts were annealed at different temperatures ranging from 300 to 700 °C in a tube furnace (Carbolite, MTF 12/38/400, UK) for 30 min under constant N_2 (99.999%, AGA) flow. For comparison, some electrodes were studied without annealing. In what follows the modified electrodes are designated as Pt/MWCNT-x, where x marks the annealing temperature while Pt/MWCNT-RT corresponds to the catalyst without annealing.

5.7 Preparation of Pt-TiO₂/MWCNT catalysts

5.7.1 Preparation TiO₂/MWCNT composite by ALD

Polished GC plates were modified with acid-treated MWCNTs following the protocol described in sub-section 5.2 and then subjected to ALD for deposition of TiO_2 . Briefly, the process was carried out in a PICOSUNTM R-200 Advanced

Advanced ALD reactor (Picosun Oy, Finland) at the substrate temperature of 250 °C. The precursors, TiCl_4 and deionised water were vaporised from cylinders held close to the room temperature (19 ± 1 °C). The precursor vapours were subjected into the reactor chamber alternatively by computer-controlled pneumatic valves while dry N_2 (100 to 110 Pa) was used as a carrier and purging gas. Two different thicknesses of TiO_2 (35 and 50 ALD cycles) were deposited onto MWCNTs modified GC plates for measurements.

5.7.2 Sputter-deposition of Pt NPs on TiO_2 /MWCNT

TiO_2 /MWCNT modified GC electrodes were subjected to magnetron sputtering for the deposition of Pt NPs. The loading of Pt and TiO_2 is varied to observe change in the ORR activity and durability of the catalysts. The nominal thicknesses of the Pt coatings were 2, 4, 8 and 12 nm, which corresponds to the Pt loading of 4.3, 8.6, 17.2 and 25.8 $\mu\text{g cm}^{-2}$ on the electrode surface, respectively, while that in the case of commercial 20 wt.% Pt/C is 19.5 $\mu\text{g cm}^{-2}$. Based on the compositions of the electrodes, they are labelled as xPt-y TiO_2 /MWCNT where “x” represents the nominal thickness of Pt in nm, while “y” shows the number of ALD cycles.

5.8 Synthesis of Pt/C, Pt/ SnO_2 and Pt/ SnO_2 -C catalysts

5.8.1 Synthesis of SnO_2 nanopowder

SnO_2 nanopowder was synthesised by sol-gel route as described elsewhere [156]. Briefly, 25 mL of tin(IV) isopropoxide (98% metals basis), 10% w/v in isopropanol (Alfa Aesar) was diluted in 24.5 mL isopropanol. 0.5 mL Milli-Q water was added for hydrolysis during vigorous stirring (pH = 5.5). The precipitate formed was then washed with Milli-Q water and dried in oven at 60 °C for 24 h.

5.8.2 Synthesis of SnO_2 -C nanocomposites

SnO_2 -C nanocomposites with different SnO_2 content (from 20 to 60 wt.%) were prepared by modified sol-gel method [120]. For example, for the synthesis of 20 wt.% SnO_2 -C nanocomposites, 200 mg of Vulcan carbon XC-72 (Cabot Corp.) was dispersed in 20 mL of isopropanol and sonicated for 30 min to get a uniform suspension. 1.56 mL of tin(IV) isopropoxide (98% metals basis), 10% w/v in isopropanol (Alfa Aesar™) diluted in 12 mL of isopropanol was added to the suspension at 0 °C with vigorous stirring. Four millilitres Milli-Q water was added at room temperature and allowed to stir for 24 h. Afterwards, the suspension was washed with Milli-Q water, filtered and dried in oven overnight at 60 °C. The dried powder was then heat-treated in air at 350 °C for 3 h.

Following the above procedure, 20, 40 and 60 wt.% SnO₂-C composites were prepared.

5.8.3 Photo-deposition (PD)

Chloroplatinic acid (H₂PtCl₆, Alfa Aesar™) dissolved in isopropanol was added into a photoreactor containing support material dispersed in N₂-saturated Milli-Q water. UV-light from a Xe-lamp (159 W), after passing a water filter (long-pass filter GG40), was allowed to enter the photoreactor through a quartz window for 3 h [157]. Afterwards, the suspension was filtered. The resulting material was washed thoroughly with Milli-Q water and dried overnight in oven at 60 °C. The catalysts prepared by photo-deposition of Pt on Vulcan carbon XC-72, SnO₂ nanopowder and SnO₂-C nanocomposites are designated as Pt/C (PD), Pt/SnO₂ (PD) and Pt/x-SnO₂-C (PD), respectively where “x” represents the nominal mass loading of SnO₂ in the oxide-carbon support. Catalysts prepared by PD of Pt NPs were termed as Pt_{ph}/MWCNT.

5.9 Synthesis of Pt/C catalysts by carbonyl chemical route

Platinum salt (Na₂PtCl₆, Alfa Aesar™) was dissolved in methanol under CO atmosphere with constant stirring at 55 °C for 12 h. Afterwards, the support material, Vulcan carbon XC-72, was added to the carbonyl complex at room temperature under N₂ flow, followed by continuous stirring for 12 h [157]. The solvent was then evaporated and the resulting powder was washed with Milli-Q water, filtered and dried overnight in oven at 60 °C. The Pt/C catalyst prepared by carbonyl chemical route (CCR) was then heat-treated at 200 °C in H₂ atmosphere for 2 h followed by cooling to room temperature in inert atmosphere.

5.10 Physicochemical characterisation of the catalysts

Surface morphology of the prepared Pt/C and Pt/x-SnO₂-C catalysts was investigated by a scanning electron microscope (SEM) Helios NanoLab™ 600 (FEI) and transmission electron microscope (TEM) (Titan 200, FEI), supplied with energy dispersive X-ray spectrometer (EDS) Super-XTM system. Further characterisation of the catalyst structure was carried out by powder X-ray diffraction (XRD) analysis. The powder XRD patterns for all the catalyst samples were recorded on a Bruker D8 Advanced diffractometer using Ni filtered Cu-K_α radiation and LynxEye line detector. Scanning steps were 0.013° from 3 to 93° (θ-2θ) and total counting time was 328 s per step. Structural phases were identified by using the database of the JCPD-ICDD and COD [158]. Prior to the analysis of the XRD patterns by Rietveld refinement,

instrumental resolution function was performed by using a standard powder sample (Al_2O_3). MAUD software was implemented to perform the Rietveld analysis [159].

The X-ray photoelectron spectroscopy (XPS) spectra were acquired with a SCIENTA SES-100 electron analyzer at 200 eV pass energy. The step size for recording survey spectra was 0.5 eV and 0.1 eV for all narrow-scan spectra. A non-monochromatic dual-anode X-ray tube (Thermo XR3E2) was used for excitation source ($\text{Mg K}\alpha_{1,2} = 1253.6$ eV, FWHM = 0.68 eV) at 300 W. For collecting the survey spectra, the following parameters were used: energy range 600–0 eV, pass energy 200 eV, and step size 0.5 eV. In specific regions, high-resolution scans were performed with the pass energy of 200 eV and the 0.1 eV steps. The pressure in the analysis chamber was kept below 10^{-9} Torr each time.

5.11 Electrochemical measurements

Electrochemical experiments were carried out in 0.05 M H_2SO_4 , 0.1 M HClO_4 or 0.1 M KOH solutions using a five-necked glass cell equipped with the standard three-electrode configuration. Potential was applied using Autolab potentiostat/galvanostat PGSTAT30 (Metrohm Autolab, The Netherlands). All the potential values are reported with respect to the RHE. Electrochemical characterisation of the electrode surface was carried out by cyclic voltammetry measured in the potential range of 0.05 - 1.2 V at 50 mV s^{-1} . CO stripping experiments were performed by electrochemical oxidation of the pre-adsorbed CO (99.95%, AGA) at the electrode surface in N_2 -saturated solutions at a potential scan rate (v) of 5 or 20 mV s^{-1} [160, 161]. The electrochemical reduction of oxygen was studied at various electrode rotation rates (ω) in O_2 -saturated (99.999%, AGA) electrolyte solutions using the rotating disk electrode (RDE) setup consisting of an EDI101 rotator with a CTV101 speed control unit (Radiometer Analytical). The background currents measured in Ar-saturated (99.999%, AGA) solutions using the same operating procedure were subtracted from the RDE data. Long-term durability of the catalysts was examined by accelerated durability tests (ADT) performed by subjecting the catalysts to repetitive potential cycling in Ar-saturated solutions. Reproducibility of the electrochemical results was confirmed by measuring at least three electrodes of each catalyst.

6. RESULTS AND DISCUSSION

6.1 Oxygen reduction on Pt NPs deposited on MWCNT

6.1.1 Surface morphology of Pt NPs deposited on MWCNT

SEM images show that Pt particles of different shapes, sizes and number density are formed on the surface of MWCNTs (Figure 1). It was observed that the shape of the particles was strictly dependent on the deposition potential, while the particle size and number density were defined by the number of pulses. Briefly, the particles deposited by procedure A acquired spherical, cauliflower-like shape (Figure 1a-c) while procedure B resulted in the formation of cube-shaped particles (Figure 1d-f). It was also revealed that the Pt nanoparticles formed by procedure A are larger in size than those formed by procedure B. The average aggregate size of Pt/MWCNT-A₂₀₀, Pt/MWCNT-A₄₀₀ and Pt/MWCNT-A₁₂₀₀ was 100, 260 and 400 nm, respectively (Figure 1a-c), while that of Pt/MWCNT-B₂₀₀, Pt/MWCNT-B₄₀₀ and Pt/MWCNT-B₁₂₀₀ was 80, 140 and 180 nm, respectively (Figure 1d-f). Furthermore, it can be seen in Figure 1d-f that at more negative deposition potential the Pt particles are formed not only on the outer MWCNT surface, but also on the areas underneath, while at 0 V the Pt particles were mainly formed at the outer surface of MWCNTs only (Figure 1a-c).

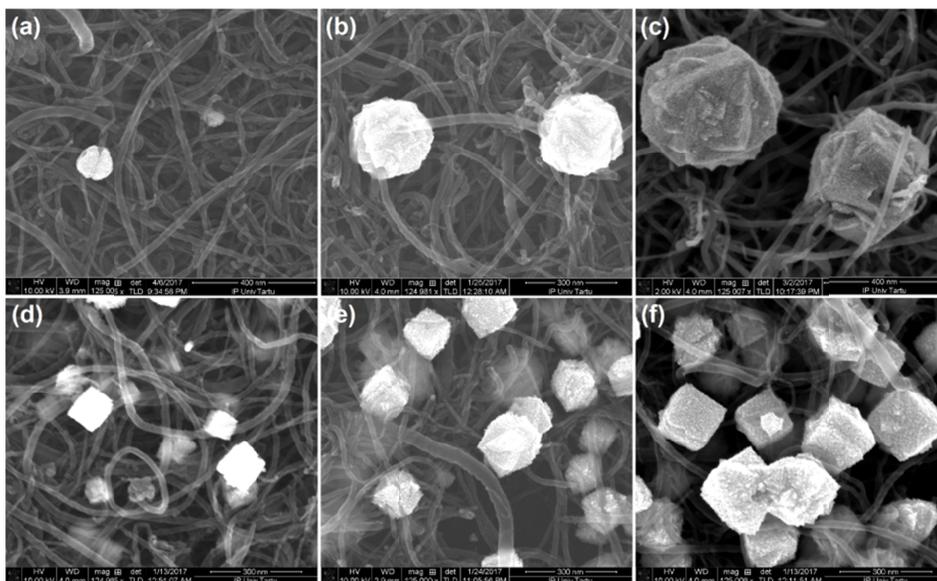


Figure 1. SEM images of Pt/MWCNT-A (a-c) and Pt/MWCNT-B (d-f) with 200, 400 and 1200 pulses, respectively.

As observed in SEM analysis, that the formation of the Pt particles generated at certain nucleation sites, followed a regular pattern. In order to figure out if there is any deposition of smaller Pt NPs dispersed on the surface of MWCNTs, the STEM measurements were carried out as presented in Figure 2. It was confirmed that Pt NPs deposited at certain specific nucleation sites only and there were no smaller Pt nanoparticles dispersed on MWCNTs. The formation of similar clusters at certain active sites on the surface of CNTs has been reported earlier [162–164]. Kar and co-worker suggested that the corroded rough surface of the CNTs after acid-treatment may provide active sites for nucleation [162]. Huang et al. suggested that the number of Pt nuclei formed on the carbon surface depend on the hydrophilicity and uniformity of the support material [163]. Earlier reports confirmed that formation of various functional groups in acid-treated CNTs act as nucleation sites [164]. It can be observed that in the case of Pt/MWCNT-A₄₀₀ (Figure 2a) the Pt aggregate possesses rather compact spherical structure, while on the other hand Pt/MWCNT-B₂₀₀ has dendritic cube-shaped structure (Figure 2b). It was observed that tiny needle-like structures of Pt/MWCNT-B₂₀₀ that resemble the spines of a hedgehog were pointing outward and thus enhancing the overall ORR activity by increasing the surface area of platinum.

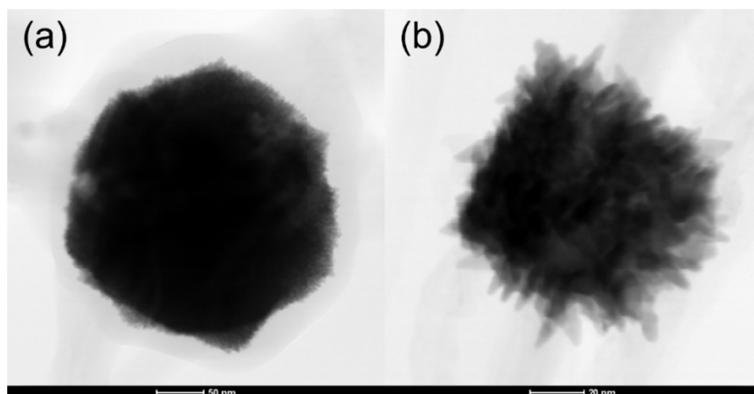


Figure 2. STEM images of Pt/MWCNT-A₄₀₀ (a) and Pt/MWCNT-B₂₀₀ (b).

Recently, many groups have contributed their efforts to figure out the optimum conditions for the electrochemical deposition of Pt NPs onto the support material surface [87–92, 162, 163, 165–168]. Porous Pt aggregates of different shape and surface morphology have been electrochemically deposited on carbon nanotube layer [91]. Basically, two different deposition techniques were applied namely, pulse electrodeposition in which the working electrode was kept switching between two constant potentials and CV at a constant scan rate. It was revealed that Pt aggregates of different size, shape and morphology could be achieved by changing the deposition parameters. The catalysts showed high

ORR activity and stability as compared to that of commercial Pt/C, even after 5000 repetitive potential cycles in the potential range from 0.6 to 1.24 V vs RHE [91]. Another approach is to prepare hierarchical structured catalyst layer for ORR by electrochemical deposition of Pt NPs onto CNTs coated on carbon fibre (CF), which was used as a substrate [162]. Briefly, CNTs were chemically grown on the surface of CF followed by electrodeposition of Pt NPs in H_2PtCl_6 solution. SEM images showed thick forest of Pt NPs coated CNTs finely grown on the surface of CF. The agglomerate size was ranging from ~ 80 to ~ 170 nm with an average Pt particle size of ~ 10 nm. Furthermore, the Pt/CNT/CF electrode showed an enhanced electrocatalytic activity toward the ORR, which is attributed to the Pt NPs clusters formed at the active sites of the CNTs. Unwin and co-workers electrochemically deposited Pt NPs on single-walled carbon nanotubes (SWCNT) grown on Si/SiO₂ [87]. The electrodeposition was performed using cyclic voltammetry for a certain number of cycles, in K_2PtCl_6 solution, where SWCNT network was used as a working electrode. They reported the formation of Pt particles with their size ranged from 175 to 375 nm at certain nucleation sites.

6.1.2 Electrochemical characterisation of Pt/MWCNT

Electrochemical reduction of the pre-adsorbed CO at the electrode surface is a useful approach for decontamination and further characterisation of the electrode surface. The CO stripping experiments were performed on Pt/MWCNT catalysts in 0.05 M H_2SO_4 solution [15, 160, 169]. Figure 3 illustrates characteristic CO stripping voltammogram of the Pt/MWCNT-B₁₂₀₀ catalyst. Absence of hydrogen adsorption/desorption peaks in the H_{UPD} region (0.05 to 0.4 V) revealing that the electrode surface is completely blocked by the pre-adsorbed CO, which is removed by oxidative stripping during the second potential cycle (0.05 to 1.0 V). The main CO oxidation peak is centred at ≈ 0.72 V. It has been reported earlier that the pre-peak in the CO stripping voltammograms of Pt nanoparticles can be attributed to a change in surface morphology such as particle size distribution and aggregation of Pt NPs [170]. Studies with stepped surfaces have shown that the presence of different steps catalyse the oxidation of CO [171–173]. During the third potential cycle, in the same potential range (0.05 to 1.0 V), appearance of the hydrogen adsorption/ desorption peaks confirmed that the pre-adsorbed CO is now completely oxidised [80].

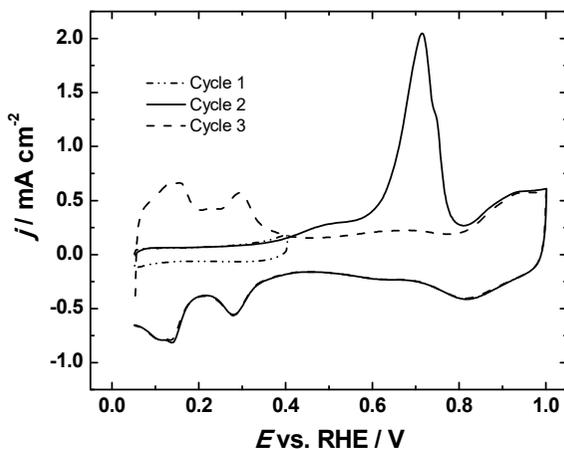


Figure 3. CO stripping profile of Pt/MWCNT-B₁₂₀₀ in Ar-saturated 0.05 M H₂SO₄ solution ($\nu = 20 \text{ mV s}^{-1}$). The current densities were normalised to the geometric surface area of GC electrode.

A comparison of the CO stripping profile for Pt/MWCNT-A and Pt/MWCNT-B is shown in Figure 4a and 4b, respectively. It was found that all the electrodes prepared by both electrodeposition procedures (A and B) followed almost the same CO stripping profiles. The only exception was Pt/MWCNT-A₁₀₀ where no Pt was detected and the electrode behaved more like a GC electrode modified with pristine MWCNTs and hence, the electrochemical results for Pt/MWCNT-A₁₀₀ are not presented hereafter. A broad CO oxidation peak at $\approx 0.72 \text{ V}$ and a shoulder at $\approx 0.75 \text{ V}$ was detected in the second potential cycle [174]. The shoulder at $\approx 0.75 \text{ V}$ can be easily detected in Pt/MWCNT-B catalysts but not in the case of Pt/MWCNT-A, especially with increased number of pulses. This can be attributed to the difference in the nature of crystal facets at the surface of the Pt NPs formed at different deposition parameters [174]. The CO stripping peak height increases with increasing the number of pulses, which is attributed to the metal loading. After decontamination and surface characterisation of the electrode surface by CO stripping, CV curves were measured at 50 mV s^{-1} in Ar-saturated 0.05 M H₂SO₄ solution. Three consecutive potential cycles were measured for each electrode in the potential range of 0.05–1.45 V before recording a stable cyclic voltammogram.

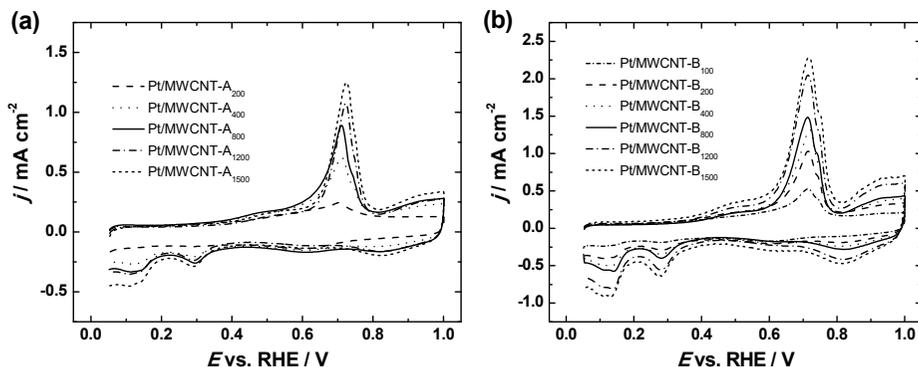


Figure 4. Comparison of CO stripping voltammograms of Pt/MWCNT-A (a) and Pt/MWCNT-B (b) in 0.05 M H₂SO₄ solution ($v = 20 \text{ mV s}^{-1}$).

Figure 5a illustrates a comparison of the CV curves obtained for Pt/MWCNT-A at different number of pulses, while Figure 5b shows CV curves for Pt/MWCNT-B at various number of pulses. Like CO oxidation behaviour, Pt/MWCNT electrodes prepared by both procedures showed almost the same profile for cyclic voltammetry. The hydrogen desorption peak at $\approx 0.14 \text{ V}$ is attributed to Pt(110), while that at $\approx 0.30 \text{ V}$ is attributed to Pt(100) crystal facets [174, 175]. Assuming that a charge of $\approx 210 \mu\text{C cm}^{-2}$ is required to desorb a monolayer of hydrogen from the Pt catalyst surface, the real surface area (A_r) of the electrocatalyst was calculated by integrating the charge under the hydrogen desorption peaks [176]. The A_r values calculated for all the electrodes studied are given in Table 1. It can be seen that Pt/MWCNT-B possess higher surface areas than Pt/MWCNT-A. This can be attributed to the peculiar dendritic-type Pt clusters formed by procedure B as shown in Figure 2b.

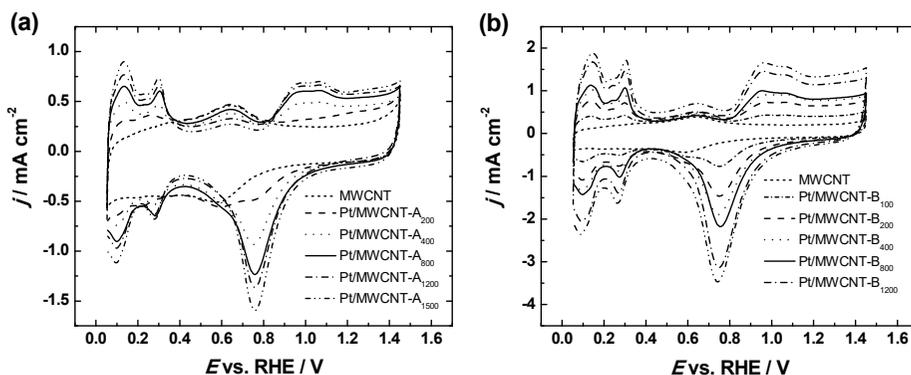


Figure 5. Cyclic voltammograms of Pt/MWCNT-A (a) and Pt/MWCNT-B (b) in Ar-saturated 0.05 M H₂SO₄ solution ($v = 50 \text{ mV s}^{-1}$).

6.1.3 ORR studies on Pt/MWCNT catalysts

The electrochemical reduction of oxygen was investigated in O₂-saturated 0.05 M H₂SO₄ solution using the RDE method. The ORR polarisation curves were recorded at 10 mV s⁻¹ in the potential range of 0.05–1.1 V. The background current measured in Ar-saturated solution was then subtracted from the RDE data. Only the positive-going potential scans are presented and further analysed. Figure 6a shows the ORR polarisation curves on Pt/MWCNT-B₄₀₀ catalyst measured at various electrode rotation rates (360–4600 rpm). The RDE polarisation data was used to construct the Koutecky-Levich (K-L) plots as shown in Figure 6b. The number of electrons transferred per O₂ molecule (*n*) during the ORR was calculated using K-L equation as given below:

$$\frac{1}{j} = \frac{1}{j_k} + \frac{1}{j_d} = -\frac{1}{nFkC_{O_2}^b} - \frac{1}{0.62nFD_{O_2}^{2/3}\nu^{-1/6}C_{O_2}^b\omega^{1/2}} \quad (9)$$

where *j* is the measured current density, *j_k* and *j_d* are the kinetic and diffusion-limited current densities, respectively, *F* is the Faraday constant (96,485 C mol⁻¹), *k* is the rate constant for ORR, *C_{O₂}^b* is the concentration of O₂ in 0.05 M H₂SO₄ (1.22×10⁻⁶ mol cm⁻³) [177], *D_{O₂}* is the diffusion coefficient of O₂ in 0.05 M H₂SO₄ (1.93×10⁻⁵ cm² s⁻¹) [177], *ν* is the kinematic viscosity of the solution (0.01 cm² s⁻¹) [178] and *ω* is the electrode rotation rate (rad s⁻¹). It was confirmed from the RDE data analysed by Eq. (1) that all the Pt/MWCNT electrocatalysts followed the typical four-electron pathway for the electrochemical reduction of oxygen. The four-electron pathway for Pt-based catalysts prepared by electrodeposition method has been reported also earlier [87, 162, 167].

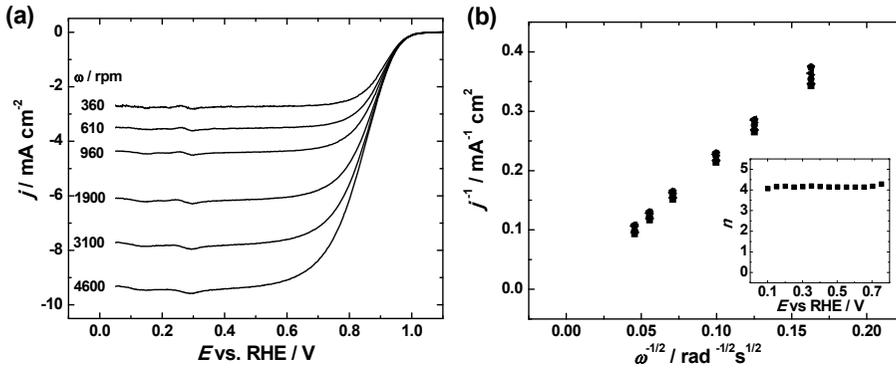


Figure 6. RDE polarisation curves for oxygen reduction on Pt/MWCNT-B₄₀₀ in O₂-saturated 0.05 M H₂SO₄ solution (*ν* = 10 mV s⁻¹) (a) and K-L plots calculated from the RDE data (b), the inset in figure b shows the potential dependence of *n*.

Figure 7 displays a comparison of the ORR polarisation curves of Pt/MWCNT-A (Figure 7a) and Pt/MWCNT-B (Figure 7b) with commercial Pt/C measured at 1900 rpm. It was observed that overall the $E_{1/2}$ values increased with increasing pulse number (Table 1). The lowest $E_{1/2}$ value of 0.75 V was shown by Pt/MWCNT-A₂₀₀. In the case of Pt/MWCNT-A, all the electrodes prepared with the number of pulses ≥ 800 showed higher $E_{1/2}$ than that of the commercial Pt/C while in the case of Pt/MWCNT-B, the electrodes prepared with the number of pulses ≥ 400 showed higher $E_{1/2}$ than that of the commercial Pt/C. The highest $E_{1/2}$ value of 0.88 V was shown by Pt/MWCNT-B₁₅₀₀. The deviation of j_d values from the theoretical ones can be attributed to the relatively rough surface of the modified GC electrode.

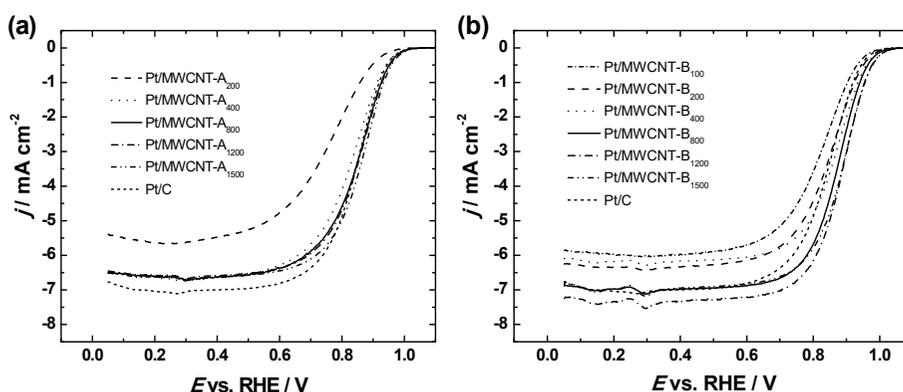


Figure 7. Comparison of RDE polarisation curves for oxygen reduction on Pt/MWCNT-A (a) and Pt/MWCNT-B (b) with commercial Pt/C at 1900 rpm in O₂-saturated 0.05 M H₂SO₄ solution ($\nu = 10 \text{ mV s}^{-1}$).

Further analysis of the ORR data was carried out by constructing mass-transfer corrected Tafel plots for Pt/MWCNT electrodes (Figure 8). The Tafel analysis provides an insight into the ORR mechanism by measuring kinetic currents in the absence of diffusion limitations. Two characteristic Tafel slope regions were observed from which the slope values were determined (Table 1). The Tafel slope values for all Pt/MWCNT-A (Figure 8a) and Pt/MWCNT-B (Figure 8b) electrodes were close to -60 and -120 mV at low current densities and higher current densities, respectively, which indicated that all the electrodes followed the same mechanistic pathway and that the rate of the ORR is determined by the transfer of the first electron to the adsorbed O₂ molecule [82, 179].

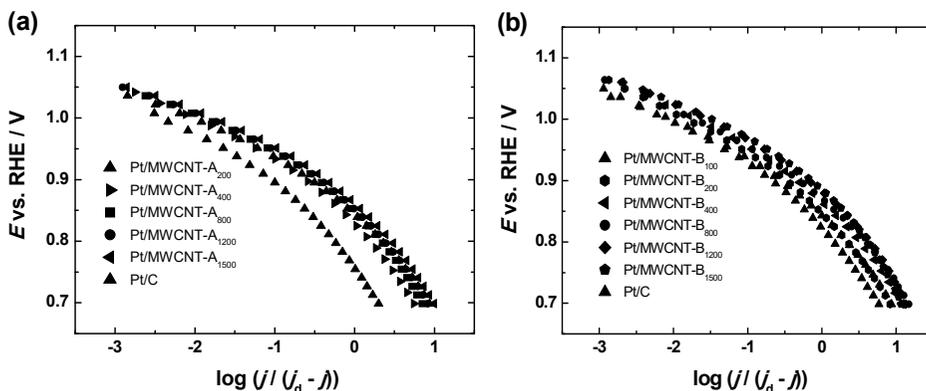


Figure 8. Mass-transfer corrected Tafel plots for oxygen reduction on Pt/MWCNT-A (a) and Pt/MWCNT-B (b) in 0.05 M H₂SO₄ solution.

The specific activity (SA) values of the Pt/MWCNT electrodes for ORR were calculated from the equation given below:

$$SA = I_k/A_r \quad (10)$$

where I_k is the kinetic current and A_r is the real electroactive surface area of the Pt catalyst. All the Pt/MWCNT modified electrodes showed higher SA values than that of commercial Pt/C (Table 1). The electrodes prepared by procedure A showed higher SA than those prepared by procedure B. It was observed that the SA decreased with increasing the number of pulses. In the case of Pt/MWCNT-A, the highest SA (0.45 mA cm⁻²) was shown by Pt/MWCNT-A₂₀₀, which is more than 4-times higher than that of the commercial Pt/C. However, a decrease in the specific activities was observed with increasing pulse number to 800 after which a constant value of 0.22 mA cm⁻² was achieved for both Pt/MWCNT-A₁₂₀₀ and Pt/MWCNT-A₁₅₀₀. A similar trend was found for Pt/MWCNT-B electrocatalysts. The SA values drop from 0.42 to 0.23 mA cm⁻² for Pt/MWCNT-B₁₀₀ and Pt/MWCNT-B₂₀₀, respectively. Furthermore, Pt/MWCNT-B₄₀₀, Pt/MWCNT-B₈₀₀ and Pt/MWCNT-B₁₂₀₀ showed the same specific activity of 0.18 mA cm⁻², while the lowest SA value of 0.16 mA cm⁻² was observed in the case of Pt/MWCNT-B₁₅₀₀, which was still higher than that of commercial Pt/C catalyst. The specific activities of the electrodes prepared with lower number of deposition pulses are higher than those reported earlier for Pt/C catalysts. Gasteiger and co-workers obtained SA values of 0.20 mA cm⁻² at 0.9 V in acid electrolyte for state-of-the-art Pt/C catalysts [180]. Li et al. studied composite materials prepared by mixing Pt-coated reduced graphene oxide with carbon black. The SA value obtained from this catalyst was 0.21 mA cm⁻² [68]. Since the material has dendritic structure and the surface is rather porous, SA is increased with the decrease of surface area.

Table 1. Kinetic parameters for ORR on Pt/MWCNT electrocatalysts in 0.05 M H₂SO₄ solution ($\omega=1900$ rpm).

Electrode	A_r (cm ²)	Tafel slope (mV) lcd	Tafel slope (mV) hcd	$E_{1/2}$ (V)	SA at 0.9 V (mA cm ⁻²)
Pt/MWCNT-A200	0.10	-67	-112	0.75	0.45
Pt/MWCNT-A400	0.52	-62	-115	0.82	0.31
Pt/MWCNT-A800	1.02	-63	-115	0.85	0.26
Pt/MWCNT-A1200	1.21	-63	-122	0.85	0.22
Pt/MWCNT-A1500	1.30	-64	-119	0.85	0.22
Pt/MWCNT-B100	0.35	-63	-111	0.82	0.42
Pt/MWCNT-B200	1.02	-69	-113	0.84	0.23
Pt/MWCNT-B400	1.67	-67	-115	0.86	0.18
Pt/MWCNT-B800	2.17	-63	-107	0.87	0.18
Pt/MWCNT-B1200	2.76	-65	-111	0.88	0.18
Pt/MWCNT-B1500	3.25	-68	-118	0.88	0.16
Commercial Pt/C	1.64	-61	-126	0.84	0.13

6.1.4 Long-term durability of Pt/MWCNT catalysts

In addition, accelerated durability tests (ADT) were performed in order to investigate stability of the prepared catalysts in acid media. Figure 9a shows CV curves of Pt/MWCNT-B₂₀₀ during 5000 potential cycles between 0.05 and 1.45 V. As can be seen from the inset of Figure 9a the true area of Pt degraded by almost 48%. Nevertheless, despite the harsh durability testing conditions used the values of $E_{1/2}$ shifted only 15 mV. Figure 9b presents RDE polarisation data before and after 5000 repetitive potential cycles.

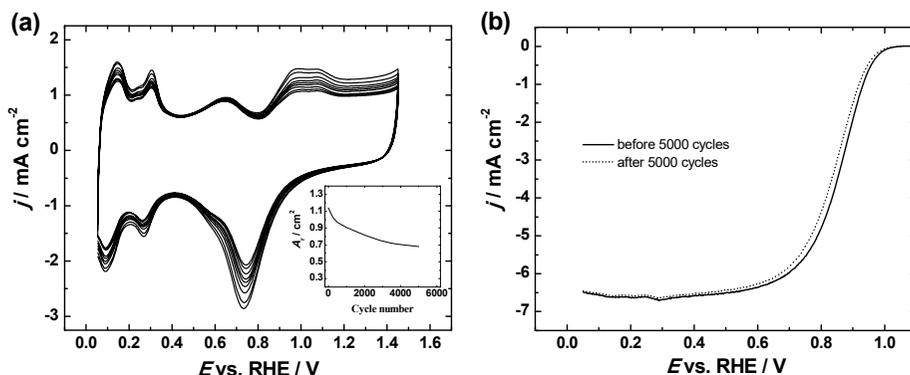


Figure 9. Cyclic voltammograms of Pt/MWCNT-B₂₀₀ recorded during the ADT in Ar-saturated 0.05 M H₂SO₄ solution at 100 mV s⁻¹ (a), the inset of Figure 9a shows decrease in surface area; RDE polarisation curves of ORR at 1900 rpm before and after ADT ($v = 10$ mV s⁻¹) (b).

6.2 Oxygen reduction on Pt-NB/G catalysts

6.2.1 Surface characterisation of Pt-NB/G

SEM analysis of the Pt-NB/G samples revealed that the Pt NPs are uniformly distributed on the NB-modified carbon support (Figure 10a and b). Inset in Figure 10b represents a size distribution for 300 Pt particles analysed and calculated. It can be observed that the Pt NPs possess remarkably narrow particle size distribution on the support surface with an average particle size of ≈ 3.6 nm. Figure 10c shows the XPS survey spectra of Pt-NB/G catalyst where C1s, N1s, O1s, Pt4f and Pt4d peaks can be detected at the corresponding BE. It was revealed that Pt is present in its zero-valent state. Figure 10d illustrates the XPS core-level spectrum in the N1s region. It was found that the binding energy of N1s corresponds to amino functionality.

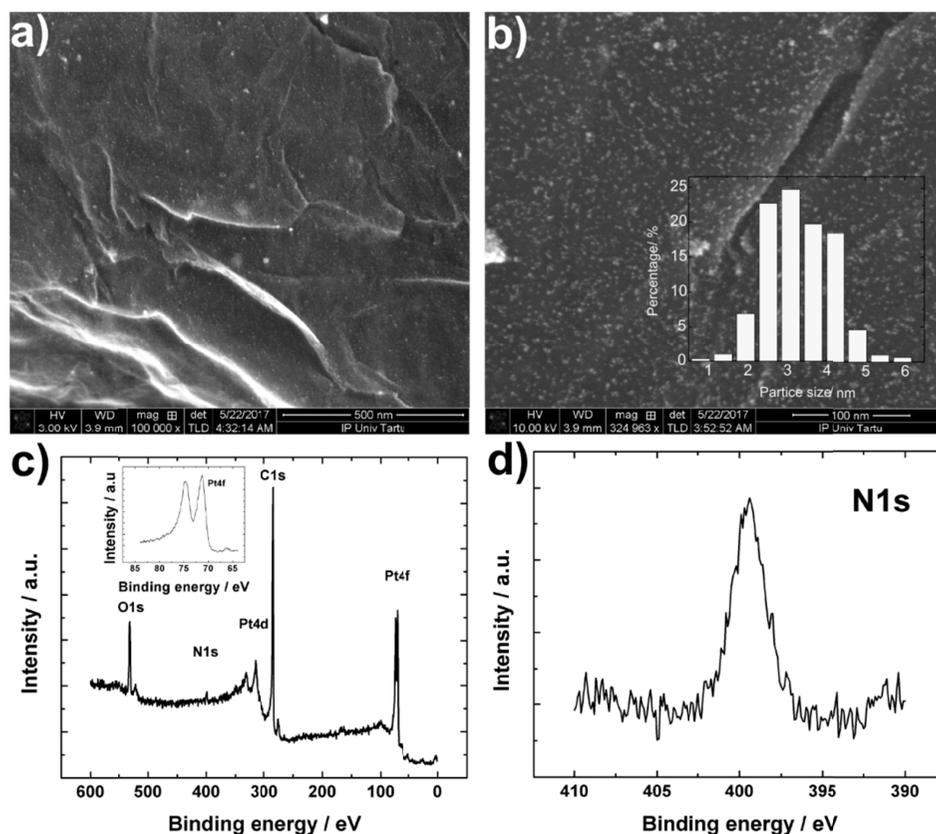


Figure 10. SEM images of Pt-NB/G modified GC electrodes (a and b); Inset of 10b shows Pt particle size distribution; XPS survey spectra for Pt-NB/G sample (c); Inset of 10c shows Pt 4f spectra; the XPS core-level spectrum in the N1s region (d).

6.2.2 Electrochemical characterisation of Pt-NB/G

Surface morphology of the prepared catalysts was further investigated by measuring CV curves in Ar-saturated 0.1 M KOH solution at 50 mV s^{-1} in the potential range of 0.05–1.45 V. Figure 11 illustrates the stable CV curves obtained for Pt-NB/G, Pt-NB/C, commercial Pt/C and bulk Pt electrodes. It can be observed that the overall shape of the cyclic voltammograms of the prepared catalyst is similar to the Pt/C and bulk Pt electrodes. The hydrogen desorption peaks at 0.28 and 0.38 V are associated with Pt(110) and Pt(100) facets [181]. Moreover, Pt surface oxide formation can be observed at $\approx 0.8 \text{ V}$ in the anodic sweep on all catalyst while the reduction peaks are centred at $\approx 0.7 \text{ V}$ in the cathodic sweep. The peak observed at 0.6 V in the anodic sweep on Pt-NB/C catalyst corresponds to the electrochemical oxidation of quinone-type functionalities on the surface of Vulcan carbon.

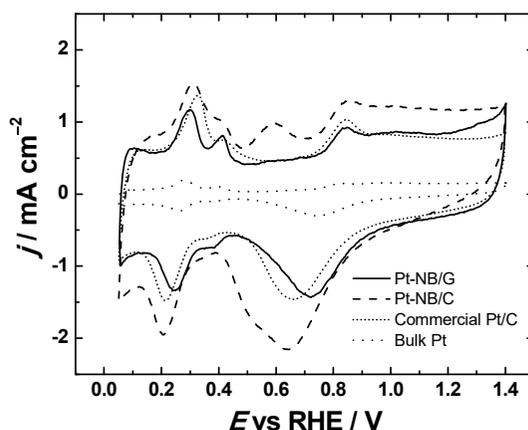


Figure 11. CV curves of Pt-NB/G, Pt-NB/C, commercial Pt/C modified GC and bulk Pt electrodes in Ar-saturated 0.1 M KOH. $\nu = 50 \text{ mV s}^{-1}$.

6.2.3 Oxygen reduction on Pt-NB/G

The electrochemical reduction of oxygen on Pt-NB/G, Pt-NB/C, commercial Pt/C and bulk Pt electrodes was investigated in O_2 -saturated 0.1 M KOH solution. Figure 12a illustrates a comparison of the RDE polarisation curves measured at 1900 rpm. The number of electrons transferred per O_2 molecule (n) was calculated from the RDE polarisation data using the Eq. (9). $C_{\text{O}_2}^b$ is the concentration of O_2 in 0.1 M KOH solution ($1.2 \times 10^{-6} \text{ mol cm}^{-3}$) [182] and D_{O_2} is the diffusion coefficient of O_2 ($1.9 \times 10^{-5} \text{ cm}^2 \text{ s}^{-1}$) [182]. A four-electron pathway of the ORR was confirmed for Pt-NB/G catalyst. The $E_{1/2}$ value for the ORR on Pt-NB/G modified GC electrode at 1900 rpm was determined to be

0.86 V (Table 2). This $E_{1/2}$ value is 43 mV higher than that of bulk Pt and is close to that found for commercial 20 wt.% Pt/C catalyst ($E_{1/2} = 0.87$ V). Specific activities of Pt-based catalysts for oxygen reduction were calculated at 0.9 V vs. RHE using Eq. (10).

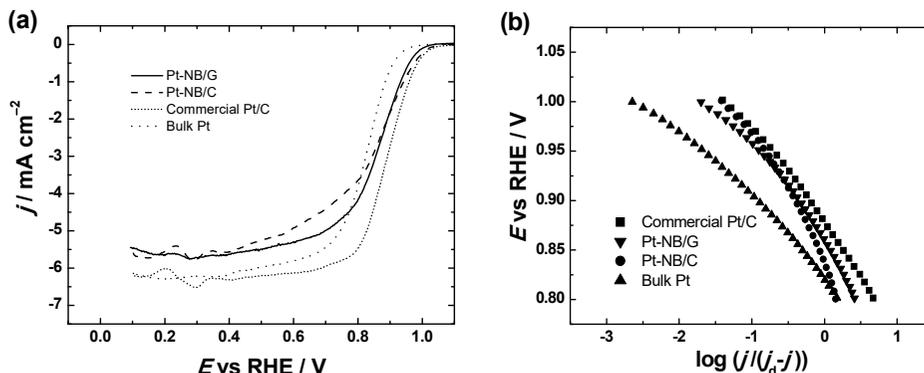


Figure 12. Comparison of RDE results (a) and mass-transfer corrected Tafel plots (b) for O₂ reduction on Pt-NB/G, Pt-NB/C, commercial Pt/C modified GC and bulk Pt electrodes in 0.1 M KOH ($\omega=1900$ rpm).

The results of the ORR kinetics analysis are listed in Table 2. The SA value for Pt-NB/G was 0.18 mA cm⁻², which is very close to that obtained for commercial 20 wt% Pt/C catalyst (0.21 mA cm⁻²). These values of SA are higher than those reported for Pt/NG catalysts in our previous publication [183]. The Tafel slope values have been determined for all the electrocatalysts studied (Table 2). Two distinct regions were obtained for all the catalysts in this study, showing that the ORR mechanism is rather similar.

Table 2. Kinetic parameters for oxygen reduction on Pt-NB/G, Pt-NB/C, commercial Pt/C catalyst and bulk Pt in 0.1 M KOH ($\omega=1900$ rpm).

Electrode	A_r (cm ²)	Tafel slope (mV) lcd	Tafel slope (mV) hcd	$E_{1/2}$ (V)	SA at 0.9 V (mA cm ⁻²)
Pt-NB/G	1.73	-72	-129	0.86	0.18
Pt-NB/C	2.62	-89	-169	0.85	0.18
Pt/C	2.35	-84	-110	0.86	0.21
bulk Pt	0.46	-58	-90	0.82	0.05

Durability of the Pt-NB/G catalyst was evaluated by ADT. The catalyst was subjected to 2000 potential cycles between 0.05 and 1.1 V in Ar-saturated 0.1 M KOH (Figure 13). It can be observed in Figure 13a that the catalyst retained

its electrochemically accessible surface area revealing remarkable corrosion resistant capability of the NB/G support. For comparison, durability tests were also performed for the state-of-the-art Pt/C catalyst. Half-wave potential values of the catalysts were calculated from the RDE polarisation curves measured at 1900 rpm before and after the ADT as presented in Figure 13b. It was found that the drop in the $E_{1/2}$ value for Pt-NB/G catalysts during the ADT was 16 mV, while that for the commercial Pt/C was 32 mV. The results obtained in this work suggest that the incorporation of NB into catalyst system offers excellent electrocatalytic behaviour, due possibly to the unique structure of the hybrid where nitrophenyl groups interconnect Pt NPs and graphene support. The superior electrocatalytic properties and remarkable stability in electrochemical conditions makes the Pt-NB/G composite an attractive electrocatalyst for anion exchange membrane fuel cell applications.

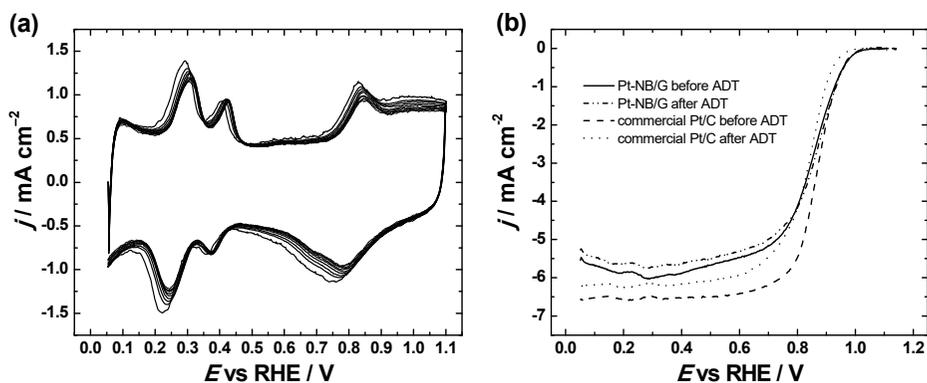


Figure 13. Cyclic voltammograms of a Pt-NB/G modified GC electrode recorded at 50 mV s^{-1} in Ar-saturated 0.1 M KOH solution during the ADT (a) and RDE results before and after the ADT ($\omega = 1900 \text{ rpm}$) (b).

6.3 Oxygen reduction on Pt/rGO and Pt/rGO-N catalysts

6.3.1 Physical characterisation of Pt/rGO and Pt/rGO-N

Chemical composition of the rGO-N support and Pt/rGO-N catalyst surfaces was investigated by XPS analysis. Peaks corresponding to C1s, N1s, O1s, Pt4d and Pt4f were observed in the XPS survey spectra. Moreover, the N1s XPS spectra was deconvoluted into 3 peaks located at binding energies of 401.1, 399.6 and 398.3 eV, corresponding to the graphitic, pyrrolic and pyridinic N, respectively. All three types of N species can form strong interactions with Pt atoms [184, 185]. Further information regarding surface morphology of the prepared catalysts was obtained from SEM analysis (Figure 14). As shown in Figure 14a, in Pt/rGO catalyst prepared with NaOH additives, the rGO flakes were not successfully covered by small nonagglomerated Pt NPs. This behaviour may be explained by electrostatic repulsion between the negatively charged Pt NPs and rGO sheets. To trigger the Pt nanoparticle attachment, small additives of diluted HCl were admixed to the solution of Pt NPs containing rGO flakes just after the plasma. As a result, pH of the solution decreased from 7.6 to 4.0 and colloidal solution became unstable – black precipitate separated after a few hours. SEM image of Pt/rGO nanocomposite extracted from the solution is shown in Figure 14b where small nanoparticles dispersed on the surface of rGO sheets can be seen. From general consideration, to achieve homogeneous distribution of Pt NPs over all rGO flakes the concentration of H_2PtCl_6 and rGO as well as HCl additives should be carefully optimised. SEM image of Pt/rGO-N nanocomposite extracted from the solution after the plasma treatment is shown in Figure 14c. Small Pt NPs were homogeneously dispersed on the surface of rGO-N sheets, however, a number of nanoparticles agglomerates were also observed. Pt NPs were produced continuously in the plasma-liquid interface layer and they were ready to deposit immediately to the surface of rGO-N if it was allowed by electrostatic interaction. Therefore, in ideal deposition conditions, Pt NPs are not accumulated in the solution, which prevents the generation of agglomerates. SEM image of Pt/rGO-N nanocomposite is shown in Figure 14d, where small nanoparticles homogeneously dispersed on the surface of rGO-N sheets without agglomeration. Furthermore, nanoparticles attached to the surface of rGO nanoplatelets, prevented restacking of the rGO sheets, resulting in the formation of stable nanocomposites.

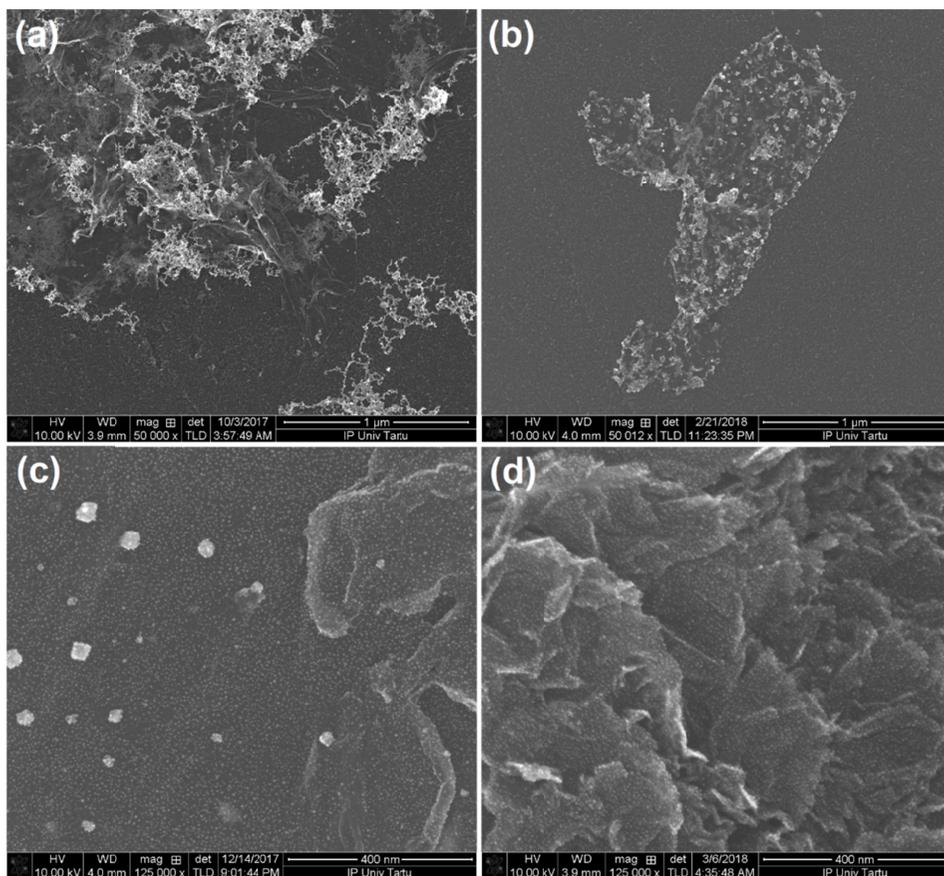


Figure 14. SEM image of Pt/rGO prepared with NaOH additives (pH 7.6) (a); Pt/rGO prepared with NaOH additives, HCl was admixed after the plasma treatment (pH 4.0) (b). Pt/rGO-N prepared without NaOH additives (pH 3.9) (c), Pt/rGO-N prepared with NaOH additives (pH 5.7) (d).

Figure 15 illustrates TEM and HR-TEM images of Pt/rGO-N nanocomposite with size distribution histogram of the Pt NPs. Quasi-spherical shaped nanoparticles with an average diameter of 2.35 ± 0.51 nm (particle agglomerates are excluded) and narrow particle size distributions are obtained. To minimise agglomeration of primary Pt NPs, pH of the starting solution was adjusted to about 9 by small additives of diluted NaOH. After 10 min of plasma processing, slightly grey and stable colloid (pH 5.7) was obtained.

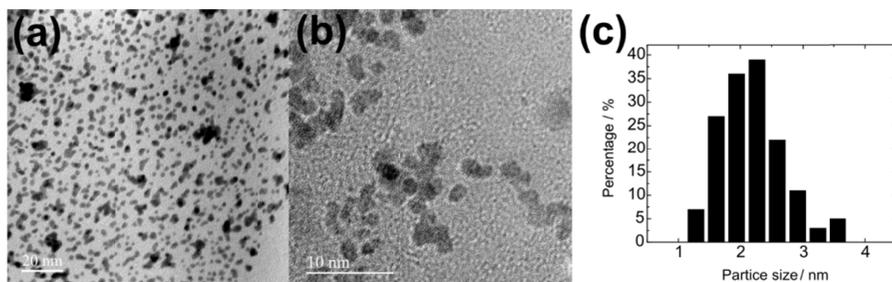


Figure 15. TEM (a) and HR-TEM (b) images of Pt/rGO-N nanocomposite; size distribution histogram of Pt NPs in Pt/rGO-N (c).

6.3.2 Electrochemical characterisation Pt/rGO and Pt/rGO-N

Figure 16 displays comparison of the CO stripping profiles of the Pt/rGO and Pt/rGO-N catalysts in 0.05 M H₂SO₄ (a) and 0.1 M KOH (b). It can be seen that in acid media (Figure 16a), Pt/rGO and Pt/rGO-N catalysts showed nearly the same CO oxidation profiles while in alkaline media, considerably higher current densities were obtained for Pt/rGO-N (Figure 16b). Formation of a well-defined surface oxidation peak at ca 0.85 V observed for Pt/rGO-N catalyst can be explained by Pt oxide formation. Plasma jet treatment is considered to be a clean method, since no reducing agents and stabilising surfactants are used during synthesis. Nevertheless, trace amount of Cl⁻ anions may remain from precursors and further exacerbate the catalyst efficiency by blocking the active sites at the catalytic centres [186]. Therefore, it is strongly recommended to include CO stripping technique in electrode preparation routine. In PEM fuel cells, chloride impurities arise from the membrane electrode assembly (MEA) preparation and less than 5-ppm of chloride residues can result in a voltage loss of 50 mV and affect the open-circuit voltage [17].

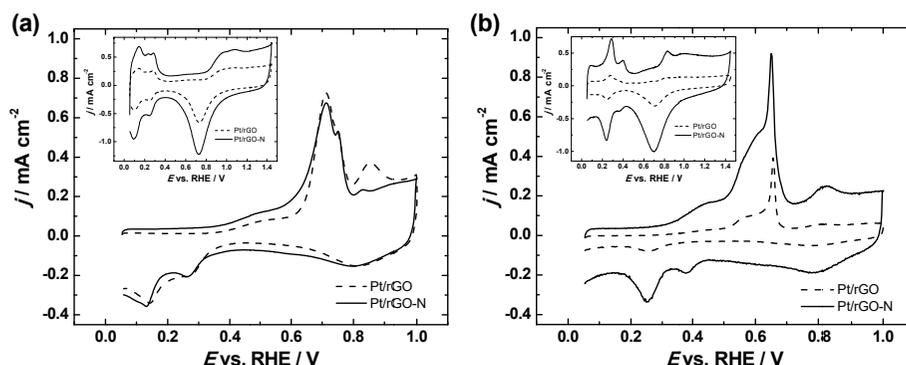


Figure 16. CO stripping voltammograms of Pt/rGO and Pt/rGO-N catalysts in 0.05 M H₂SO₄ (a) and 0.1 M KOH (b) solutions ($\nu = 20 \text{ mV s}^{-1}$). The insets illustrate CV curves of the respective catalysts ($\nu = 50 \text{ mV s}^{-1}$). The current densities are normalised to the geometric surface area of the electrode.

Cyclic voltammetry measurements were carried out in Ar-saturated 0.05 M H₂SO₄ (inset of Figure 16a) and 0.1 M KOH (inset of Figure 16b) solutions in the potential range of 0.05 to 1.45 V at 50 mV s⁻¹. Similar CV profiles of the Pt-based electrocatalysts have been reported earlier [15, 175]. Formation of the Pt surface oxides can be seen in the anodic sweep at a potential above 0.8 V in both media, which are reduced at ≈0.7 V in the cathodic sweep. The hydrogen desorption peaks at ≈0.14 and ≈0.27 V in acidic media and at ≈0.28 and ≈0.38 V in alkaline media correspond to the presence of (110) and (100) adsorption sites on the Pt surface. The Pt/rGO-N nanocatalyst exhibited broader peaks with higher current in the hydrogen adsorption/desorption region than the Pt/rGO. The real surface areas of the Pt catalysts (A_r) calculated from the hydrogen desorption peaks are given in Table 3. The double-layer capacitance for the Pt/rGO-N is larger than that for Pt/rGO, showing that the rGO-N support has higher surface area than rGO support. Increased specific surface area of the support material is influential for mass activity enhancement for Pt-based catalysts [82, 187].

6.3.3 ORR on Pt/rGO and Pt/rGO-N

Electrochemical reduction of oxygen was investigated in O₂-saturated 0.05 M H₂SO₄ and 0.1 M KOH solutions using the RDE method. The ORR measurements were performed for Pt/rGO and Pt/rGO-N catalysts at different electrode rotation rates. The number of electrons transferred per O₂ molecule was calculated using Eq. (9). It was revealed that the catalysts follow the typical 4-electron transfer pathway in both acidic and alkaline media. Figure 17a displays a comparison of the RDE polarisation curves measured at 1900 rpm in acidic media, while Figure 17b presents the ORR polarisation curves recorded in alkaline media. In comparison to commercial Pt/C catalyst in acid media, both Pt/rGO and Pt/rGO-N electrocatalysts showed relatively lower current density in the diffusion-limited region, indicating that the kinetic current is lower than that obtained for Pt/C. However, Pt/rGO-N exhibits higher current at mixed kinetic-diffusion control region (between 0.8 and 0.9 V) than commercial Pt/C. Moreover, in alkaline media Pt/rGO-N catalyst shows superior performance in terms of all the kinetic parameters for O₂ reduction mentioned above. The $E_{1/2}$ values were calculated from the RDE data and are presented in Table 3. It was observed that in acidic media, all the electrodes showed comparable $E_{1/2}$ values to that of the commercial Pt/C (≈0.85 V). In alkaline media, however, the highest $E_{1/2}$ value of 0.87 V was obtained for Pt/rGO-N catalyst. Introducing N into the nanocarbon structure plays an important role in determining the ORR performance. It has been reported previously, that pyridinic and/or graphitic N are actually responsible for the high ORR performance of N-doped carbon materials [183, 188].

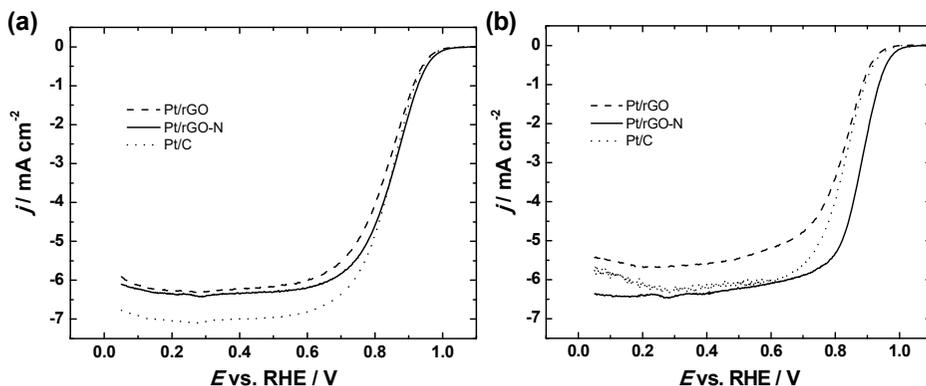


Figure 17. Comparison of the RDE polarisation curves for oxygen reduction on Pt/rGO, Pt/rGO-N and commercial Pt/C catalysts measured at 1900 rpm in O₂-saturated 0.05 M H₂SO₄ (a) and 0.1 M KOH (b) solutions.

Figure 18 presents Tafel plots constructed on the basis of the RDE data shown in Figure 17. Tafel slope values were determined from two characteristic Tafel regions and are listed in Table 3. It can be seen that the Tafel slope values for all the electrodes are close to -60 and -120 mV at low and high current densities, respectively, indicating that the O₂ reduction reaction follows the same mechanistic pathway for all the electrodes in both media. According to previous reports, the change of the slope is not related to different reaction mechanism, but it has been attributed to the potential-dependent coverage of surface oxides on Pt catalyst that inhibit the adsorption of O₂ and reaction intermediates [167]. Tafel analysis results indicate that the reaction mechanism was the same for Pt/rGO, Pt/rGO-N and commercial Pt/C electrocatalysts.

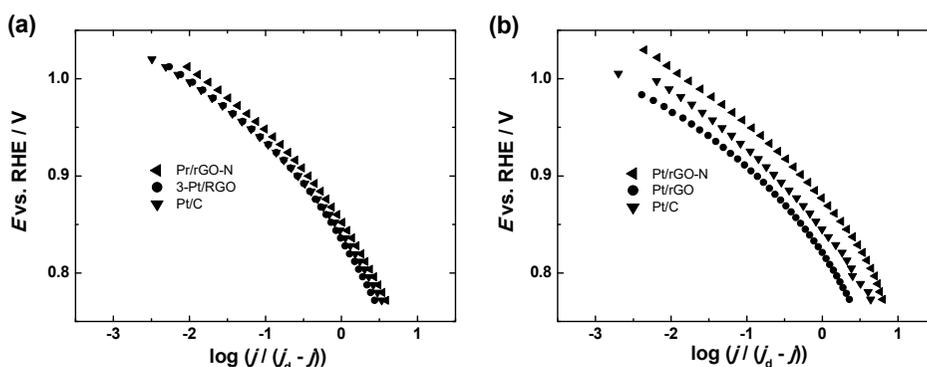


Figure 18. Tafel plots of Pt/rGO, Pt/rGO-N and Pt/C catalysts for ORR at 1900 rpm in 0.05 M H₂SO₄ (a) and 0.1 M KOH (b) solutions. Data derived from Figure 17.

Specific activities for O₂ reduction on the prepared catalysts were calculated using Eq. (10) and are given in Table 3. In general, all the electrodes showed higher SA than that of the commercial Pt/C. The highest SA value of 0.22 and 0.38 mA cm⁻² in acidic and alkaline media, respectively, was obtained for Pt/rGO-N catalyst. The values of SA obtained for commercial Pt/C catalyst were 2 and 3 fold lower than those obtained for Pt/rGO-N catalyst in acid and alkaline media, respectively. The superior SA values of plasma jet treated catalyst materials are obviously related to the unique morphology and uniform distribution of Pt NPs, which is essential for enhancing the electrocatalytic ORR performance [63]. In addition, the enhanced ORR activity may be ascribed to the superior electrical conductivities of Pt/rGO-N composites. The RDE results clearly demonstrate that using one-step plasma-jet method in preparation of rGO-supported catalysts has a great effect on the activity of the supported metal nanoparticles.

Table 3. Kinetic parameters for oxygen reduction on Pt/rGO, Pt/rGO-N and commercial Pt/C catalysts in acid (0.05 M H₂SO₄) and alkaline (0.1 M KOH) media ($\omega=1900$ rpm).

Electrode	A_r (cm ²)	Tafel slope (mV) lcd	Tafel slope (mV) hcd	$E_{1/2}$ (V)	SA at 0.9 V (mA cm ⁻²)
Acid media					
Pt/rGO	0.71	-70	-155	0.84	0.20
Pt/rGO-N	1.24	-63	-121	0.85	0.22
Pt/C	1.67	-59	-125	0.84	0.13
Alkaline media					
Pt/rGO	0.22	-50	-119	0.82	0.36
Pt/rGO-N	1.01	-63	-129	0.87	0.38
Pt/C	1.11	-62	-107	0.85	0.11

6.4 Oxygen reduction on heat-treated Pt/MWCNT catalysts

6.4.1 Surface morphology of the heat-treated Pt/MWCNT

Figure 19a illustrates scanning electron micrograph of the acid-treated MWCNTs where nanotubes of various sizes and thicknesses can be observed. Figure 19b shows the SEM micrograph of Pt/MWCNT-RT. It can be observed that the nanotubes are finely covered with uniformly dispersed Pt NPs. SEM images of Pt/MWCNT catalysts annealed at different temperatures are presented in Figure 19c-f. No considerable change in the surface morphology of the Pt/MWCNT annealed at 300 °C was observed (Figure 19c). The distribution of the Pt NPs is similar to that of the Pt/MWCNT-RT. However, the electrodes annealed at higher temperature ($T \geq 400$ °C) show different surface morphologies. For example, annealing the catalysts at 400 °C or higher temperature leads to the formation of two different size ranges of Pt particles. The size of smaller nanoparticles ranged from 5 to 15 nm while the larger ones had a diameter up to 120 nm. Agglomeration was first found in Pt/MWCNT-400 (Figure 1d). At higher annealing temperature much larger agglomerates were detected (Figure 1e-g). In general, there was no significant heat-treatment effect on the size of smaller nanoparticles at annealing temperatures of 400, 500 and 600 °C. However, remarkable effect on the morphology and size of larger nanoparticles was observed. Namely, the diameter of the larger nanoparticles increased steadily by increasing the annealing temperature and at the same time the coverage of MWCNTs by Pt decreased. By annealing at 400 °C the average size of the bigger nanoparticles ranged from 20 to 50 nm. At 500 °C the average size ranged from 40 to 50 nm, which further increased from 60 to 120 nm at 600 °C. Similar results obtained with annealed Pt-based materials have been also reported by other groups [189–193].

Concerning distribution density of the Pt NPs in the annealed sample one can see that the particles number density decreases in the depth direction of the coating, caused by the origin of the magnetron sputtering method. This is well observable by distribution of the bigger particles lying on the outermost layers of the Pt/MWCNT-x coatings, and showing that these layers already had a thicker Pt-coverage before the annealing. What is interesting that the number density of smaller Pt NPs seems to be more homogeneous in depth, and is somewhat bigger for coatings annealed at 500 °C if compared with other annealed coatings. It is probably connected with circumstances that Pt NPs are nucleating first on the defective sites of the nanotubes, and diffusion of Pt atoms from those sites needs to overcome some energy barrier.

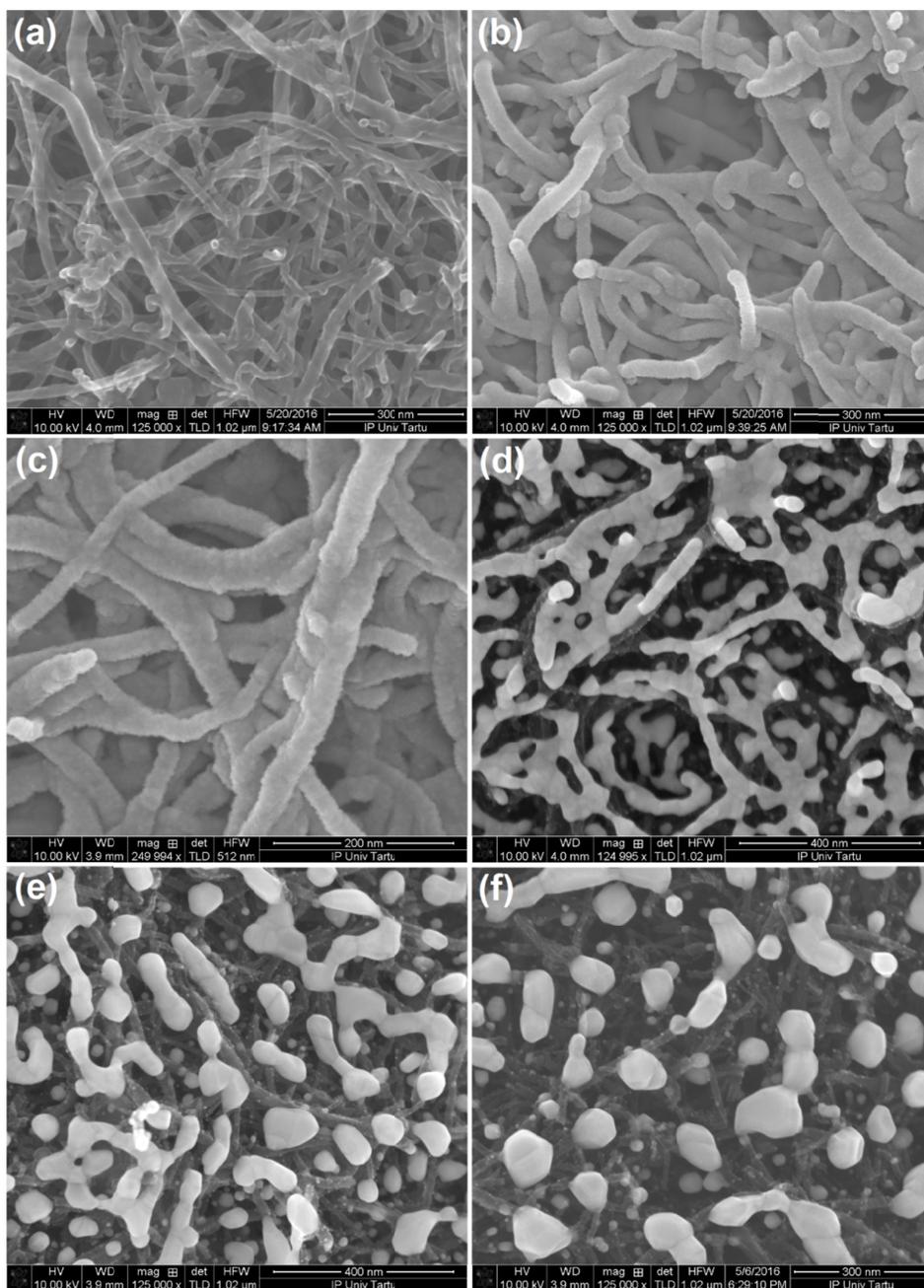


Figure 19. SEM images of acid-treated MWCNT (a), Pt/MWCNT-RT (b), Pt/MWCNT-300 (c), Pt/MWCNT-400 (d), Pt/MWCNT-500 (e) and Pt/MWCNT-600 samples (f).

6.4.2 Electrochemical characterisation of heat-treated Pt/MWCNT catalysts

Prior to the electrochemical characterisation of the catalyst surface by cyclic voltammetry, oxidative stripping of pre-adsorbed CO was performed in Ar-saturated 0.05 M H₂SO₄ solution to clean the electrode surface [160]. CO oxidation peaks were found in the potential range from 0.6 to 0.8 V for all Pt/MWCNT catalysts. However, different CO oxidation profiles were obtained that might be attributed to different Pt particle size and crystallographic facets as seen in Figure 19 [15, 174].

Following CO stripping, cyclic voltammograms were measured in Ar-saturated 0.1 M KOH and 0.05 M H₂SO₄ solutions at 50 mV s⁻¹ in the potential range from 0.05 to 1.4 V. Figure 20 displays characteristics CVs for Pt-based electrocatalysts measured in both acidic (Figure 20a) and alkaline media (Figure 20b). In the low potential range from 0.05 to 0.4 V hydrogen adsorption and desorption peaks can be observed at the cathodic and anodic sweeps, respectively [46, 80, 84]. On the anodic sweep Pt surface oxides are formed above 0.8 V and are reduced at ~0.75 V in H₂SO₄ and at ~0.7 V in KOH on the cathodic sweep. It was observed that on Pt/MWCNT annealed at different temperatures, the peak corresponding to Pt(100) becomes more pronounced indicating the development of Pt(100) facets during annealing [194]. The real surface area of the MWCNT-supported Pt catalysts were calculated from the hydrogen desorption peaks [176]. Table 4 shows that Pt/MWCNT-300 catalyst has higher A_r than that of Pt/MWCNT-RT in both acidic and alkaline media. However, those annealed at higher temperatures showed a decrease in A_r due to increase in Pt particle size as observed in Figure 19. The decrease in A_r due to increase in particle size at elevated temperatures have been reported earlier [192, 193].

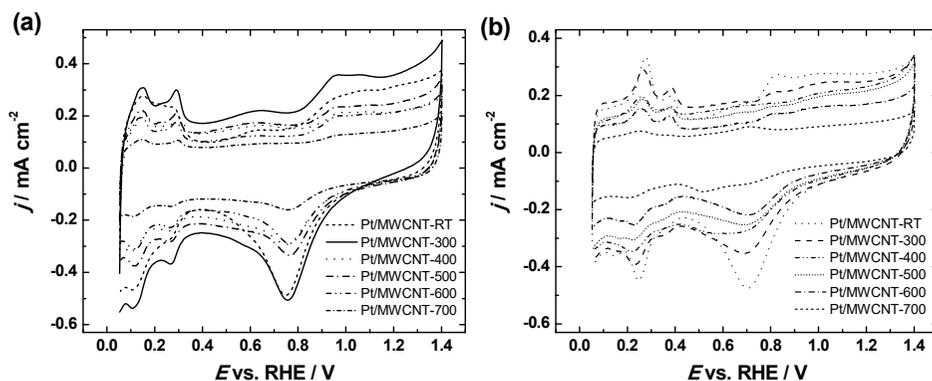


Figure 20. Cyclic voltammograms of Pt/MWCNT catalysts in Ar-saturated 0.05 M H₂SO₄ (a) and 0.1 M KOH (b) solutions at $v = 50 \text{ mV s}^{-1}$.

6.4.3 ORR studies on Pt/MWCNT in alkaline medium

RDE measurements for oxygen reduction were first carried out in O₂-saturated 0.1 M KOH solution at a potential scan rate of 10 mV s⁻¹. The RDE results for all Pt/MWCNT-*x* electrodes measured at 960 rpm in comparison to commercial Pt/C are presented in Figure 21a. Table 6 shows the values of $E_{1/2}$ determined from the RDE results. The $E_{1/2}$ values of Pt/C, Pt/MWCNT-RT, bulk Pt and Pt/MWCNT-300 were close to each other. The electrodes annealed at temperature >300 °C showed a decrease in the $E_{1/2}$ values, which is expected as the electroactive surface area decreased with increased temperature. The value of n calculated using Eq. (9) was close to 4 over the whole potential range studied, which indicates a typical 4-electron pathway of O₂ reduction on Pt surfaces as reported earlier [15, 128, 195].

In order to further analyse the ORR data, mass-transfer corrected Tafel plots were constructed for all the Pt/MWCNT-*x* electrodes as shown in Figure 21b. The Tafel slope value at low current densities was around -60 mV and the second slope at high current densities was close to -120 mV for all the electrodes studied (Table 4). These values indicate that the charge transfer is the rate-determining step for O₂ reduction on the Pt/MWCNT-*x* electrode surface. As the Tafel slope values obtained were similar for all the electrodes it can be concluded that the reaction mechanism is the same for all Pt/MWCNT-*x* catalysts. Similar Tafel slope values in alkaline medium have been reported earlier [15, 33, 42, 196]. The change in Tafel slope value has been suggested to arise from the change of oxygen adsorption conditions [42].

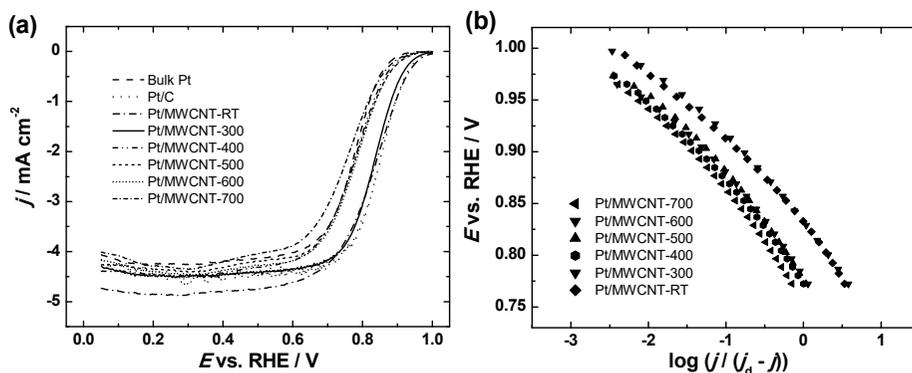


Figure 21. Comparison of RDE polarisation curves at 960 rpm in oxygen-saturated 0.1 M KOH solution. $v = 10 \text{ mV s}^{-1}$ (a) and Tafel plots for ORR ($\omega = 960 \text{ rpm}$) (b).

In order to compare intrinsic activities of the catalysts the specific activity and mass-activity (MA) of the ORR for all the Pt/MWCNT-*x* electrodes were determined. SA was calculated at 0.9 V using Eq. 10. As presented in Table 4, the SA of Pt/MWCNT-300 is higher than that of Pt/MWCNT-RT after which

the SA starts decreasing with increasing the annealing temperature. The higher SA of the catalyst annealed at 300 °C suggests better utilisation of the Pt in the catalyst.

The mass-activity values were calculated at 0.9 V using the following equation:

$$MA = I_k / m_{Pt} \quad (11)$$

where m_{Pt} is the nominal mass of Pt in Pt/MWCNT composite materials. The mass activity of Pt/C is much higher than that of Pt/MWCNT-x modified electrodes. This can be attributed to the smaller size of Pt particles in commercial Pt/C as compared to Pt/MWCNT-x composites. It was observed that with increasing annealing temperature the MA values of the electrodes decrease, which can be attributed to the increase in particle size with increasing annealing temperature. Wang et al. observed, that annealing of Pt/CNTs in hydrogen atmosphere leads to noticeable agglomeration of the Pt NPs and subsequent decrease of the active Pt sites, leading to a decrease in the overall electrocatalytic performance in 1.0 M KOH [197].

Table 4. Kinetic parameters for ORR on Pt/MWCNT catalysts in 0.1 M KOH solution ($\omega=960$ rpm).

Electrode	A_r (cm^2)	Tafel slope (mV) lcd	Tafel slope (mV) hcd	$E_{1/2}$ (V)	SA at 0.9 V (mA cm^{-2})	MA at 0.9 V (mA mg^{-1})
Pt/MWCNT-RT	0.29	-60	-118	0.82	0.23	16.9
Pt/MWCNT-300	0.41	-62	-110	0.83	0.38	20.1
Pt/MWCNT-400	0.23	-66	-114	0.76	0.17	5.8
Pt/MWCNT-500	0.27	-64	-118	0.77	0.17	6.8
Pt/MWCNT-600	0.30	-63	-116	0.77	0.13	6.1
Pt/MWCNT-700	0.15	-62	-117	0.72	0.19	3.9
Pt/C	1.09	-61	-115	0.84	0.10	38.1
Bulk Pt	0.32	-61	-110	0.82	0.30	

6.4.4 ORR studies on Pt/MWCNT in acid medium

The electrochemical reduction of O_2 was also studied in 0.05 M H_2SO_4 solution. The number of electrons transferred per O_2 molecule was calculated using Eq. (9), confirmed the 4-electron pathway of the O_2 reduction reaction, which is in agreement with previous work [193]. The RDE results of Pt/MWCNT-x were compared with Pt/C as shown in Figure 22a. The $E_{1/2}$ values (Table 5) are close to those obtained in 0.1 M KOH. It was found that with increasing annealing temperature the $E_{1/2}$ values decrease in the following order: Pt/C > Pt/MWCNT-RT \approx Pt/MWCNT-300 \approx bulk Pt > Pt/MWCNT-400 \approx Pt/MWCNT-500 \approx

Pt/MWCNT-600 > Pt/MWCNT-700. Tafel plots constructed on the basis of the RDE polarisation data are presented in Figure 22b, the slope values are given in Table 5. It can be seen that the Tafel slope values determined at low current densities are little bit higher than those in the alkaline medium, but they are still close to the previously reported value of -60 mV. An increase in the slope values at low current densities was observed with increasing annealing temperature. Tafel slope values at high current densities were close to -120 mV. Tafel slope values confirm that the first electron transfer to the adsorbed O₂ molecule is the rate-determining step.

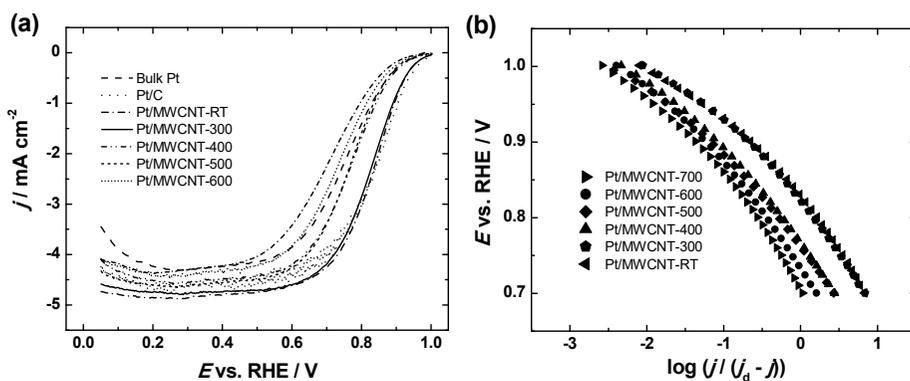


Figure 22. Comparison of RDE polarisation curves at 960 rpm in O₂-saturated 0.05 M H₂SO₄ solution ($\nu = 10 \text{ mV s}^{-1}$) (a) and Tafel plots (b) for the ORR.

Specific activity of the Pt/MWCNT-*x* catalysts calculated at 0.9 V (using Eq. 10), were close to those observed in 0.1 M KOH and almost the same trend of decreasing the SA values with increasing annealing temperature was observed (Table 5). Su et al. reported that the ORR activity of Pt nanowires decreases as the annealing temperature is increased from 200 to 600 °C [198]. MA values calculated from Eq. (11) are also presented in Table 5. Pt/C showed the maximum MA as compared to Pt/MWCNT electrodes. The MA decreased with increasing annealing temperature as in the case of alkaline medium. In general, a decrease of the catalyst electrochemically active area and mass activity is observed with increasing particle size. The number density of the catalyst particles also plays an important role. When Pt particles are well separated from each other, the full particle surface is active for ORR. When Pt particles are close, they have so called mutual influence on the diffusion layer and negative effect on the catalytic activity, since the whole catalyst area is not available [199]. Platinum nanocrystals supported on CNTs annealed at 300 °C in 20% H₂-80% Ar atmosphere showed the highest specific surface area value (39.57 m² g⁻¹) and a better electrocatalytic activity toward the ORR in 0.1 M H₂SO₄ [193]. Bezerra et al. reviewed the heat-treatment effects of fuel cell catalysts and summarised that the optimum annealing procedure regarding the ORR activity

improvement depends on the individual catalyst [200]. However, too high annealing temperature (>1000 °C) degrades the electrocatalyst activity. Chung et al. proposed that the ORR activity is mainly influenced by the degree of catalyst surface atom rearrangement, such as by increasing the amount of Pt(111) facets, not the change of surface oxide [192]. Same observation was made by Su et al., after heat-treatment the Pt nanowires had more Pt(111) sites on the catalyst surface and exhibited better electrocatalytic activity toward the ORR in acid electrolyte [198]. Several groups reported that by changing the particle size, surface coordination number and distribution of the surface atoms is changed that results in a change of the ORR activity [201–203]. However, there is no clear agreement in the literature regarding particle size effect on the ORR activity of Pt/C catalysts [200]. Shinozaki et al. studied particle size effect on the ORR using polycrystalline Pt and commercial Pt/C in 0.1 M HClO₄ [204]. They reported an increase in the SA values with increasing the average Pt/C particle size in the range of 2.1–9.9 nm. Anastasopoulos et al. compared particle size dependence of Pt and Pd for the ORR in 0.5 M HClO₄ [31]. They observed an increased specific current density for Pt NPs from 1.5 up to 4 nm in diameter. The MA maximum was observed from 3.5 to 4 nm. These results are in good agreement with the previous results [201, 205, 206]. Maximum MA of Pt NPs in 0.1 M HClO₄ with an average diameter of 3 nm has also been reported [207]. Gasteiger and co-workers reported that in case of PEMFC, the variation of mass activity and specific activity with particle size is due to the adsorption of oxygen-containing species [180]. The aspects regarding particle size are highly important in the practical design of Pt-based cathode catalysts for low-temperature fuel cells.

Table 5. Kinetic parameters for the ORR on Pt/MWCNT catalysts in 0.05 M H₂SO₄ ($\omega=960$ rpm).

Electrode	A_r (cm ²)	Tafel slope (mV) lcd	Tafel slope (mV) hcd	$E_{1/2}$ (V)	SA at 0.9 V (mA cm ⁻²)	MA at 0.9 V (mA mg ⁻¹)
Pt/MWCNT-RT	0.45	-62	-119	0.82	0.26	26.7
Pt/MWCNT-300	0.46	-66	-120	0.81	0.32	22.6
Pt/MWCNT-400	0.21	-72	-125	0.75	0.29	9.7
Pt/MWCNT-500	0.29	-66	-115	0.74	0.15	6.6
Pt/MWCNT-600	0.28	-73	-119	0.73	0.15	6.7
Pt/MWCNT-700	0.13	-86	-122	0.69	0.15	3.3
Commercial Pt/C	1.42	-71	-139	0.84	0.12	70.1
Bulk Pt	0.40	-91	-121	0.80	0.39	-

6.5 Oxygen reduction on Pt-TiO₂/MWCNT catalysts in acid media

6.5.1 Surface morphology of the Pt-TiO₂/MWCNT

Surface morphology of TiO₂/MWCNT and Pt-TiO₂/MWCNT modified GC electrodes was examined by SEM as presented in Figure 23. Figure 23a displays MWCNTs uniformly coated with TiO₂ (35 ALD cycles) while 2Pt-35TiO₂/MWCNT, 4Pt-35TiO₂/MWCNT, 8Pt-35TiO₂/MWCNT, 8Pt-50-TiO₂/MWCNT and 12Pt-35TiO₂/MWCNT are presented in Figure 23b-f, respectively. It can be observed that TiO₂ decorated MWCNTs are uniformly coated with Pt NPs. Similar uniform distribution of Pt NPs on acid-treated MWCNTs using magnetron sputtering technique has been observed previously [IV]. Moreover, it was found that the surface morphology of the electrodes is changed by varying the amount of Pt and TiO₂.

Figure 24 displays HAADF-STEM images of 35TiO₂/MWCNT (a) and 2Pt-35TiO₂/MWCNT (b). It can be observed in that the TiO₂ is deposited onto the carbon nanotube surface as separate islands that in some regions are connected forming a well-dispersed network-type coating (Figure 24a). Thus the deposited titania layer can be a good inhibitor to the carbon corrosion during the electrochemical process. Some groups have previously reported carbon corrosion inhibition with TiO₂ coating [132, 208]. In accordance with the SEM results for similar material (Figure 23b), HAADF-STEM results (Figure 24b) clearly indicate that sputter-deposition of the Pt NPs on the TiO₂/MWCNT composite results into a granular coating of the composite support (Figure 24b). Elemental mapping (shown in insets of Figures 24a and 24b) demonstrate uniform distribution of Pt and TiO₂ over the surface of carbon nanotubes.

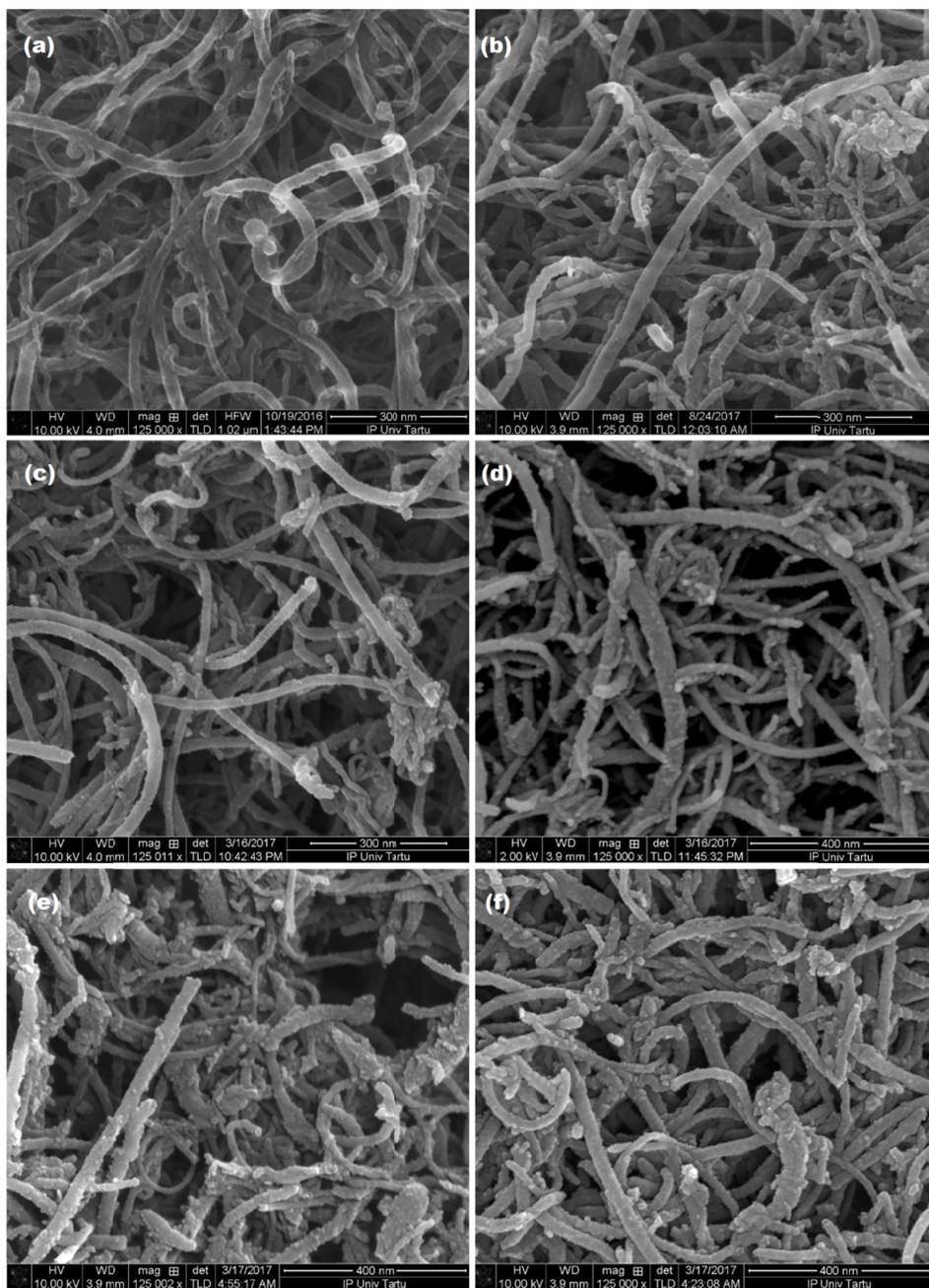


Figure 23. SEM images of TiO₂/MWCNT (a), 2Pt-35TiO₂/MWCNT (b), 4Pt-35TiO₂/MWCNT (c), 8Pt-35TiO₂/MWCNT (d), 8Pt- 50TiO₂/MWCNT (e) and 12Pt-35TiO₂/MWCNT (f) samples.

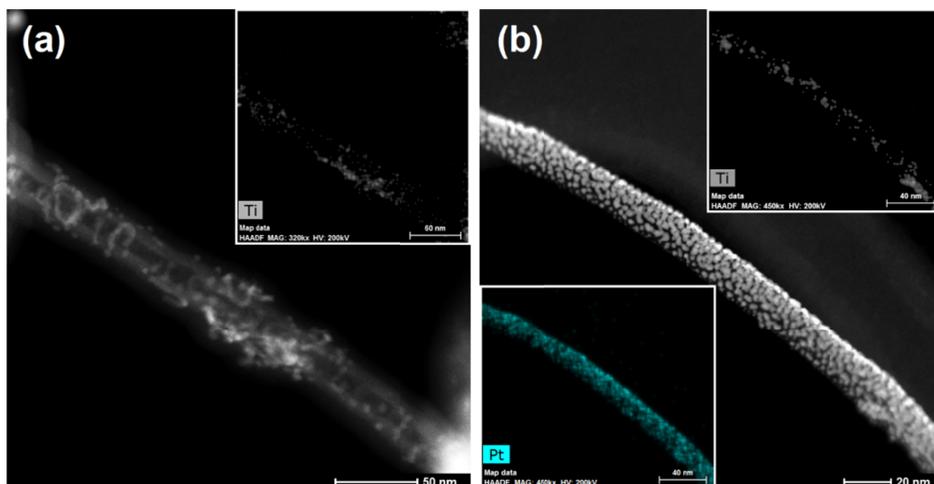


Figure 24. HAADF-STEM images of 35TiO₂/MWCNT (a) and 2Pt-35TiO₂/MWCNT (b). Insets in the Figures show elemental map of Pt and Ti.

XPS survey spectra shows the C1s peak at 284 eV, O1s peak at 531 eV, Ti2p peak at 458 eV, Pt4f peaks at 73 and 76 eV, Pt4d peaks at 314 and 331 eV and Pt4p peak at 519 eV (Figure 25). Insets in the Figure 25 present the XPS core-level spectra in the Ti2p and Pt4f regions, respectively. As expected, all Ti is in an oxidised form (Ti⁴⁺) that indicates the formation of TiO₂ by ALD. The XPS peak of Ti2p_{3/2} centred at 458.7 eV is in agreement with our previous studies on Pt-TiO₂ catalysts [209]. High-resolution XPS spectrum in the Pt4f region shows that Pt is mainly in the zero-valence (metallic) state.

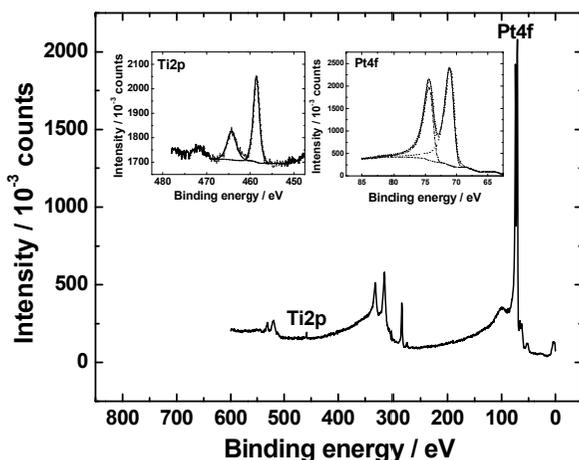


Figure 25. XPS wide scan spectra of a 2Pt-35TiO₂/MWCNT catalyst, the insets show core-level spectra in the Ti 2p and Pt 4f regions.

6.5.2 Electrochemical characterisation of Pt-TiO₂/MWCNT

Figure 26a displays CO electro-oxidation voltammograms measured for all Pt-TiO₂/MWCNT electrocatalysts. It was revealed that all catalysts follow similar CO oxidation behaviour. All the electrodes showed a broad peak at 0.7 V, a less pronounced peak at 0.75 V and a shoulder at 0.8 V. The difference in the peak current densities can be ascribed to the different Pt loading. Influence of the size, shape and dispersion of the Pt NPs on the electro-oxidation of CO monolayer has been demonstrated earlier [194, 210]. After electrochemical decontamination of the electrode surface, CV curves were recorded in Ar-saturated 0.05 M H₂SO₄ solution (Figure 26b). A stable CV was obtained for each electrode after measuring five successive potential cycles. For all the Pt-TiO₂/MWCNT catalysts studied, the CV curves represent the typical polycrystalline Pt features. For comparison, CV curve for Pt-free 35TiO₂/MWCNT with no significant features is also shown in Figure 26b. As can be seen from the CV results, the double-layer contribution for different TiO₂ layer thicknesses of 8Pt-35TiO₂/MWCNT and 8Pt-50TiO₂/MWCNT remains practically the same and the CV curves look very similar. The real surface area of the Pt catalysts were calculated from the hydrogen desorption peaks [176] as 0.09, 0.23, 0.33, 0.33, 0.42 cm² for 2Pt-35TiO₂/MWCNT, 4Pt-35TiO₂/MWCNT, 8Pt-35TiO₂/MWCNT, 8Pt-50TiO₂/MWCNT and 12Pt-35TiO₂/MWCNT, respectively. The differences in the real surface areas of the catalysts are well-reflected in the different CO_{ad} oxidation peak currents and peak charges. The slight down-shift of CO_{ads} peak maxima for electrodes with higher Pt loading may be due to the electronic effects caused by metal-support interactions [112].

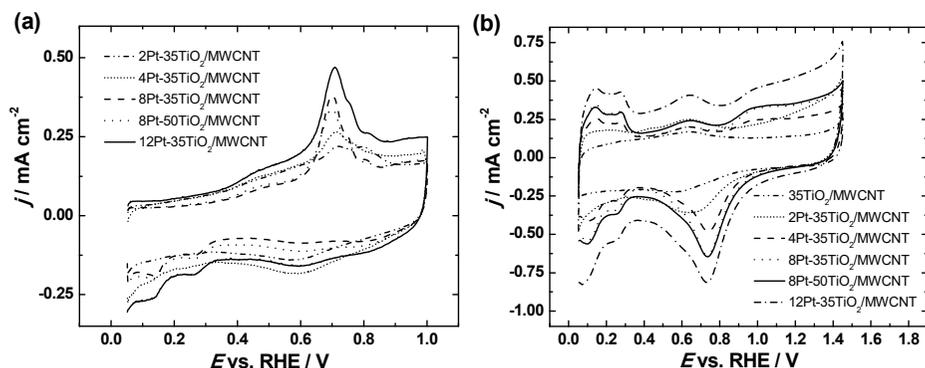


Figure 26. CO stripping voltammograms of various Pt-TiO₂/MWCNT catalysts in Ar-saturated 0.05 M H₂SO₄ solution measured at 20 mV s⁻¹ (a) and cyclic voltammograms of the respective catalysts measured at 50 mV s⁻¹ (b).

6.5.3 ORR studies on Pt-TiO₂/MWCNT in acid media

The electrochemical reduction of oxygen was investigated at various electrode rotation speed (360–4600 rpm) in O₂-saturated 0.05 M H₂SO₄ in the potential range of 0.05–1.1 V at a scan rate of 10 mV s⁻¹ using RDE. The number of electrons transferred per O₂ molecule, calculated from the RDE data using Eq. (9) was close to four that revealed the 4-electron pathway of the O₂ reduction reaction. The 4-electron ORR pathway is extremely important for PEM fuel cell cathode catalysts, since H₂O₂ formed in case of competing 2-electron ORR pathway is very corrosive towards the membrane-electrode assembly. It is still unclear whether intermediate formation of hydrogen peroxide takes place or not, but according to earlier investigations using the rotating ring-disk electrode technique it has been reported that peroxide formation is less than 1% in the potential range of 0.6–0.8 V vs RHE [65].

A comparison of the RDE polarisation curves of the Pt-TiO₂/MWCNT catalysts, along with commercial Pt/C catalyst, measured at 1900 rpm, is shown in Figure 27a. The onset of cathodic oxygen reduction current is shifted positively with an increase in Pt loading in composite material and it is basically due to an increase in the total amount of electroactive Pt. It was found that in case of 2Pt-35TiO₂/MWCNT and 4Pt-35TiO₂/MWCNT, the $E_{1/2}$ value is considerably lower than that of commercial Pt/C while on the other hand, 8Pt-35TiO₂/MWCNT, 8Pt-50TiO₂/MWCNT and 12Pt-35TiO₂/MWCNT showed similar $E_{1/2}$ to that of the commercial Pt/C (Table 6). Similar results were obtained by Huang et al., as the mass loading of Pt increased with increasing Pt deposition time, the onset potential shifted positively [211]. The ORR onset potential (E_{onset}) values determined from the RDE data are also presented in Table 6 which are in line with the $E_{1/2}$ values. Figure 27b illustrates mass-transfer corrected Tafel plots for Pt-TiO₂/MWCNT electrodes in comparison to commercial Pt/C. Tafel slope values calculated for all Pt-based electrodes were close to -60 and -120 mV at low current densities and high current densities, respectively (Table 6), which confirms that the transfer of the first electron to the O₂ molecule is the rate-determining step.

Specific activity of the Pt-TiO₂/MWCNT and Pt/C catalysts, calculated at 0.9 V (using Eq. (10)) are listed in Table 8. It was observed that all the Pt-TiO₂/MWCNT catalysts showed higher SA than that of the commercial Pt/C. The maximum SA of 0.57 mA cm⁻² is shown by 2Pt-35TiO₂/MWCNT while lowest value was shown by 4Pt-35TiO₂/MWCNT (0.37 mA cm⁻²). In the case of 8Pt-35TiO₂/MWCNT and 8Pt-50TiO₂/MWCNT the specific activities are 0.47 and 0.45 mA cm⁻², respectively.

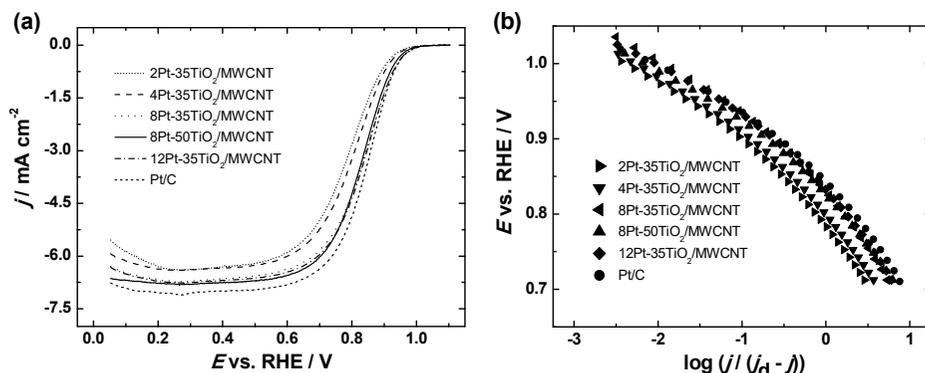


Figure 27. RDE polarisation curves for O_2 reduction on Pt-TiO₂/MWCNT and commercial Pt/C catalysts measured at 1900 rpm in O_2 -saturated 0.05 M H_2SO_4 solution ($\nu = 10 \text{ mV s}^{-1}$) (a) and Tafel plots for ORR on the respective catalysts (b).

A slight decrease in the SA (0.39 mA cm^{-2}) was observed for 12Pt-35TiO₂/MWCNT. Huang and co-workers studied the ORR kinetics on Pt nanoparticles electrodeposited into nanocrystalline mesoporous TiO₂ thin films and similarly, they observed the decrease in electrocatalytic activity with increasing the Pt electrodeposition time [211]. According to Lewara et al., the increased electronic density on Pt, due to the metal-support interaction increases the ORR activity of the Pt catalyst supported on TiO₂ coated carbon materials [105].

The mass activities of the prepared catalysts were calculated using Eq. (11). Mass activities of the Pt-TiO₂/MWCNT catalysts along with the commercial Pt/C, calculated at 0.9 V are given in Table 6. Like SA, the maximum MA (118 mA mg^{-1}) is shown by 2Pt-35TiO₂/MWCNT, which can be ascribed to the uniform dispersion of the Pt NPs on the TiO₂/MWCNT support. Similarly, 4Pt-35TiO₂/MWCNT also showed higher MA (92 mA mg^{-1}) than that of the commercial Pt/C (84 mA mg^{-1}). The mass activities of 8Pt-35TiO₂/MWCNT and 8Pt-50TiO₂/MWCNT are 67 mA mg^{-1} and 65 mA mg^{-1} , respectively, which are lower than that of Pt/C. Further decrease in the MA was observed in the case of 12Pt-35TiO₂/MWCNT (52 mA mg^{-1}). The decrease in MA with increasing Pt loading is in accordance with previous studies [211] and it indicated the low accessibility of oxygen to the electroactive Pt surface.

Table 6. Kinetic parameters for the ORR on Pt-TiO₂/MWCNT catalysts in 0.05 M H₂SO₄ solution ($\omega=960$ rpm).

Electrode	A_r (cm ²)	Tafel slope (mV) lcd	Tafel slope (mV) hcd	E_{onset} (V)	$E_{1/2}$ (V)	SA at 0.9 V (mA cm ⁻²)	MA at 0.9 V (A g ⁻¹)
2Pt-35TiO ₂ /MWCNT	0.09 ± 0.01	-62 ± 3	-133 ± 7	0.92 ± 0.01	0.75 ± 0.03	0.57 ± 0.08	118 ± 8
4Pt-35TiO ₂ /MWCNT	0.23 ± 0.02	-63 ± 5	-128 ± 9	0.94 ± 0.01	0.78 ± 0.03	0.37 ± 0.05	92 ± 1
8Pt-35TiO ₂ /MWCNT	0.33 ± 0.02	-61 ± 6	-126 ± 9	0.95 ± 0.01	0.83 ± 0.01	0.47 ± 0.07	67 ± 2
8Pt-50TiO ₂ /MWCNT	0.33 ± 0.01	-61 ± 2	-121 ± 4	0.95 ± 0.01	0.82 ± 0.01	0.45 ± 0.04	65 ± 2
12Pt-35TiO ₂ /MWCNT	0.42 ± 0.05	-61 ± 2	-126 ± 3	0.96 ± 0.01	0.83 ± 0.01	0.39 ± 0.03	52 ± 9
Commercial Pt/C	1.65 ± 0.04	-62 ± 4	-127 ± 5	0.95 ± 0.01	0.84 ± 0.01	0.14 ± 0.02	84 ± 2

6.5.4 Long-term durability of Pt-TiO₂/MWCNT

In order to investigate the durability of the Pt-TiO₂/MWCNT catalysts and its dependence on the loading of Pt and/or TiO₂, 1000 repetitive potential cycles were performed for all Pt-TiO₂/MWCNT catalysts in the potential range from 0.05 to 1.2 V at 50 mV s⁻¹. Figure 28a illustrates a comparison of the RDE polarisation curves measured at 1900 rpm before and after the ADT. It can be seen that there is no significant change in the half-wave potential before and after the ADT revealing that the prepared 8Pt-35TiO₂/MWCNT catalyst retains its electrocatalytic activity after the durability measurements.

A comparison of the percent loss in the surface area of the catalysts during the stability test is shown in Figure 28b. It was observed that Pt-TiO₂/MWCNT catalysts are more resistant to degradation than commercial Pt/C, retaining up to 95% (8Pt-50TiO₂/MWCNT) of the catalyst surface area after the ADT. Superior long-term durability of the prepared catalysts is attributed to the higher corrosion resistant property of TiO₂/MWCNT composite in comparison to Vulcan carbon induced by the SMSI between Pt and the metal oxide [208, 211–213]. The SMSI in Pt-TiO₂ system, according to Alonso-Vante and Luo, is the modification in the electronic structure of the Pt catalyst as result of the interaction between the two metals (Pt and Ti) [108]. The modification can be due to alloy formation and/or charge transfer from the metal oxide to the catalytic metal. Comparison of the real surface area change during long-term potential cycling (Figure 28b) indicates significance of the TiO₂/MWCNT support. Considering the importance of the durability of fuel cell catalysts in harsh environments, Pt-TiO₂/MWCNT is a promising catalyst for PEM fuel cells.

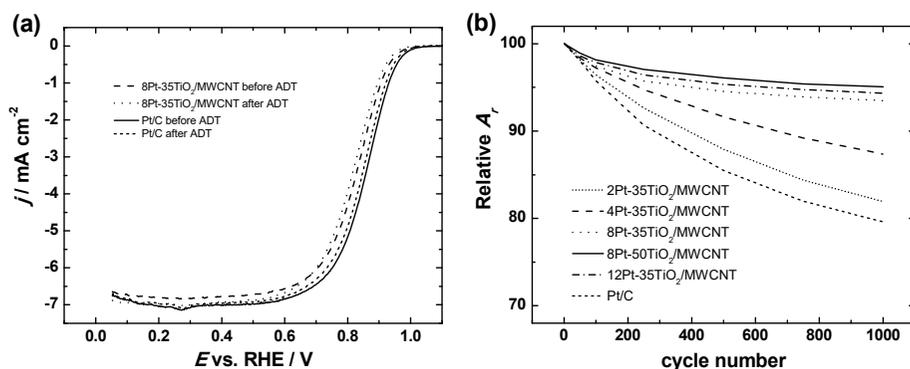


Figure 28. RDE polarisation curves of 8Pt-35TiO₂/CNT and commercial Pt/C in O₂-saturated 0.05 M H₂SO₄ solution at 1900 rpm before and after the ADT ($v = 10$ mV s⁻¹) (a) and relative loss in the real surface areas during ADT (b).

6.6 Oxygen reduction on Pt-TiO₂/MWCNT catalysts in alkaline media

6.6.1 Surface morphology of the Pt-TiO₂/MWCNT

Surface morphology of the platinum nanoparticles sputter-deposited on TiO₂ coated MWCNT has been investigated earlier in sub-section 6.5.1 (Figure 23). It was observed that the Pt NPs are uniformly distributed on the surface of TiO₂/MWCNT composite support. In the present work we compared the surface morphology, electrocatalytic activity and durability of the Pt NPs sputter-deposited on TiO₂/MWCNT to that of the Pt NPs photo-deposited on the same support. Carbon nanotubes were decorated with TiO₂ using ALD as presented in Figure 23a. Figure 29 shows HAADF-STEM image of 4Pt-35TiO₂/CNT and Pt_(PD)-35TiO₂/CNT catalysts. It is seen that the nanotubes are fully covered with titania ALD film having Pt NPs on it. The elemental mappings given in the same image clearly show distribution of the Pt nanoparticles and uniform TiO₂ coating on the surface of MWCNTs. It should be noted that relatively tightly lying particles of Pt metal absorb part of Ti K_α radiation generated by probe electrons in the underlying TiO₂ film. For that reason, the X-ray signal of Ti is less intense as it would be without Pt addition. Moreover, it is observed that magnetron sputtering results in uniform distribution of Pt NPs on the TiO₂ coated MWCNTs, while photo-deposition leads to the formation of smaller agglomerates at the support surface as seen in SEM analysis. This can be attributed to the selective deposition of the Pt NPs and the anchoring mechanism of photo-deposition where metal oxide acts as nucleation site for the deposition of Pt nanoparticles.

Surface composition of the prepared catalysts and chemical states of Pt and Ti were investigated by the XPS analysis. The XPS survey spectrum of Pt_(PD)-35TiO₂/CNT catalyst is presented in Figure 30. The Pt 4f and Ti 2p deconvoluted XPS peaks are shown in the insets. The peak centred at 71.0 eV corresponds to Pt⁰ 4f_{7/2} and that at 74.5 eV Pt⁴⁺ 4f_{7/2} indicating that platinum mainly exists in two oxidation states. XPS results for Pt sputter-deposited on TiO₂/CNT composite have been presented earlier (Figure 25).

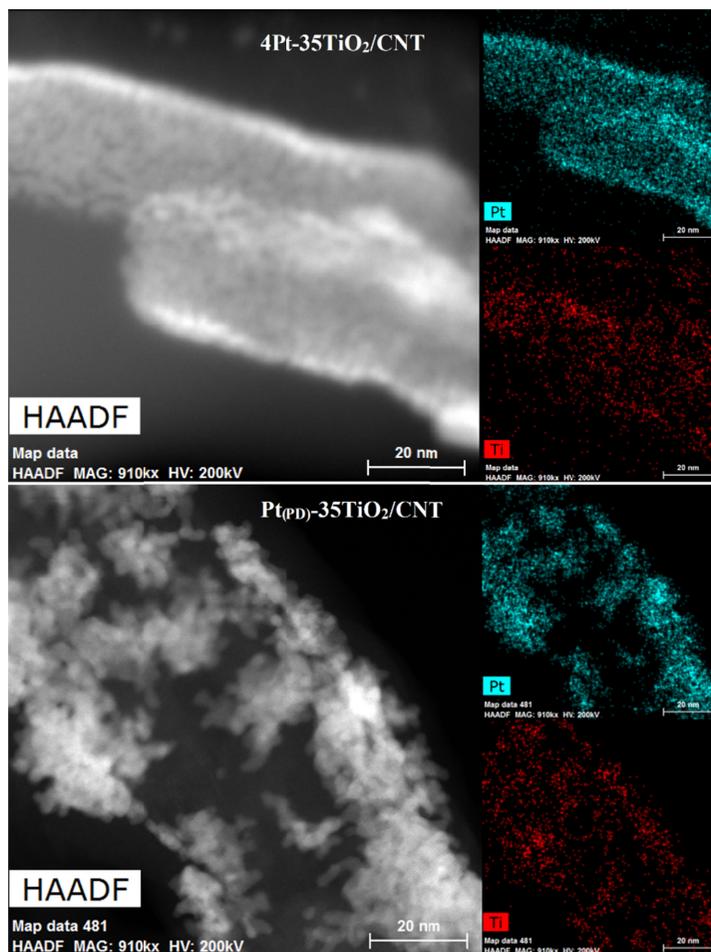


Figure 29. HAADF-STEM images of 4Pt-35TiO₂/CNT and Pt_(PD)-35TiO₂/CNT samples with corresponding elemental mappings of Pt and Ti.

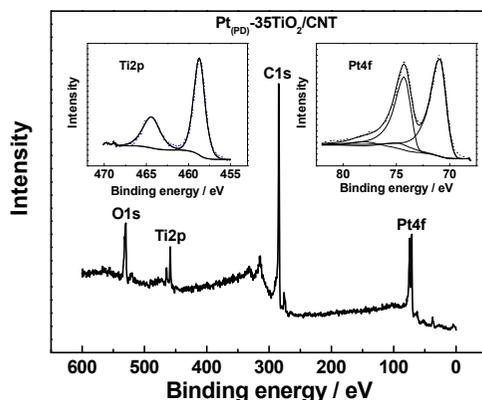


Figure 30. XPS spectra of $\text{Pt}_{(\text{PD})}\text{-35TiO}_2/\text{CNT}$ catalyst. The inset show deconvoluted peaks of Pt 4f and Ti 2p.

6.6.2 Electrochemical characterisation of Pt-TiO₂/MWCNT

Further characterisation of the electrodes surface was carried out by CO stripping and cyclic voltammetry in 0.1 M KOH solution. As demonstrated in Figure 31a, all prepared catalysts show similar CO stripping profile with an onset potential of 0.38 V. The main CO oxidation peak is located at 0.67 V with a shoulder centred at ~0.58 V. CO oxidation profile of Pt-based catalysts is an important tool for evaluation of the SMSI at the interface. For instance, the CO oxidation main peaks on 8Pt-35TiO₂/CNT, 8Pt-50TiO₂/CNT and Pt_(PD)-35TiO₂/CNT are located at 0.67, 0.66 and 0.65 V, respectively. The negative shift in the CO oxidation peaks corresponds to the relative strength of metal-support interaction at the interface [119]. Comparing CO stripping peak potentials of 8Pt-35TiO₂/CNT to 8Pt-50TiO₂/CNT indicates that the thickness of TiO₂ coating with respect to Pt loading plays a significant role in the metal-support interaction. Further negative shift for Pt_(PD)-35TiO₂/CNT indicates relatively stronger metal-support interaction that can be attributed to the anchoring mechanism of Pt NPs to the oxide-carbon composite. The pre-peak at approximately 0.5 V observed at relatively higher Pt loading can be attributed to agglomeration of the nanoparticles [183]. The difference in the peaks height is ascribed to the different Pt loading and surface morphology of the catalysts.

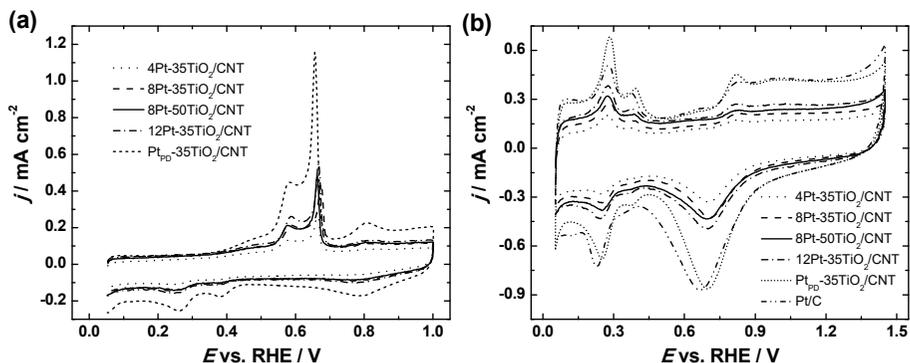


Figure 31. CO stripping profiles of Pt-TiO₂/CNT catalysts in Ar-saturated 0.1 M KOH solution ($\nu = 20 \text{ mV s}^{-1}$) (a) and cyclic voltammograms of the respective catalysts in comparison to commercial Pt/C ($\nu = 50 \text{ mV s}^{-1}$) (b).

Figure 31b illustrates the stable cyclic voltammograms recorded in 0.1 M KOH solution after conditioning the electrode surface by CO stripping. The real surface area of the Pt catalyst was determined from the hydrogen desorption peaks [214]. As presented in Table 7, the highest A_r value of 1.06 cm^2 is shown by Pt photo-deposited on $35\text{TiO}_2/\text{CNT}$ (PD). However, catalysts prepared by magnetron sputtering showed much smaller surface areas, which may be due to the compact deposition of Pt nanoparticles on the support surface as observed in Figures 23b-f, 24 and 29. For example, 4Pt- $35\text{TiO}_2/\text{CNT}$ catalyst had the lowest value of A_r (0.18 cm^2) attributed to the relatively low Pt loading. Expectedly, the 8Pt- $35\text{TiO}_2/\text{CNT}$ and 8Pt- $50\text{TiO}_2/\text{CNT}$ catalysts had nearly the same A_r values of 0.31 and 0.32 cm^2 , respectively. A slight increase was observed for 12Pt- $35\text{TiO}_2/\text{CNT}$ ($A_r = 0.37 \text{ cm}^2$). Commercial Pt/C (20 wt.%) catalyst showed a higher surface area of Pt ($A_r = 0.86 \text{ cm}^2$).

6.6.3 ORR studies on Pt-TiO₂/MWCNT in alkaline media

To investigate the electrocatalytic ORR behaviour of the TiO₂/CNT supported Pt catalysts in alkaline media, the RDE measurements were carried out in O₂-saturated 0.1 M KOH solution. The number of electrons calculated by Eq. (9) was found close to four revealing that the catalyst followed a typical 4-electron pathway for the whole range of potentials studied. This is in a good agreement with the previous results [81, 122]. Figure 32a displays the RDE polarisation curves ($\omega=1900 \text{ rpm}$) of all the prepared catalysts in comparison to that of the commercial Pt/C (20 wt%). The $E_{1/2}$ values, for all the electrodes were determined and are summarised in Table 7. The highest $E_{1/2}$ value of 0.86 V is shown by Pt_(PD)- $35\text{TiO}_2/\text{CNT}$. In the case of sputter-deposited Pt, 12Pt- $35\text{TiO}_2/\text{CNT}$ showed similar $E_{1/2}$ value to that of commercial Pt/C (0.84 V). However, 4Pt- $35\text{TiO}_2/\text{CNT}$, 8Pt- $35\text{TiO}_2/\text{CNT}$ and 8Pt- $50\text{TiO}_2/\text{CNT}$ catalysts showed rela-

vely lower $E_{1/2}$ of 0.80 ± 0.10 V. The highest ORR activity of $\text{Pt}_{(\text{PD})}\text{-35TiO}_2/\text{CNT}$ can be attributed to the increased electronic cloud on the catalytic centre as a result of SMSI [105]. It has been observed earlier that the interfacial interaction between the Ti atoms and the supported Pt catalyst in Pt/TiO_2 system increases electronic density on the catalyst, which results into improved ORR activity [105, 108]. Hwang and co-workers have also revealed changes in electronic structure of the Pt catalyst as a result of synergistic interaction with $\text{Ti}_{0.7}\text{Mo}_{0.3}\text{O}_2$ support [215]. Moreover, the ORR activity of $8\text{Pt-50TiO}_2/\text{CNT}$ is moderately higher than that of the $8\text{Pt-35TiO}_2/\text{CNT}$ counterpart, which further justifies the metal-support interaction.

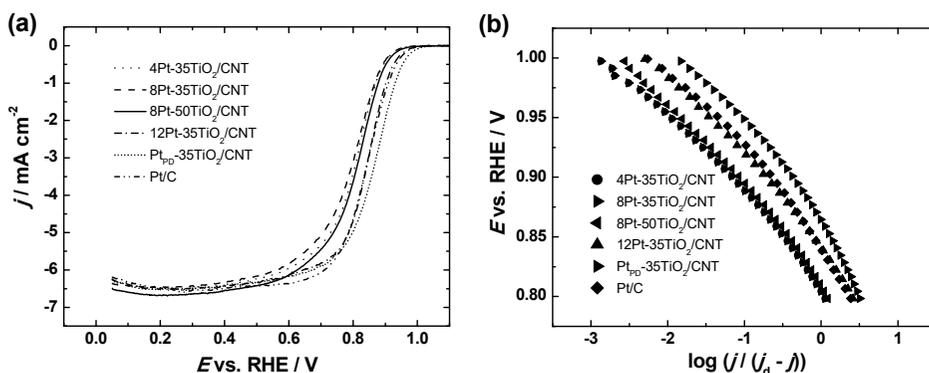


Figure 32. Comparison of RDE polarisation curves of $\text{Pt-TiO}_2/\text{CNT}$ catalysts and commercial Pt/C measured at 1900 rpm in O_2 -saturated 0.1 M KOH solution (a) and Tafel plots constructed from the ORR data (b).

Figure 32b presents mass-transfer corrected Tafel plots constructed from the RDE data shown in Figure 32a. The Tafel slope values calculated at low current densities were close to -60 mV, while those at high current density were close to -120 mV, indicating that the slow transfer of the first electron to the adsorbed O_2 molecule is the rate-determining step. Similar findings regarding the ORR kinetics on supported Pt cathode catalysts have been reported earlier [33, 42, 216, 217]. It was discovered that $4\text{Pt-35TiO}_2/\text{CNT}$ catalyst possesses remarkably higher SA value (0.22 mA cm^{-2}) than that of the $8\text{Pt-35TiO}_2/\text{CNT}$ (0.17 mA cm^{-2}) (Table 7), which is ascribed to the highly dispersed Pt NPs on the TiO_2 coated MWCNTs as can be seen in the SEM (Figure 23) and STEM (Figure 29) images. A comparison of the $8\text{Pt-35TiO}_2/\text{CNT}$ catalyst to its $8\text{Pt-50TiO}_2/\text{CNT}$ counterpart revealed that the latter showed a slight increase in the SA value as expected based on the Pt NPs supported on relatively thicker TiO_2 layer providing SMSI. The specific activities of $12\text{Pt-35TiO}_2/\text{CNT}$ (0.35 mA cm^{-2}) and $\text{Pt}_{(\text{PD})}\text{-35TiO}_2/\text{CNT}$ (0.30 mA cm^{-2}) are much higher to that of the commercial Pt/C catalyst (0.20 mA cm^{-2}). The MA values calculated for all the prepared catalysts in comparison to that of the Pt/C are given in Table 7. The

highest MA of 124 A g⁻¹ was shown by Pt_(PD)-35TiO₂/CNT, which is twice higher as that of the commercial Pt/C (62 A g⁻¹). This can be attributed to the dispersion of the Pt NPs on the TiO₂/CNT support as seen in Figure 29. In the case of sputter-deposited Pt NPs, the mass activities of the catalysts followed nearly the same trend as that of the specific activities. It can be concluded that the deposition of Pt NPs and the metal-support interaction plays an important role in the ORR activity of Pt-TiO₂/CNT catalysts. For example, the higher MA of 4Pt-35TiO₂/CNT of 36 A g⁻¹ in comparison to 8Pt-35TiO₂/CNT (22 A g⁻¹) and 8Pt-50TiO₂/CNT (25 A g⁻¹) can be explained on the basis of deposition of the Pt nanoparticles and their interaction with the metal oxide. Similarly, 8Pt-50TiO₂/CNT catalysts appeared to be slightly more active than 8Pt-35TiO₂/CNT that can be attributed to the relative thickness of the metal oxide coating.

Table 7. Kinetic parameters for the ORR on Pt-TiO₂/MWCNT catalysts measured in 0.1 M KOH solution ($\omega=1900$ rpm).

Electrode	A_r (cm ²)	Tafel slope (mV) lcd	Tafel slope (mV) hcd	$E_{1/2}$ (V)	SA at 0.9 V (mA cm ⁻²)	MA at 0.9 V (A g ⁻¹)
4Pt-35TiO ₂ /CNT	0.18	-55	-121	0.80	0.22	36
8Pt-35TiO ₂ /CNT	0.31	-55	-121	0.79	0.17	22
8Pt-50TiO ₂ /CNT	0.32	-60	-122	0.81	0.19	25
12Pt-35TiO ₂ /CNT	0.37	-61	-126	0.84	0.35	38
Pt _(PD) -35TiO ₂ /CNT	1.06	-61	-124	0.86	0.30	124
Commercial Pt/C	0.86	-64	-120	0.84	0.20	62

6.5.4 Long-term durability of Pt-TiO₂/MWCNT

Long-term durability of 8Pt-35TiO₂/CNT and Pt_(PD)-35TiO₂/CNT catalysts was examined in comparison to Pt/C (20 wt.%) by measuring repetitive potential cycles in 0.1 M KOH solution. During this test 10,000 cycles were measured in the potential range from 0.6 to 1.0 V at a scan rate of 100 mV s⁻¹. Relative loss in the real surface area of Pt during ADT was determined from the hydrogen desorption peaks in the CV curves measured from 0.05 to 1.45 V at 50 mV s⁻¹ after each 1000th cycle. A comparison of the relative loss in the surface areas of the electrode during ADT revealed that Pt_(PD)-35TiO₂/CNT and 8Pt-35TiO₂/CNT are more resistant to degradation retaining 77% and 74% of their real surface areas after 10,000 potential cycles, respectively (Figure 33b). However, commercial Pt/C retained only 60% of its surface area, which is due to the weaker interaction of the Pt NPs with the carbon support. The ORR activity was investigated by measuring RDE polarisation curves at 1900 rpm in O₂-saturated

0.1 M KOH solution, before and after the durability test (Figure 33a). It was found that the $E_{1/2}$ value for Pt_(PD)-35TiO₂/CNT, 8Pt-35TiO₂/CNT and Pt/C (20 wt.%) decreased by 12, 22 and 108 mV, respectively. Similar results regarding durability of TiO₂ supported Pt NPs in comparison to Pt/C have been reported earlier [122, 126, 132]. Previous studies regarding durability of Pt catalyst supported on chemically synthesised graphene-TiO₂ composite revealed relatively low durability of the prepared catalyst as compared to that of the commercial Pt/C, which might be associated with the weak anchoring of the Pt NPs on the TiO₂ coated graphene support [128]. Similar studies on Nb-doped TiO₂ supported Pt catalyst have been reported by Elezovic et al. [216]. They reported 4-electron reduction pathway of the Nb-TiO₂/Pt catalyst with comparable ORR activity to that of Pt/C (20 wt.%). However, they performed 50 repetitive cycles in the potential range of 0.03–1.2 V at 100 mV s⁻¹, which is not enough to investigate long-term durability of the catalyst. Interestingly, the specific activity of the 8Pt-35TiO₂/CNT catalyst increased from 0.16 to 0.25 mA cm⁻² with cycling, which might be because of the surface modification of the catalyst and development of more active sites during potential cycling.

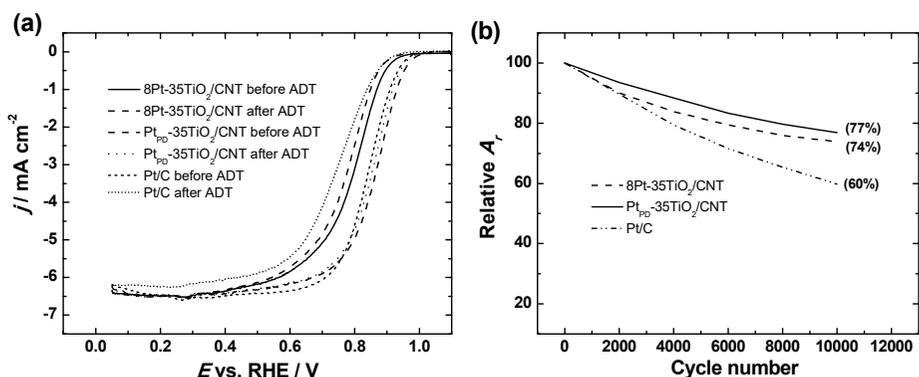


Figure 33. RDE polarisation curves of Pt-TiO₂/CNT and commercial Pt/C in O₂-saturated 0.1 M KOH solution at 1900 rpm before and after ADT ($v = 10$ mV s⁻¹) (a) and relative loss in the surface areas during ADT (b).

6.7 Oxygen reduction on Pt/C (PD) and Pt/SnO₂-C (PD) catalysts

6.7.1 Surface characterisation of Pt/C (CCR), Pt/C (PD), and Pt/SnO₂-C (PD)

Depending on the deposition method and nature of the support surface, Pt catalysts of different surface morphology were prepared. Figure 34 displays scanning electron micrographs and transmission electron micrographs of Pt/C synthesised via carbonyl chemical rout (CCR), Figures 34(a, d), Pt/C synthe-

sised by photo-deposition (PD), Figures 34(b, e) and Pt/40wt.%-SnO₂-C (PD), Figures 34(c, f) catalysts. It can be seen that in case of CCR, the Pt NPs are uniformly distributed over the carbon support particles indicating a narrow particle-size distribution. Pt photo-deposition, on the other hand, gives rise to the formation of Pt NPs of various shape and size, agglomerated at particular nucleation sites. This can be explained on the basis of the deposition mechanism of the two methods. In CCR, Pt NPs deposit on the sp³ like nanodomains of the carbon support while in photo-deposition the nanoparticles tend to deposit on the sp² nanodomains [157]. Figure 34(c) and 34(f) show SEM and TEM images of Pt/40wt.%-SnO₂-C (PD), respectively, revealing that Pt NPs are preferably deposited on the SnO₂ nanoparticles rather than on carbon support. Similar results were observed for Pt/20wt.%-SnO₂-C (PD), Pt/60wt.%-SnO₂-C (PD) and Pt/SnO₂ (PD) catalysts. These results can be explained on the basis of the photo-deposition mechanism reported by Ma et al. [148]. Briefly, deposition of the Pt NPs is triggered by the generation of electron-hole pair in the semiconductor metal oxides, induced by photon whereas isopropanol acts as a hole scavenger.

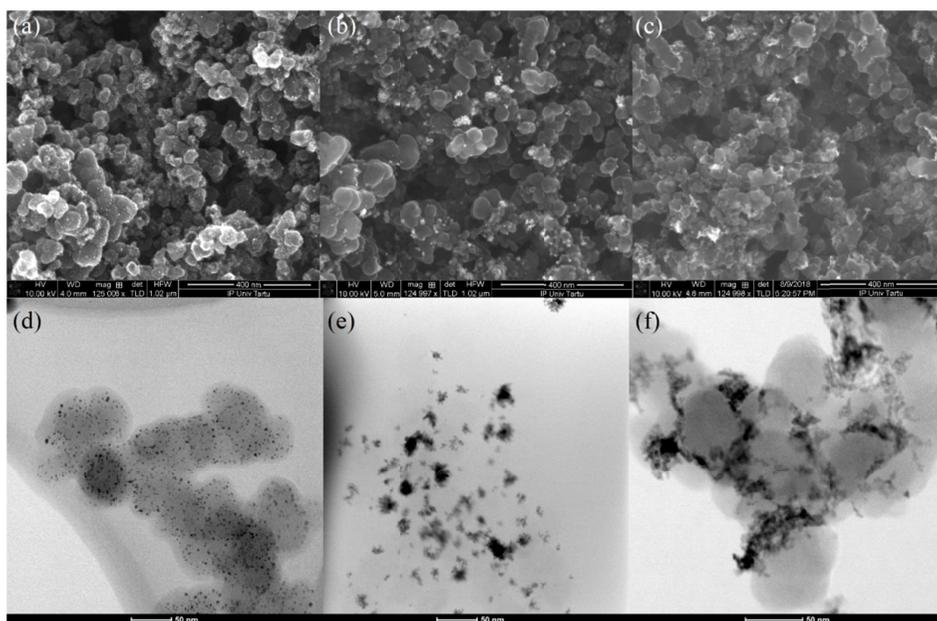


Figure 34. SEM images of Pt/C (CCR) (a), Pt/C (PD) (b) and Pt/40wt.%-SnO₂-C (PD) (c), and TEM images of Pt/C (CCR) (d), Pt/C (PD) (e), and Pt/40wt.%-SnO₂-C (PD) (f) catalysts.

Figure 35 shows the XRD patterns for the Pt/C and Pt-SnO₂/C samples synthesised by the carbonyl complex route and photo-deposition in the range of 2θ from 20 to 95°. In Pt/C (CCR), we can observe the characteristic Bragg angles for the platinum planes (ICCD-PDF#04-0802) which is as reference for the catalytic centre. The Pt-SnO₂/C (CCR) sample has only one phase, which is directly related to the catalytic centre without modification in the diffraction angle. This analysis revealed that the presence of SnO₂ does not directly or indirectly influence the lattice of Pt. This phenomenon is not similar when comparing the samples synthesised by the photo-deposition for Pt/C (PD) and Pt-SnO₂/C (PD). First, two phases related to Pt and SnO₂ (ICCD-PDF#077-0451) are present in the Pt-SnO₂/C sample. The structural parameters obtained from the Rietveld adjustment (R_{wp} : weighted pattern R factor; R_{exp} : experimental R factor; GofF: Goodness of fit = R_{wp}/R_{exp}) are summarised in Table 9. For CCR synthesis, the Pt particle size and lattice parameter of the Pt/C and Pt-SnO₂/C samples are not significantly modified, which would indicate that there is not interaction with the support. On the other hand, this phenomenon is not the same using the photo-deposition path, the particle size increases from 13.4 ± 0.03 to 17.4 ± 0.03 nm for Pt. This modification can be associated to the metal support interaction, where the lattice parameter increases from $3.9171 \pm 8.5 \times 10^{-5}$ to $3.9229 \pm 9.1 \times 10^{-4}$ Å

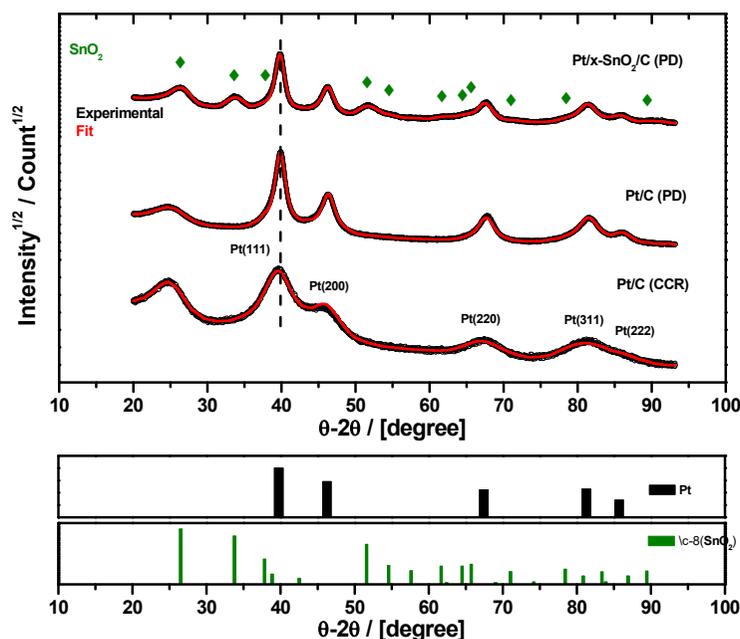


Figure 35. XRD profiles and Rietveld adjustment for Pt/C (CCR): % R_{wp} = 1.94, %GofF = 1.34, Pt/C (PD): % R_{wp} = 2.57, %GofF = 1.64, and Pt-SnO₂/C (PD): % R_{wp} = 2.55, %GofF = 1.44.

Table 9. Structural properties for materials synthesised via CCR and PD.

Sample	a (Å)	< d > (nm)	% α	% ϵ
Pt/C (CCR)	$3.9435 \pm 3.14 \times 10^{-4}$	5.10 ± 0.10	6.5 ± 0.11	1.3 ± 0.03
Pt/C (PD)	$3.9174 \pm 8.50 \times 10^{-5}$	13.40 ± 0.03	1.5 ± 0.01	0.63 ± 0.01
Pt-SnO ₂ /C (CCR)	$3.9351 \pm 2.10 \times 10^{-4}$	4.70 ± 0.03	4.0 ± 0.07	0.90 ± 0.02
Pt/20wt.%-SnO ₂ -C (PD)	$3.9229 \pm 9.10 \times 10^{-4}$	17.03 ± 0.06	1.7 ± 0.02	0.65 ± 0.01

Adjustment parameter for Pt-SnO₂/C (CCR): %R_{wp} = 1.85, %GofF = 1.26

Figure 36 shows the XPS spectra of Pt/C, Pt/20wt.%SnO₂-C and Pt/SnO₂ catalysts. The XPS spectra of Pt/C (CCR) in the Pt 4f region show the doublet centred at 71.20 (Pt 4f_{7/2}) and 74.60 eV (Pt 4f_{5/2}). For Pt NPs photo-deposited on carbon, a binding energy downshift, in both peaks to 71.00 and 74.30 eV, is observed, indicating interaction of the Pt NPs with the sp² nanodomains of the carbon support [104, 157]. Further downshift in peak corresponding to Pt 4f_{7/2} to 70.90 eV is observed for all Pt/x-SnO₂-C (PD) catalysts. This can be, again, attributed to the interaction of the Pt NPs with the metal oxide sites of the oxide-carbon composite that results into an increased electronic change on the catalytic centre. In case of Pt/SnO₂ (PD), both emission peaks are centred at 71.14 and 74.54 eV, respectively.

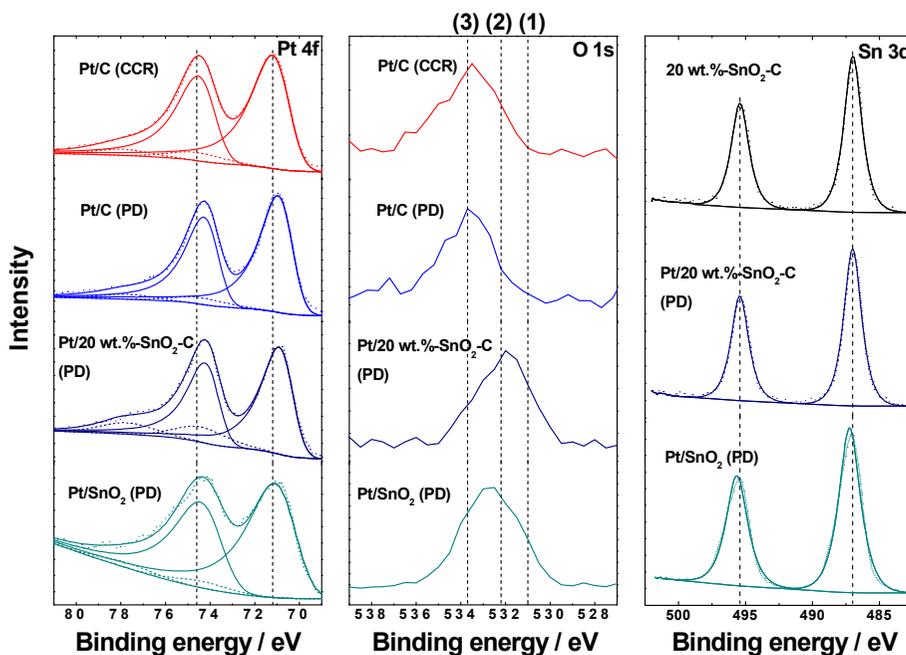


Figure 36. XPS spectra in the Pt 4f, O 1s and Sn 3d regions for Pt/C, Pt/20wt.%SnO₂-C and Pt/SnO₂ catalysts.

The XPS spectra of SnO₂ show two main peaks at 487.00 and 495.00 eV for 20 wt.%-SnO₂-C composite and all Pt/x-SnO₂-C (PD) type materials that corresponds to Sn 3d_{5/2} and Sn 3d_{3/2} (Table 10). However, in the case of Pt/SnO₂ (PD) the BE for Sn 3d_{5/2} and Sn 3d_{3/2} upshifts by ca. 240 meV. Figure 36 also summarises the main O 1s photoemission peaks as lines 1–3 for all samples containing Pt NPs. For Pt/C (CCR) or (PD) two components at 532.2, and 533.7 eV can be associated to carbonyl group and/or oxidised Pt, and to adsorbed molecular water, respectively, lines (2) and (3). These species are also present in Pt/20 wt.%-SnO₂-C (PD) and Pt/SnO₂ (PD), plus an additional component at 531 eV assigned to the oxygen in the SnO₂. The mass Pt loading in all the samples, as determined by ICP-MS, was found to be 20 wt.%.

Table 10. Analysis of the Pt 4f and Sn 3d photoemission lines for Pt/C (CCR), Pt/C (PD), Pt/x%SnO₂-C (PD) catalysts.

Sample	Pt 4f _{7/2} (eV)	Pt 4f _{5/2} (eV)	Sn 3d _{5/2} (eV)	Sn 3d _{3/2} (eV)
Pt/C (CCR)	71.2	74.6	-	-
Pt/C (PD)	71.0	74.3	-	-
20wt%/SnO ₂ -C	-	-	487.0	495.4
Pt/20wt%/SnO ₂ -C (PD)	70.9	74.3	487.0	495.4
Pt/40wt%/SnO ₂ -C (PD)	70.9	74.3	487.0	495.4
Pt/60wt%/SnO ₂ -C (PD)	70.9	74.3	487.0	495.4
Pt/SnO ₂ (PD)	71.1	74.5	487.2	495.6

6.7.2 Electrochemical characterisation of Pt/C (CCR), Pt/C (PD), and Pt/SnO₂-C (PD)

Cyclic voltammograms of Pt/C (CCR), Pt/C (PD) and Pt/x-SnO₂-C (PD) catalysts, measured in N₂-saturated 0.1 M HClO₄ at 50 mV s⁻¹ are shown in Figure 37. Surface modification of the catalysts and its dependence on the deposition method and support can be observed in the H_{UPD} and Pt surface oxidation/OH adsorption regions. For example, in addition to the hydrogen desorption peaks at 0.15 and 0.24 V attributed to the adsorption states associated to (110) and (100) sites [181], a small anodic wave centred at 0.34 V also appears on all the catalysts prepared by PD. This wave may be attributed to the formation of Pt (111) sites [218, 219], meaning that photo-deposited Pt NPs offer relatively more adsorption/desorption sites. The real surface area of Pt was calculated from the hydrogen desorption peaks and is presented in Table 11 [176]. The higher surface area of Pt/C (CCR) ($A_r = 3.35 \text{ cm}^2$) can be expected from its narrow particle size distribution as shown in Figures 34(a, d). The A_r value of Pt/C (PD) (3.79 cm^2) is closer to Pt/C (CCR), which can be attributed to the morphology of Pt NPs formed by photo-deposition, Figure 34(e), and formation

of more adsorption/desorption sites at the electrode surface (Figure 37). The lowest surface area of Pt/20wt.%-SnO₂-C (PD) can be related to low metal oxide content in the support. Pt/40wt.%-SnO₂-C (PD) and Pt/60wt.%-SnO₂-C (PD), however, showed similar A_r values of 3.63 and 3.35 cm², respectively. Due to the poor i - E profile, which can be ascribed to the low conductivity of the metal oxide, the electrochemical results of Pt/SnO₂ (PD) are not presented here and after.

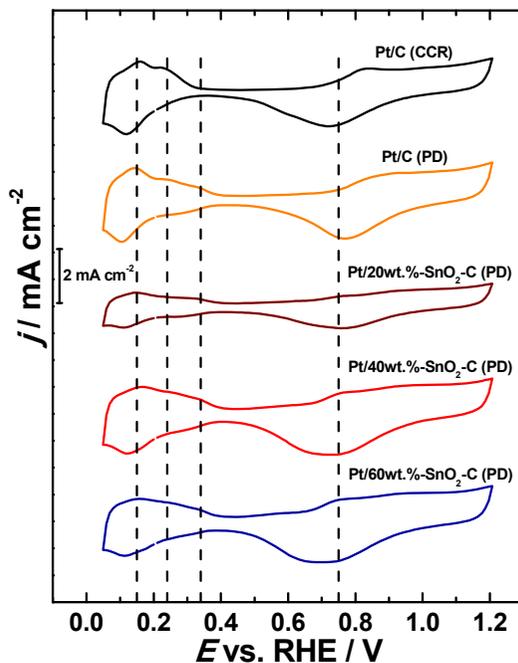


Figure 37. Cyclic voltammograms of Pt/C (CCR), Pt/C (PD), Pt/x%SnO₂-C (PD) catalysts in N₂-saturated 0.1 M HClO₄ solution ($\nu = 50 \text{ mV s}^{-1}$).

Figure 38 displays the CO oxidation profile of Pt/40wt.%-SnO₂-C (PD), which is entirely different from the one obtained from Pt/C (Figure 39), hence providing evidence of the SMSI at the interface. The absence of hydrogen oxidation peaks between $0.0 < E < 0.4 \text{ V}$ in the first forward scan confirms blockage of the electrode surface by adsorbed CO species. It can be seen that the electro-oxidation of the CO monolayer takes place in a wide potential range. Multiple anodic peaks with an onset potential of 0.28 V can be observed. Briefly, in addition to the main CO oxidation peak at 0.61 V, another broad peak appeared at 0.38 V. Moreover, a small peak at 0.67 V and a hump at 0.75 V were also observed. Similar CO oxidation profiles were obtained for all Pt/x-SnO₂-C catalysts. Gonzalez and al. [220] reported similar CO oxidation profiles for Pt-Sn catalyst in acid media. CO oxidation behaviour on Pt-Sn type electro-

catalysts has been explained on the basis of a bifunctional mechanism, where oxidation of the adsorbed CO is facilitated by the active O species provided by the OH adsorbed on Sn sites [221, 222]. According to Gasteiger et al., alloying Pt with a more active metal provides adsorbed OH at a relatively more negative potential [223]. A typical example of which is Pt-Ru bimetallic catalysts used for the methanol oxidation reaction. Pt/x-SnO₂-C (PD) shows an oxophilic effect of Sn, comparable to that of Ru alloyed with Pt [224]. Likewise, the CO oxidation profile of Pt/x-SnO₂-C (PD) catalysts can be better interpreted when compared to Pt/C (CCR) and Pt/C (PD) catalyst as shown in Figure 39.

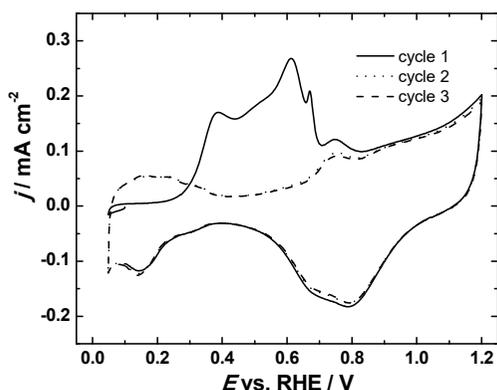


Figure 38. CO oxidation profile of Pt/40wt.%-SnO₂-C (PD) catalyst in N₂-saturated 0.1 M HClO₄ solution ($\nu = 5 \text{ mV s}^{-1}$).

The main peak of CO oxidation on Pt/C (CCR) is centred at 0.75 V. This typical CO stripping response is attributed to Pt NPs deposited on -C-C- domains (sp³-like) of the carbon support [157]. The photo-deposition process points to a selective deposition of Pt NPs onto sp² domains of carbon [157], and/or onto the oxide sites of the oxide-carbon composite [225]. This is the reason why, on Pt/C (PD) the main peak is shifted negatively and centred at 0.67 V. The main peak (0.61 V) in Pt/20wt.%-SnO₂-C (PD), can be ascribed to the selective deposition of the Pt NPs on the metal oxide, whereas the onset at 0.2 V peaking at 0.38 V may be attributed to the formation of Pt-Sn nanoalloys at the interface [221, 222, 226], where the oxophilicity of Sn centres (a chemical effect), in acid medium, plays an essential role for the negative potential shift of the CO stripping (bifunctional-like effect). This phenomenon is, apparently, nullified in alkaline medium, since for the same system in this medium, just gives a glimpse of the electronic effect, as compared to Pt/C (CCR) in the same medium (Figure 39). Herein, the main peak appears at 0.63 V with a shoulder at 0.56 V and a pre-peak at ~0.4 V. On the Pt photodeposited Pt, the small peak at 0.75 V in Pt/C (PD) and Pt/20wt.%-SnO₂-C (PD) reveals a small quantity of Pt NPs deposited on the sp³-like nanodomains.

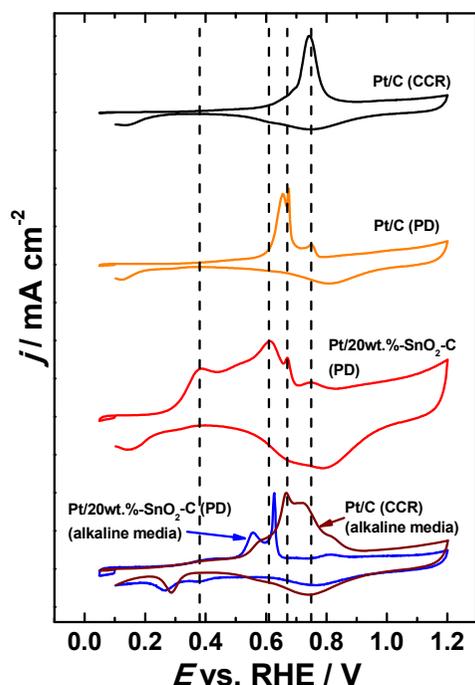


Figure 39. Comparison of normalised CO oxidation peaks of the Pt/C (CCR), Pt/C (PD), Pt/x%SnO₂-C (PD) catalysts in N₂-saturated 0.1 M HClO₄ and 0.1 M KOH solutions ($\nu = 5 \text{ mV s}^{-1}$).

6.7.3 ORR studies on Pt/C (CCR), Pt/C (PD), and Pt/SnO₂-C (PD) catalysts

Electrochemical reduction of oxygen was carried out at various electrode rotation rates in O₂-saturated 0.1 M HClO₄ solution. Comparison of the ORR activity is presented in Figure 40(a). The $E_{1/2}$ values for all the electrodes are close to each other ($\sim 0.89 \text{ V}$) as given in Table 11. These results are in good agreement with the previous work [119]. Tafel slope values calculated at low and high current densities for electrodes are close to -60 and -120 mV , respectively, (Table 11), revealing the first electron transfer to the O₂ molecule as the rate-determining step.

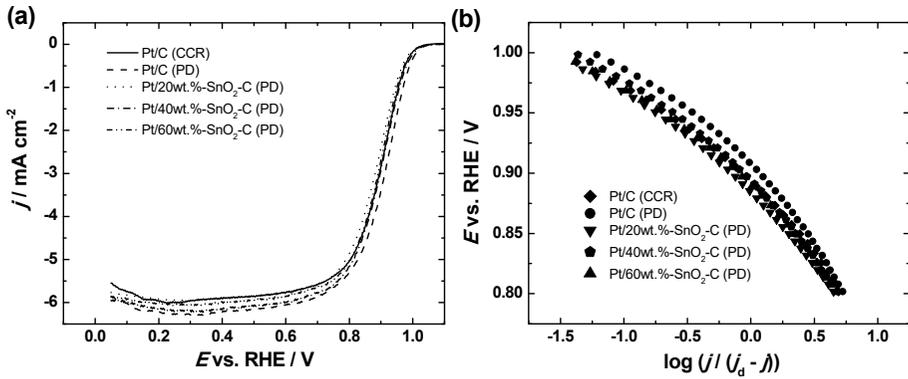


Figure 40. RDE polarisation curves for O_2 reduction measured at 1600 rpm in O_2 -saturated 0.1 M $HClO_4$ solution ($\nu = 10 \text{ mV s}^{-1}$) (a) and mass transfer corrected Tafel plots (b).

Specific activity values were calculated from the determined kinetic current I_k at a specific potential using Eq. (10). The highest SA of 0.41 and 0.44 mA cm^{-2} at 0.9 V was shown by Pt/C (PD) and Pt/20wt.%- SnO_2 -C (PD), respectively. Pt/C (CCR) showed SA of 0.37 mA cm^{-2} while Pt/40wt.%- SnO_2 -C (PD) and Pt/60wt.%- SnO_2 -C (PD) showed similar SA values of 0.30 mA cm^{-2} (Table 11). Mass activity of the catalysts was determined by Eq. (11). The highest MA of 94 mA mg^{-1} at 0.9 V is shown by Pt/C (PD), while Pt/C (CCR) showed MA of 75 mA mg^{-1} (Table 11). The mass activities of Pt/20wt.%- SnO_2 -C (PD), Pt/40wt.%- SnO_2 -C (PD) and Pt/60wt.%- SnO_2 -C (PD) are 49, 66 and 61 mA mg^{-1} , respectively. In addition to the MA, we calculated the turnover frequency (TOF, $e^- \text{ site}^{-1} \text{ s}^{-1}$) as a function of particle size using Eq. (12) [227]:

$$TOF (e^- \text{ site}^{-1} \text{ s}^{-1}) = \frac{M_{Pt}}{F} MA \quad (12)$$

where M_{Pt} and F are the atomic mass of Pt and Faraday constant, respectively. According to Fig. 10(b) a similar phenomenon with the SA is observed. We could expect that the increase of the Pt crystallite size might affect the TOF [205]. Although, the crystallite size increased, the heterojunction between Pt NPs and oxide domains maintain the same electro-activity in all crystallite size interval. This finding is related to the strong-metal support interaction effect, where SnO_2 can act as an active site to adsorb OH^- ions at the surface [228].

Table 11. Kinetic parameters for ORR on Pt/C (CCR), Pt/C (PD) and Pt/x-SnO₂-C (PD) catalysts in 0.1 M HClO₄ solution.

Electrode	A_r (cm ²)	ECSA (m ² g ⁻¹ Pt)	Tafel slope (mV) lcd	Tafel slope (mV) hcd	$E_{1/2}$ (V)	SA at 0.9 V (mA cm ⁻²)	MA at 0.9 V (mA mg ⁻¹)
Pt/C (CCR)	3.35 ± 0.10	63 ± 2	-59 ± 1	-119 ± 3	0.90 ± 0.01	0.37 ± 0.01	75 ± 1
Pt/C (PD)	3.79 ± 0.09	72 ± 2	-65 ± 1	-133 ± 6	0.90 ± 0.01	0.41 ± 0.02	94 ± 5
Pt/20wt.%-SnO ₂ -C (PD)	1.72 ± 0.07	33 ± 1	-63 ± 3	-119 ± 5	0.88 ± 0.01	0.44 ± 0.05	49 ± 4
Pt/40wt.%-SnO ₂ -C (PD)	3.63 ± 0.05	69 ± 1	-63 ± 2	-127 ± 2	0.89 ± 0.01	0.30 ± 0.06	66 ± 5
Pt/60wt.%-SnO ₂ -C (PD)	3.35 ± 0.05	63 ± 1	-62 ± 2	-122 ± 4	0.89 ± 0.01	0.30 ± 0.03	61 ± 4

6.7.4 Long-term durability of Pt/SnO₂-C (PD) and Pt/C (CCR) catalysts

It has been reported earlier that the thermodynamic degradation of carbon support that takes place at $E > 0.9$ V, can be (partially) inhibited by incorporating metal oxide at the interface [105]. Degradation of the Pt catalyst itself is one of the main obstacles in the industrial development of fuel cell technology. Chorkendorff et al. [229] studied the degradation of Pt NPs by subjecting the Pt/C catalyst, prepared by the inverse micelles method into various durability measurements. In their analysis, TEM and particle size distribution investigation showed that the dominant mechanism of Pt degradation is the dissolution of the nanoparticles in acid media. Moreover, Pt degradation accelerated at $E > 1.1$ V vs RHE. In the present work, durability of the Pt/C (CCR) and Pt/20wt.-%-SnO₂-C (PD) catalysts was investigated by performing 2500 potential cycles in the potential range of 0.6–1.2 V at 50 mV s⁻¹. In order to observe degradation of the nanoparticles and modification of the electrocatalyst surface, cyclic voltammograms in the potential window (0.05–1.2 V), CO stripping and ORR at 1600 rpm were measured after each 500th cycle. During the ADT, Pt/C (CCR) showed a consistent degradation during potential cycling, while on the other hand, photo-deposited Pt nanoparticles were resistant to degradation, particularly after 2000th cycle. After the first 500 cycles, Pt/20wt.-%-SnO₂-C (PD) showed an increase in the real surface area of Pt, which might be attributed to the cleaning of the surface and exposure of more catalytic sites with potential cycling. Similar results are presented by Ozouf et al. [230] where they reported 33% decrease in the specific surface area of Pt deposited on Sb-doped SnO₂ (Pt/ATO) after 5000 potential cycles between 1.0–1.5 V vs. RHE. The CO stripping performed after each 500th cycle revealed remarkable corrosion resistant property of photo-deposited Pt NPs onto SnO₂-C composite for the ORR as a result of the SMSI effect.

Figure 41b illustrates the RDE polarisation curves for O₂ reduction measured during ADT. It was observed that the drop in the $E_{1/2}$ value for Pt/C (CCR) is 44 mV, while Pt/20wt.-%-SnO₂-C (PD) showed a decrease of 14 mV during ADT. From the ADT, it can be concluded that Pt photo-deposited on metal oxide is more resistant to degradation as compared to Pt/C (CCR).

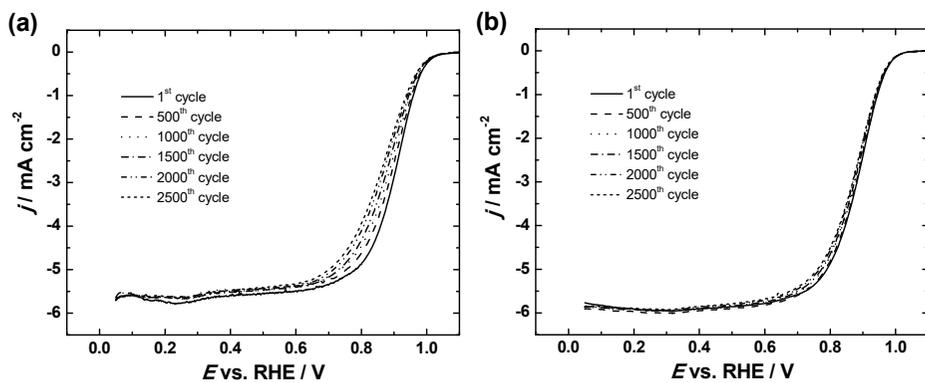


Figure 41. ORR polarisation curves of Pt/C (CCR) (a) and Pt/20wt.%-SnO₂-C (PD) (b) catalysts in O₂-saturated 0.1 M HClO₄ solution measured at 1600 rpm during ADT.

7. SUMMARY

The electrochemical reduction of oxygen on supported catalysts was investigated on various carbon-based and oxide-carbon composite supports in acidic and alkaline media using the rotating disk electrode system. Different methods used for the deposition of Pt nanoparticles on the support materials include electrodeposition, ethylene glycol method, He/H₂ plasma jet treatment, magnetron sputtering, carbonyl chemical synthesis and photo-deposition. Metal oxide-carbon composites were synthesised by atomic layer deposition technique and by modified sol-gel method.

In the first part of the thesis, the ORR activity of the Pt NPs electrochemically deposited on acid-treated MWCNTs were studied in 0.05 M H₂SO₄ solution. Two different deposition potentials and various number of pulses (in the range of 100–1500) were employed to evaluate surface morphology of the prepared Pt/MWCNT catalysts and its influence on the ORR activity. Pt/MWCNT catalysts showed higher specific activities than that of the commercial 20 wt.% Pt/C. The O₂ reduction reaction followed a four-electron pathway on Pt/MWCNT catalysts as was determined using the Koutecky-Levich equation. Tafel slope values revealed that slow transfer of the first electron to adsorbed O₂ molecule is the rate-determining step for ORR on Pt/MWCNT.

Electrocatalytic activity and long-term durability of Pt nanoparticles supported on nitrobenzene-modified graphene was investigated in 0.1 M KOH solution. The prepared Pt-NB/G catalyst showed excellent electrocatalytic activity for ORR in alkaline media, with half-wave potentials and specific activity values very close to those obtained for commercial 20 wt.% Pt/C catalyst in identical conditions. Long-term durability measurements showed high stability of the Pt-NB/G catalyst.

Afterwards, the ORR activity of Pt nanoparticles deposited on reduced graphene oxide and N-doped reduced graphene oxide prepared by plasma-assisted synthesis, was studied in 0.05 M H₂SO₄ and 0.1 M KOH solutions. The prepared Pt/rGO and Pt/rGO-N catalysts showed remarkable electrocatalytic behaviour towards the ORR in both alkaline and acidic media.

Heat-treatment effect on Pt/MWCNT catalysts prepared by magnetron sputtering, was investigated in 0.05 M H₂SO₄ and 0.1 M KOH solutions. The catalysts were annealed at different temperatures between 300 and 700 °C in N₂ atmosphere for 30 min. Physico-chemical and electrochemical characterisation confirmed modification of the Pt/MWCNT electrodes surface morphology after heat-treatment at different temperatures. From RDE results it is concluded that 300 °C is the optimum annealing temperature to improve the ORR activity of Pt/MWCNT electrocatalysts.

In the next step, Pt NPs were sputter-deposited on the TiO₂ coated MWCNTs. Different loadings of Pt and TiO₂ were employed to evaluate its effect on the ORR activity and long-term durability of Pt-TiO₂/MWCNT catalysts. Electrochemical results in 0.05 M H₂SO₄ and 0.1 M KOH solutions

revealed that all the Pt-TiO₂/MWCNT catalysts possess relatively higher ORR activity and better stability than that of commercial 20 wt% Pt/C. The Koutecky–Levich analysis confirmed four-electron pathway of O₂ reduction on Pt-TiO₂/MWCNT catalysts.

In the last part of the thesis, Pt nanoparticles were photo-deposited on SnO₂-C composites prepared by a modified sol-gel method. Various loadings of SnO₂ were used to evaluate support effect on the electrocatalytic activity and durability of Pt/SnO₂-C in 0.1 M HClO₄ solution, in comparison to Pt/C prepared by carbonyl chemical route. It was concluded that Pt/SnO₂-C catalysts possess remarkable ORR activity and long-term durability due to the strong metal-support effect.

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9. SUMMARY IN ESTONIAN

Hapniku elektrokeemiline redutseerumine Pt katalüsaatoritel

Käesolevas doktoritöös uuriti hapniku elektrokeemilist redutseerumist erinevatel süsinikmaterjalidel ja metallioksiidide-süsinikmaterjalide komposiitidel põhinevatel plaatinakatalüsaatoritel happelises ja aluselises lahuses kasutades pöörleva ketaselektroodi meetodit. Plaatina sadestamiseks alusmaterjalile kasutati erinevaid meetodeid, näiteks elektrosadestus, etüleenglükooli meetod, He/H₂ plasma, magnetrontolmustamine, CO meetod ja fotokeemiline sadestus. Metalloksiid-süsinik materjali komposiidid valmistati aatomkihtsadestuse ja sool-geel meetoditega.

Töö esimeses osas uuriti hapniku redutseerumist süsiniknanotorudele elektrokeemiliselt sadestatud Pt nanoosakestel 0,05 M H₂SO₄ lahuses. Pt elektrosadestamiseks kasutati kahte erinevat potentsiaali ja erinevat arvu potentsiaali impulsse (100–1500). Sellisel viisil valmistatud katalüsaatorid näitasid kõrgemat eriaktiivsust kui kommertsiaalne 20% Pt/C. Koutecky-Levichi analüüs näitas, et üleminevate elektronide arv hapniku molekuli kohta oli 4. Tafeli analüüs näitas, et esimese elektroni ülekanne hapniku molekulile on kiirust limiteerivaks stadiumiks neil katalüsaatoritel.

Teises osas uuriti elektrokatalüütilist aktiivsust ja pikaagset stabiilsust 0,1 M KOH lahuses Pt nanoosakestel, mis olid sadestatud nitrobenseeniga modifitseeritud grafeenile. Valmistatud katalüsaatorid näitasid suurt aktiivsust O₂ redutseerumisel, kusjuures poollainepotentsiaal ja eriaktiivsus olid sarnased kommertsiaalsele 20% Pt/C katalüsaatorile. Stabiilsustest näitas, et uuritud materjal oli pikas perspektiivis stabiilne.

Seejärel uuriti ka hapniku redutseerumist plasmatöötlusega valmistatud Pt nanoosakestel, mis olid kantud redutseeritud grafeenoksiidile ja lämmastikuga dopeeritud redutseeritud grafeenile. Mõlemad katalüsaatorid näitasid märkimisväärtset elektrokatalüütilist aktiivsust hapniku elektrokeemilisel redutseerumisel nii aluselises kui ka happelises lahuses.

Doktoritöö ühe osana uuriti termotöötluse mõju süsiniknanotorudele magnetrontolmustatud plaatina nanoosakeste elektrokeemilisele aktiivsusele 0,05 M H₂SO₄ ja 0,1 M KOH lahustes. Termotöötlus teostati N₂ voolus 30 minutit erinevatel temperatuuridel vahemikus 300 kuni 700 °C. Füüsikeemilised ja elektrokeemilised uuringud näitasid, et termotöötlus muudab pinnamorfoloogiat ja kõige optimaalsemaks töötlustemperatuuriks sobis 300 °C kuna sellel temperatuuril töödeldud katalüsaator näitas kõige suuremat elektrokatalüütilist aktiivsust.

Järgmises etapis uuriti TiO₂-ga modifitseeritud süsiniknanotorudele magnetrontolmustatud Pt nanoosakeste elektrokeemilisi omadusi väävelhappe ja kaaliumhüdrosiidi lahustes. Varieeriti nii Pt kui ka TiO₂ sisaldust katalüsaatoris. Elektrokeemilised testimised näitasid valmistatud komposiitkatalüsaatoril suuremat aktiivsust ja stabiilsust hapniku redutseerumisel kui kommertsiaalne

Pt/C, lisaks kinnitas Koutecky-Levichi analüüs, et hapniku redutseerumisreaktsioon kulgeb nelja elektroni ülekandmisel.

Doktoritöö viimases osas uuriti katalüsaatoreid, mis valmistati Pt fotokeemilise sadestamisega sool-geel meetodiga valmistatud SnO₂-C alusmaterjalile, saadud tulemusi võrreldi CO meetodil valmistatud Pt/C katalüsaatoriga. Kasutati kindlat SnO₂ kogust, et uurida katalüsaatorikandja mõju nii elektrokeemilisele aktiivsusele kui ka stabiilsusele 0,1 M HClO₄ lahuses. Selles töö osas selgus, et Pt/SnO₂-C katalüsaator omab kõrget aktiivsust ja stabiilsust just tugeva metallikatalüsaatorikandja vastastikmõju tõttu.

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